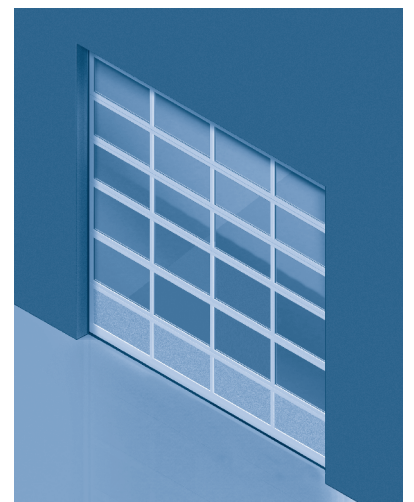
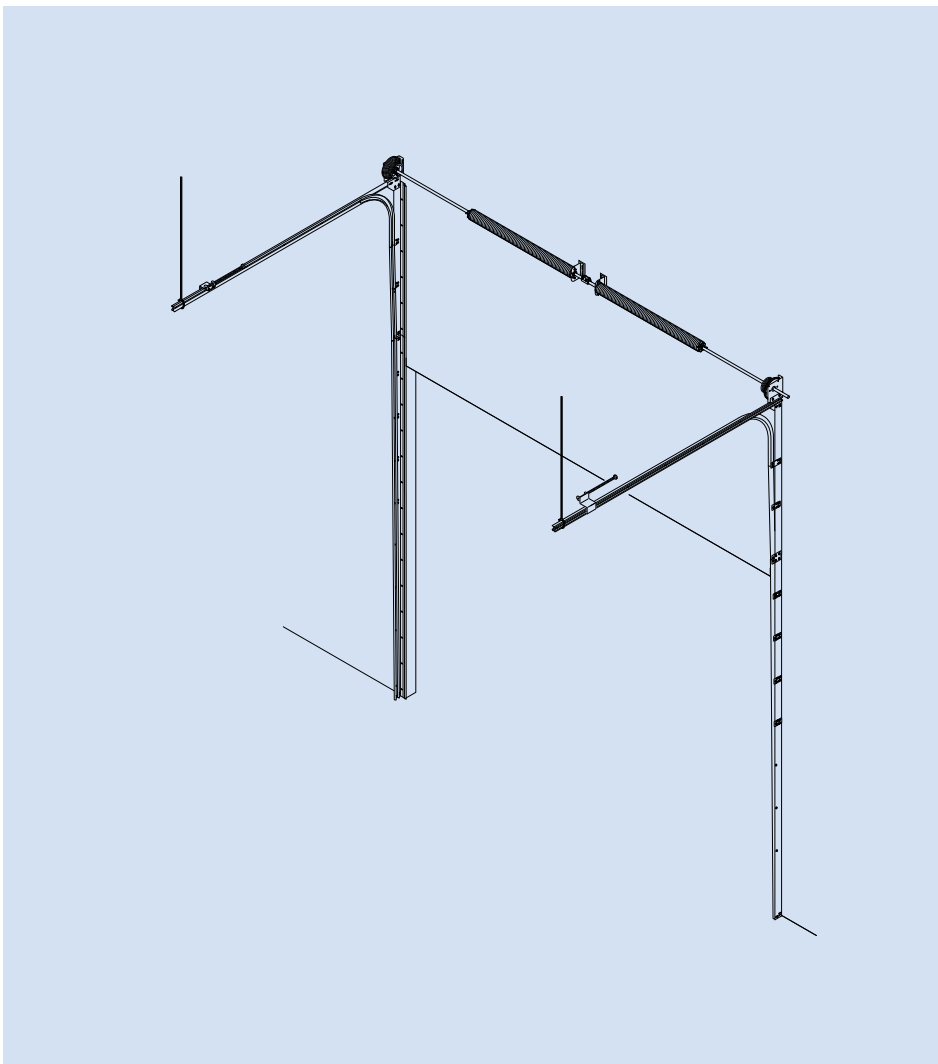
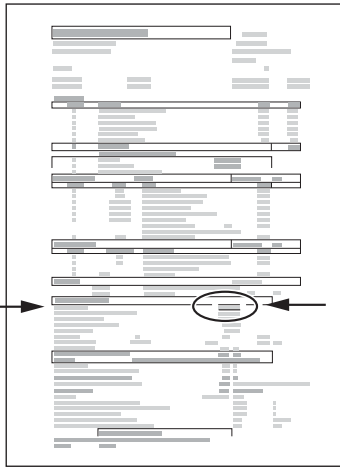
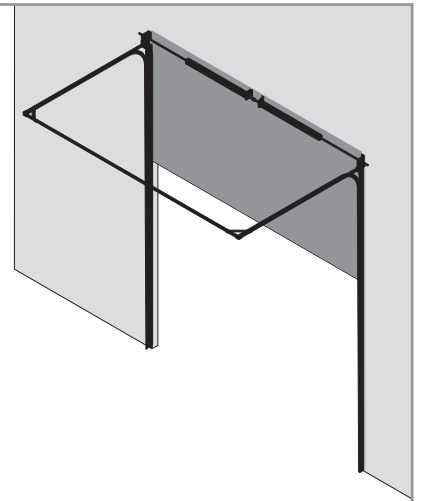
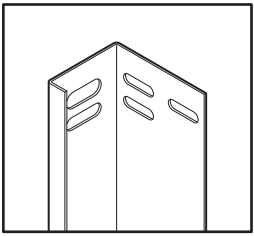


# T 400





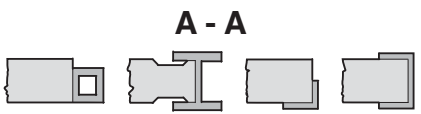
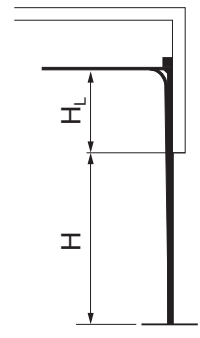
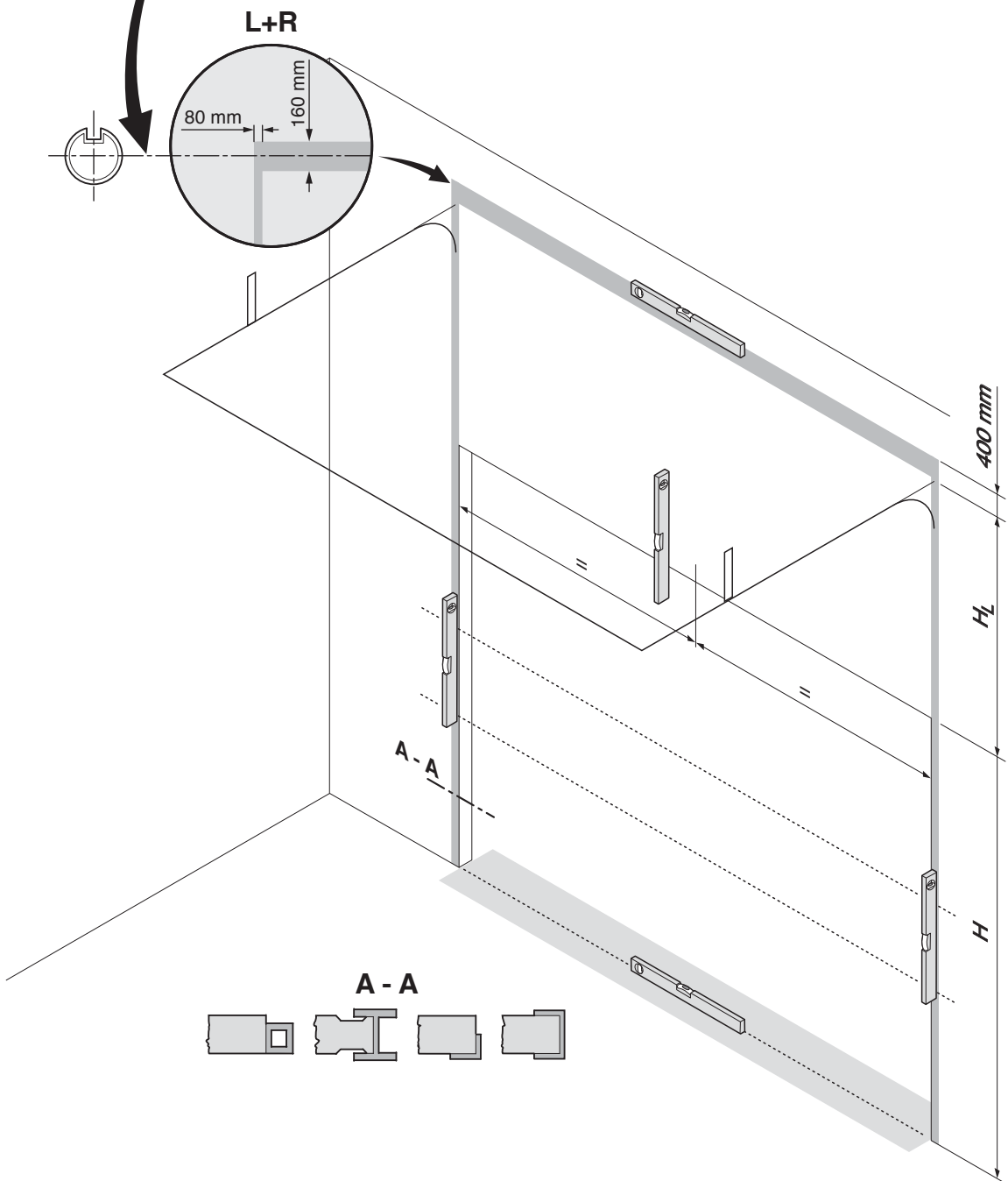
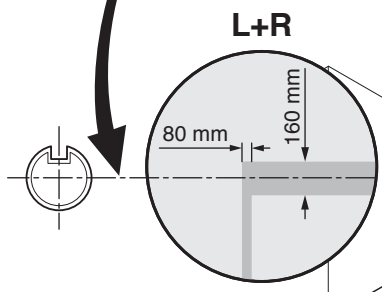
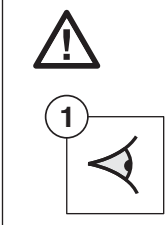
Informationen zur Kontrolle des Torpakets und zur Tormontage  
 Informatie voor controle deurpakket en deurmontage  
 Informations pour contrôle colis et montage de la porte  
 Information for checking the door package and for door fitting

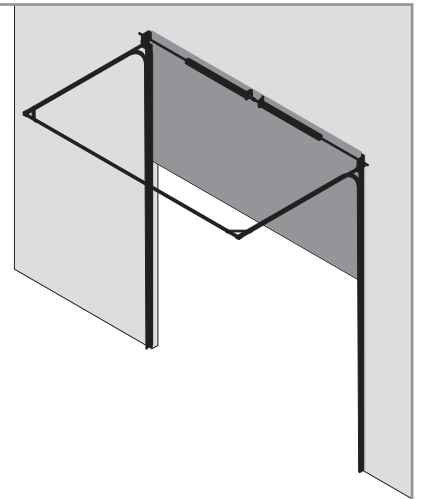
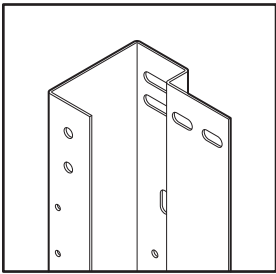
**1** Kontrollieren Sie das Torpaket auf Schäden und Beschädigungen.  
 Controleer de deur op beschadigingen en slijtage.  
 Contrôlez la porte sur éraillures, dommages et signes d'usure.  
 GB Check the door package for damage and check items.

**2** Vergleichen Sie die vorhandenen Montagepunkte (2) des Rahmens mit den Befestigungspunkten (3) der Tür.  
 Controleer het aantal 'DRUGAAR-DACHBAHRT' bevestigingspunten.  
 Vérifier les points de montage au DRUGAAR-DACHBAHRT.  
 GB Check the 'DRUGAAR-DACHBAHRT' points against the details on the product user manual.

**3** Achten Sie darauf, dass die Feder zu spannen ist.  
 Controleer de veer voor verlies van de spanning.  
 Contrôlez la ressort pour perdre de la tension.  
 GB Check the spring for loss of tension.

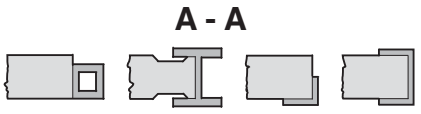
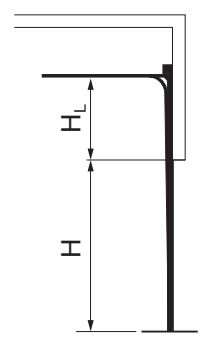
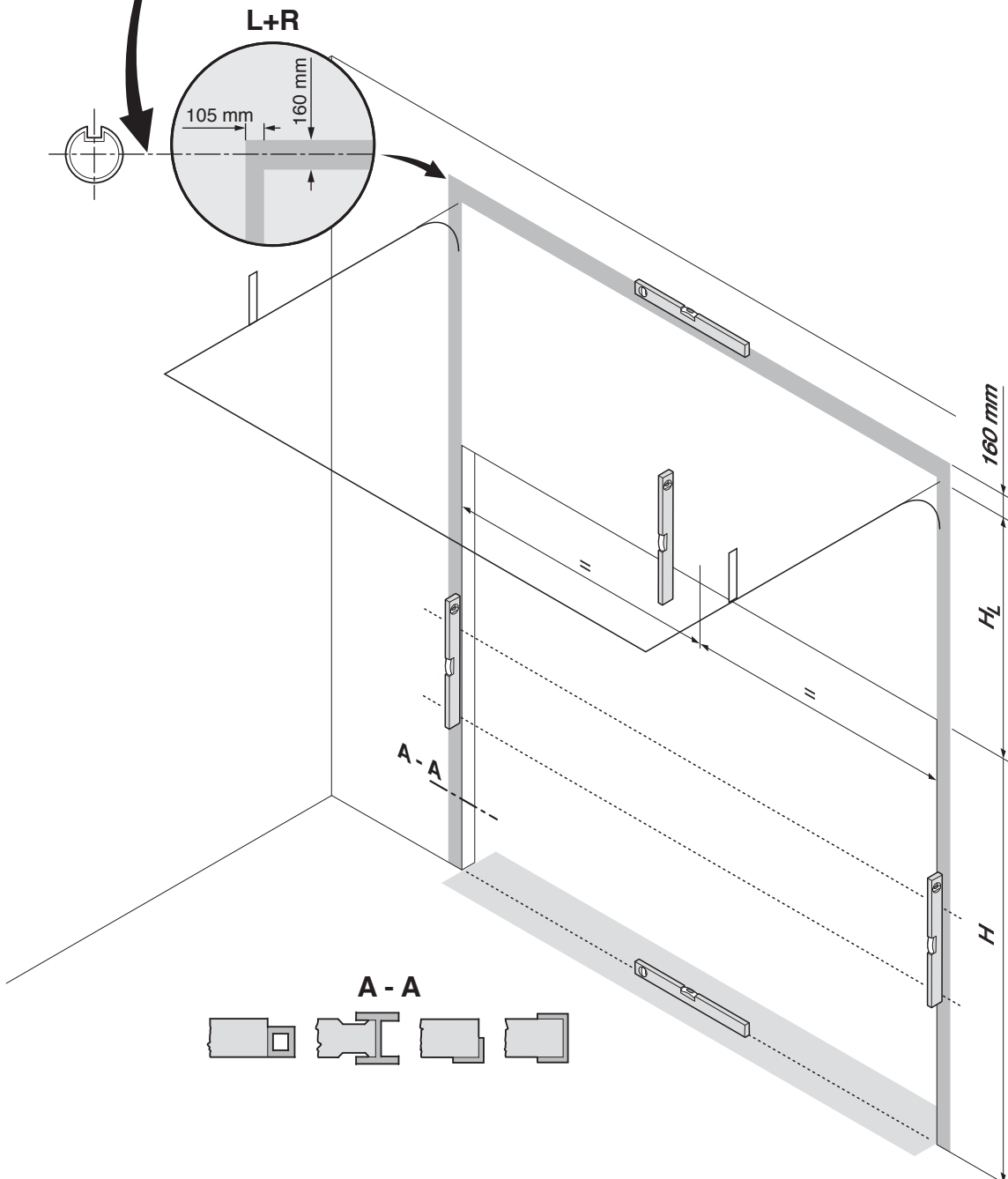
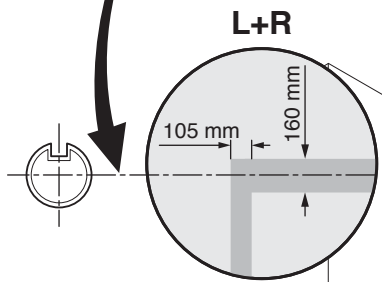
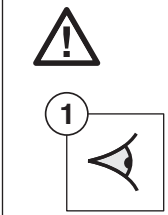
**4** Bringen Sie die Spezialrollen (4) auf den Tür ein.  
 Controleer de speciale rollen voor de deur.  
 GB Apply the special rollers to the door.

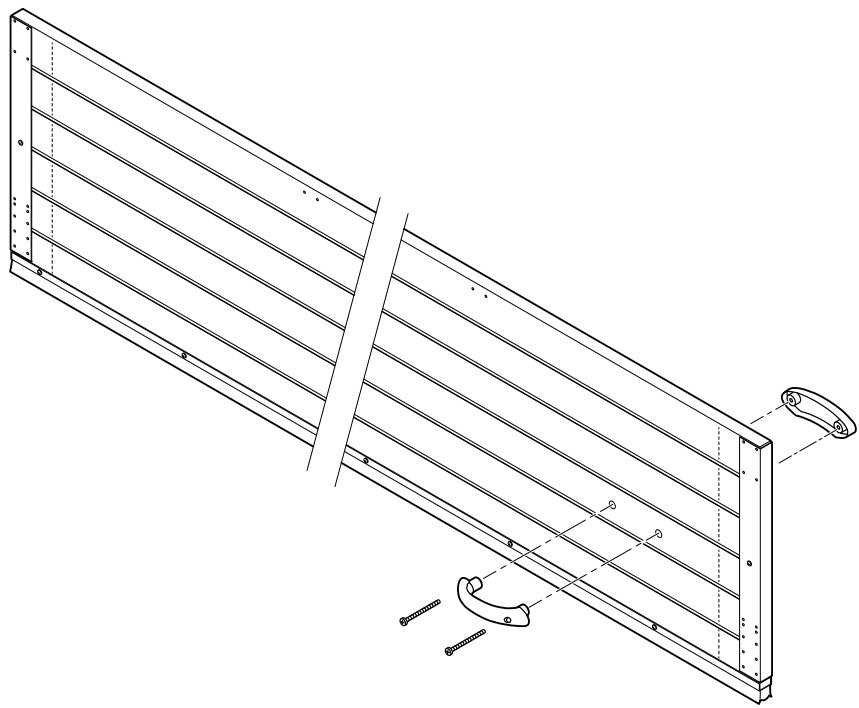
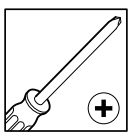
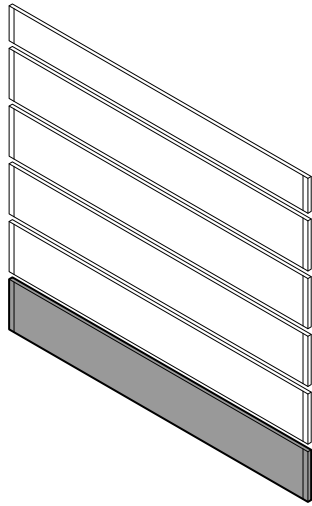


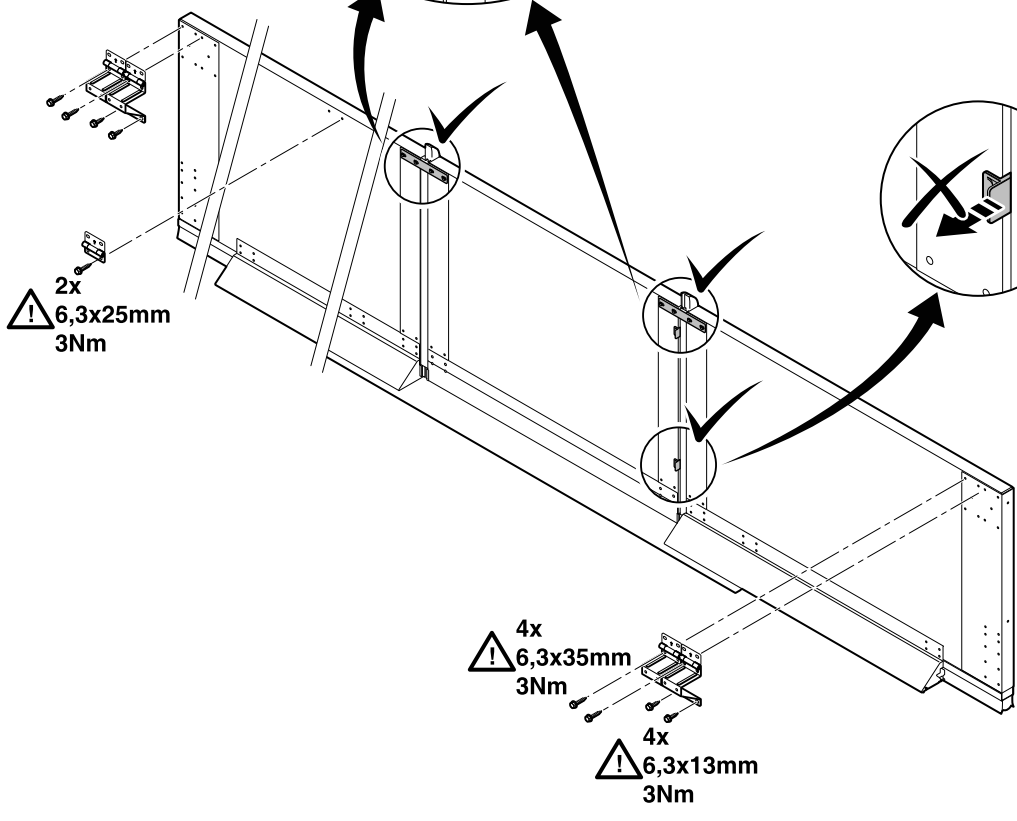
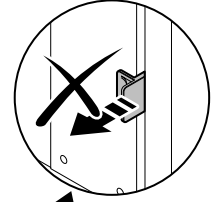
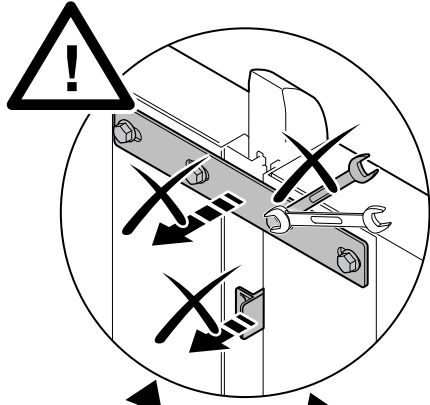
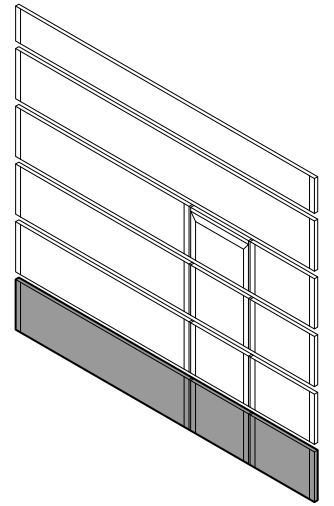


Informationen zur Kontrolle des Torpakets und zur Tormontage  
 Informatie voor controle deuropakket en deurtmontage  
 Informations pour controle colis et montage de la porte  
 Information for checking the door package and for door fitment

1. Kontrollieren Sie den Zustand auf Schäden und Verformungen.  
 2. Controleer de staat op beschadigingen en inhoud.  
 3. Contrôlez l'état du colis et l'intégrité du produit.  
 4. Check the door package for damage and completion.
2. Verifizieren Sie den korrekten Montagezustand des überlappenden Profils.  
 3. Controleer het "overlappende" montageprofiel.  
 4. Vérifier que l'appui au PRODUIT DÉCOUPLÉTT respecte les règles indiquées.  
 5. Check the overlap, ensuring space against the frame on the product, and area.
3. Achten Sie auf die Feder zu spannen.  
 4. Let de veer spannen.  
 5. Contrôler la tension de la ressort.  
 6. Check of force to tension the spring.
4. Bringen Sie die Türschweller (Aublässe) auf den Sollwert.  
 5. Controleer de aublaas op de waarde.  
 6. Contrôler les déviateurs, inférieure sur la porte.  
 7. Adjust the stop pins pointing to the door.



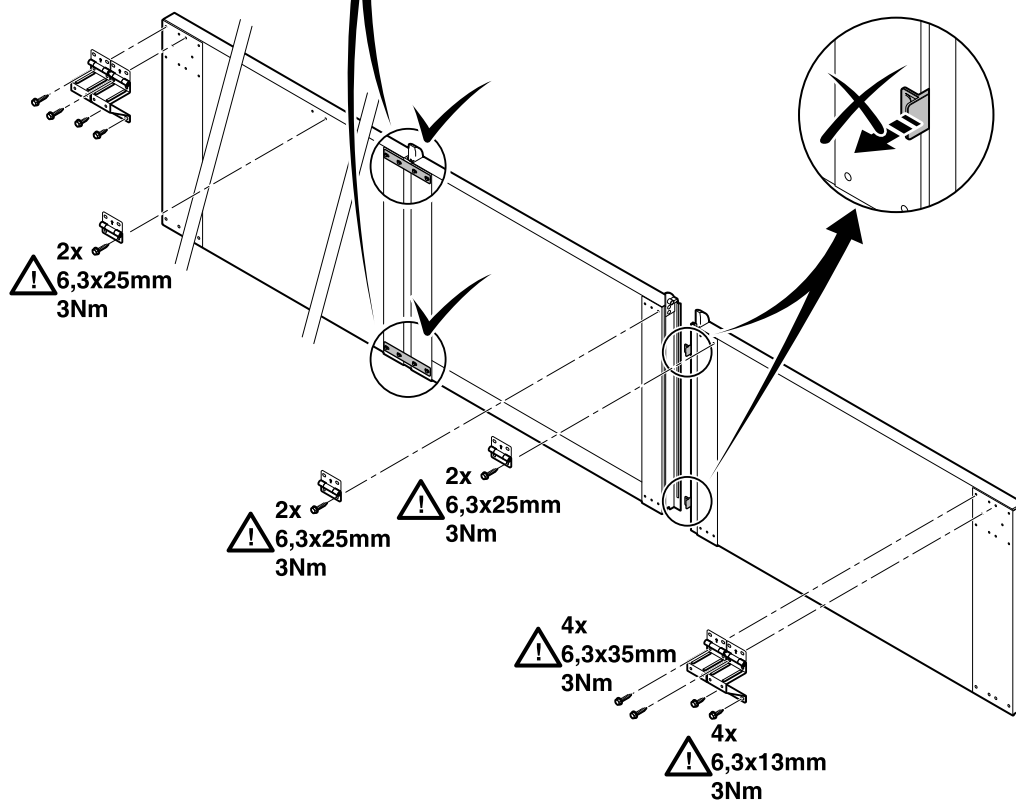
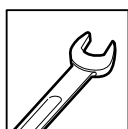
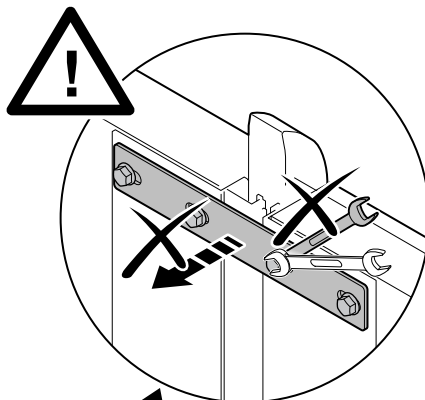
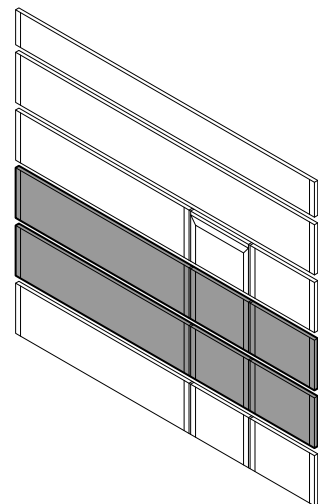


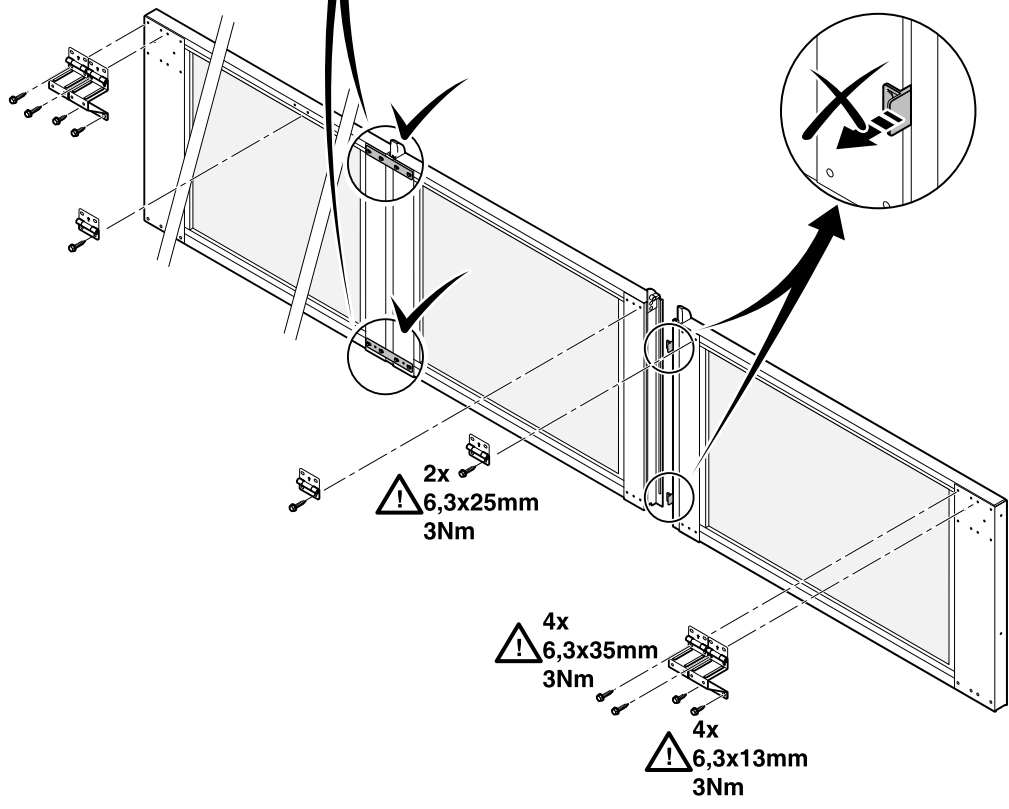
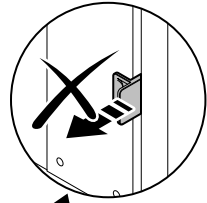
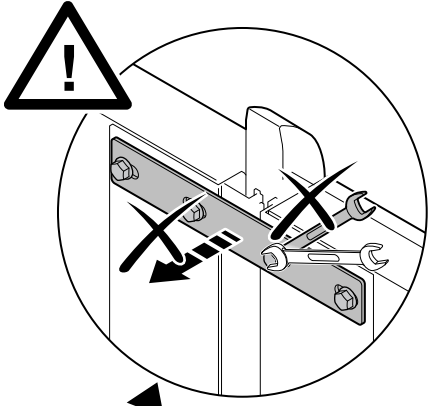
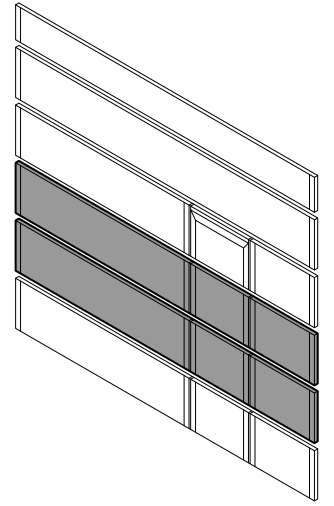


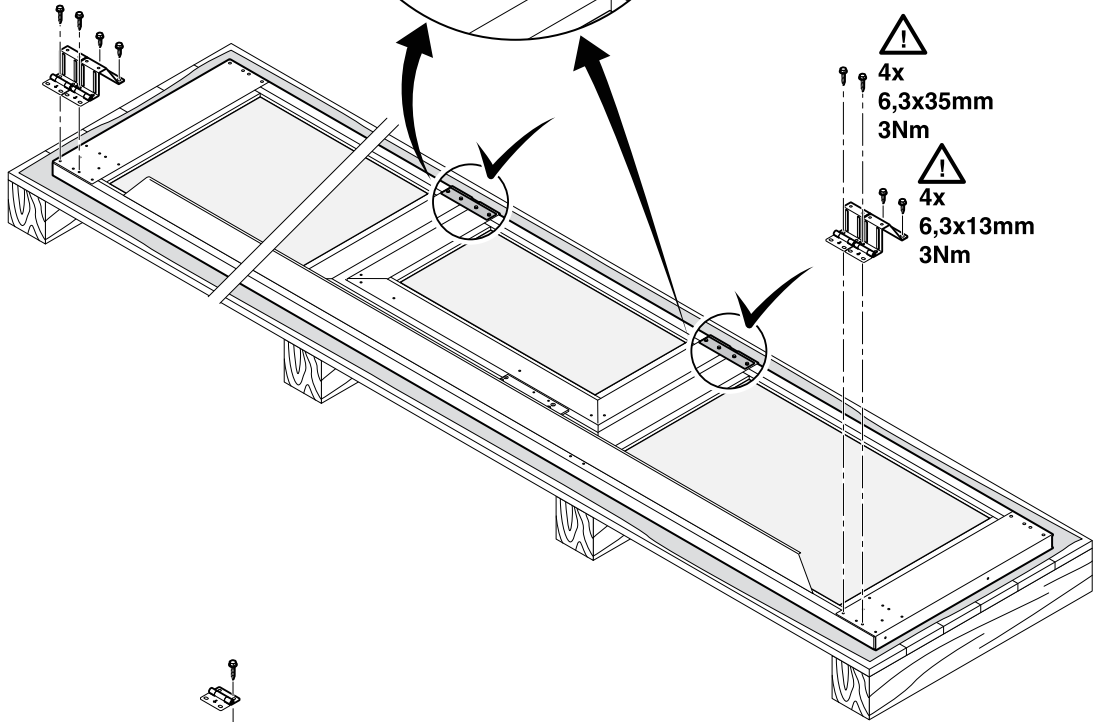
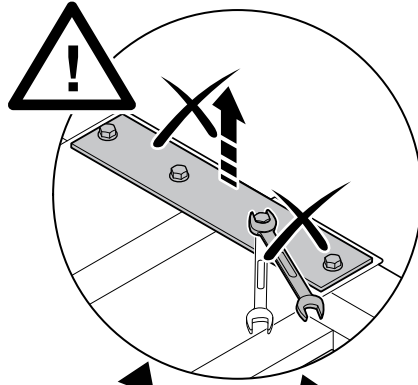
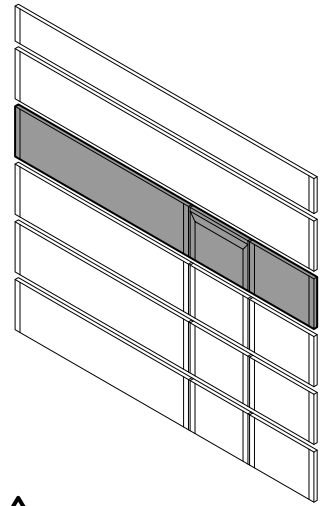
2x  
! 6,3x25mm  
3Nm

4x  
! 6,3x35mm  
3Nm

4x  
! 6,3x13mm  
3Nm

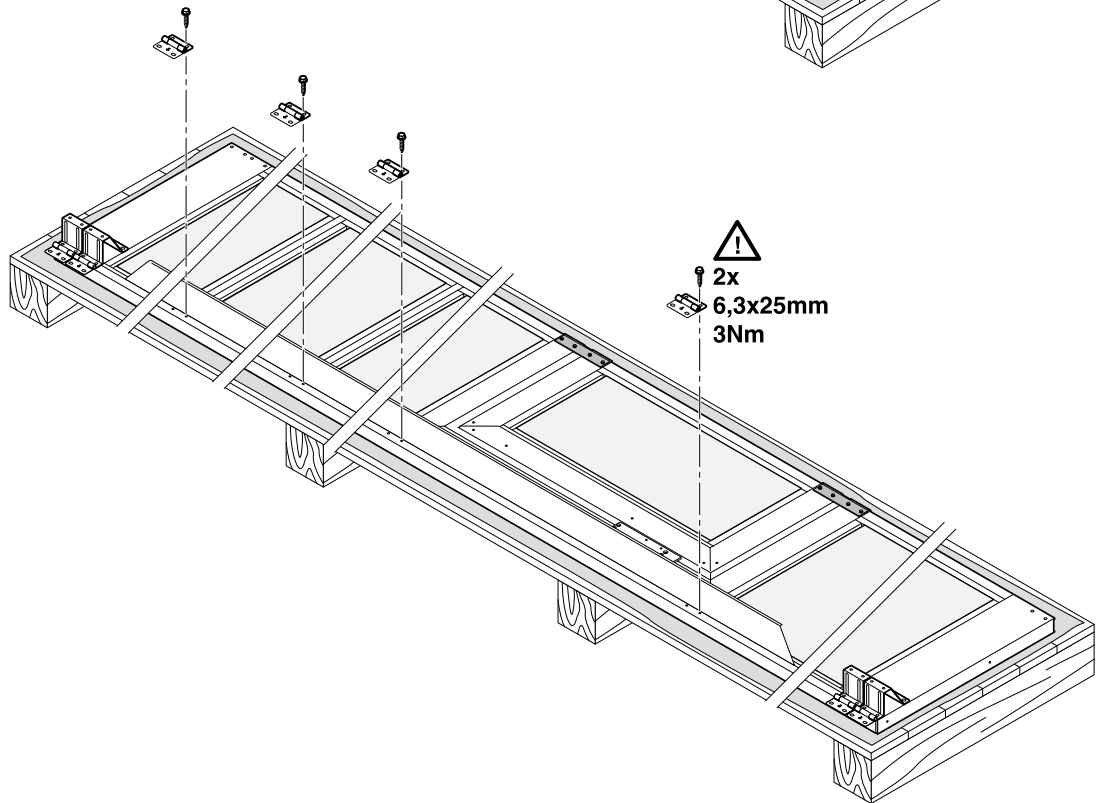
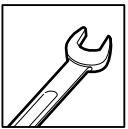






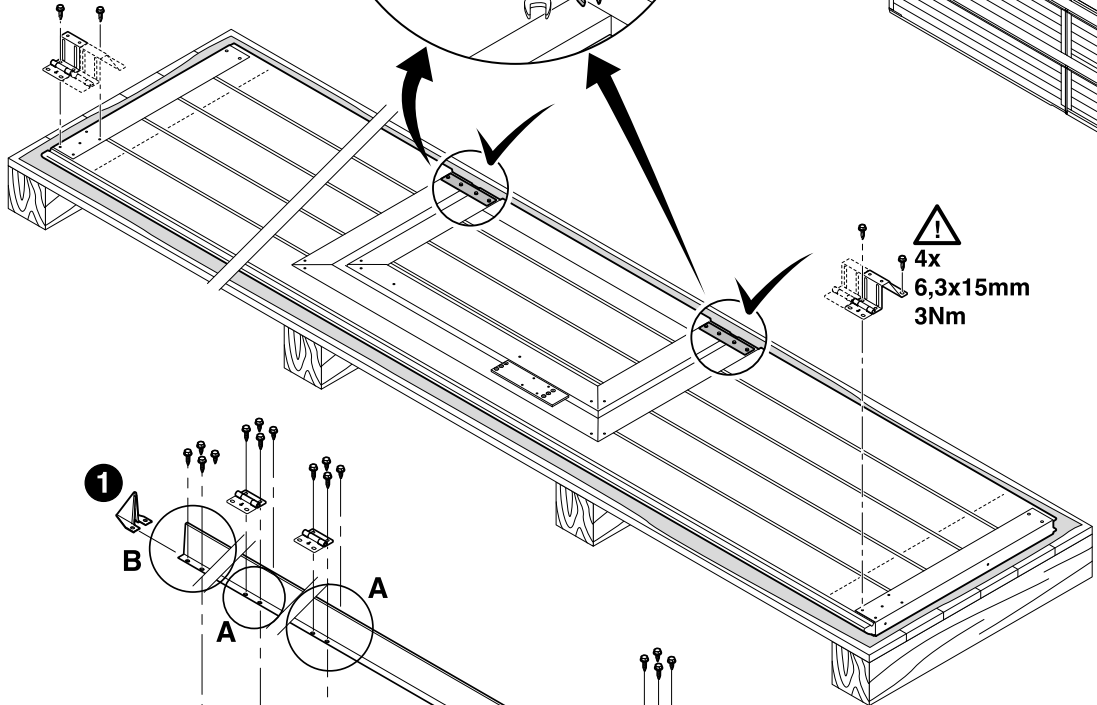
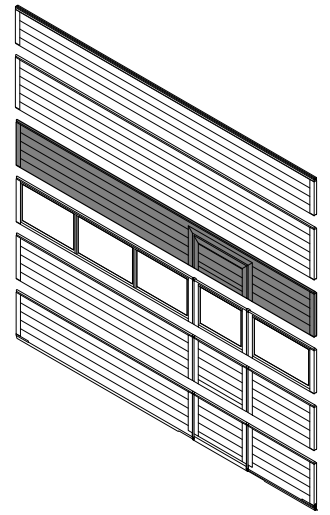
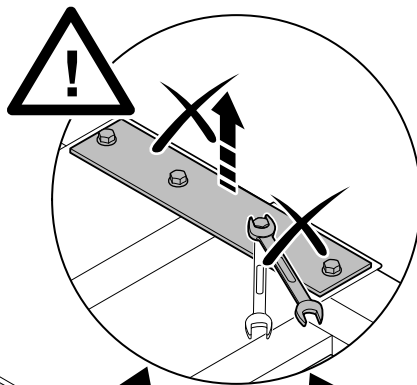
⚠  
4x  
6,3x35mm  
3Nm

⚠  
4x  
6,3x13mm  
3Nm

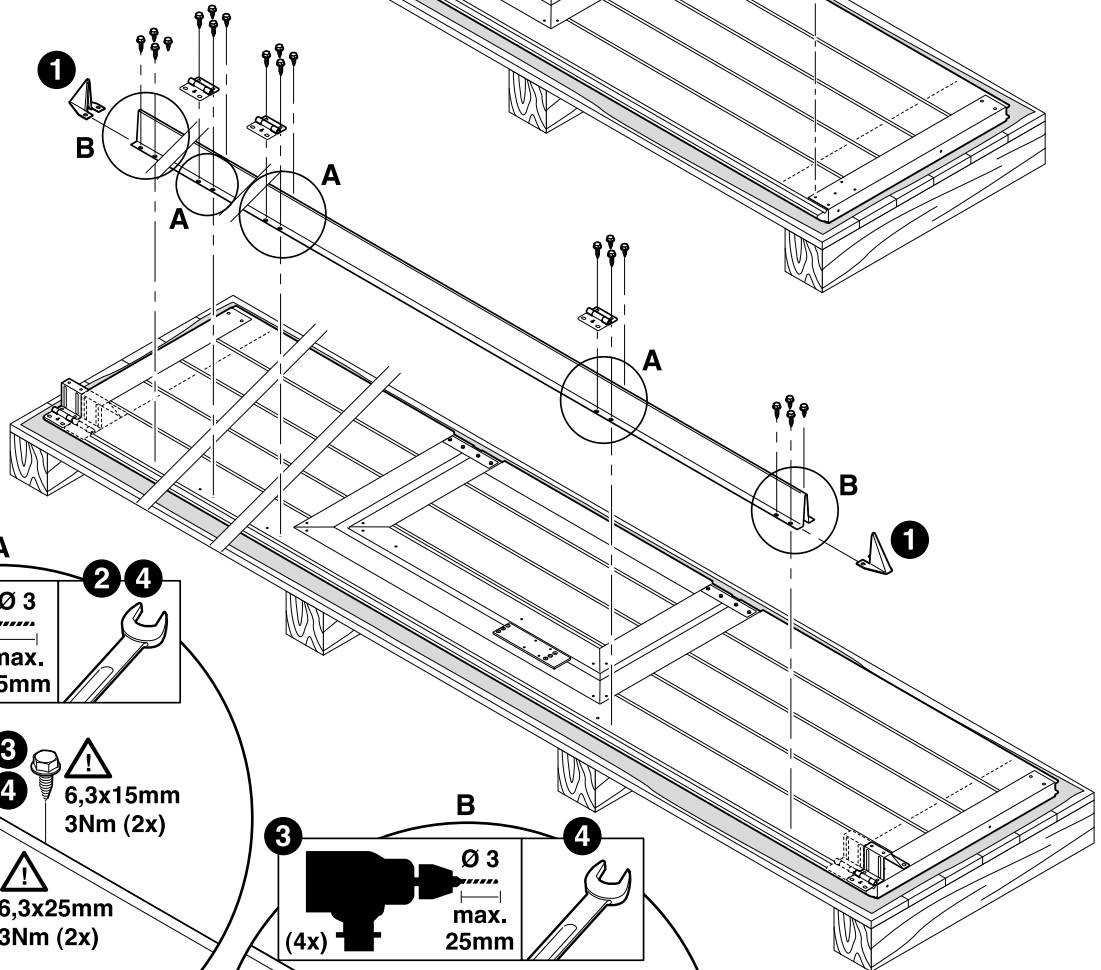
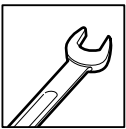


⚠  
2x  
6,3x25mm  
3Nm





⚠  
4x  
6,3x15mm  
3Nm



1

B

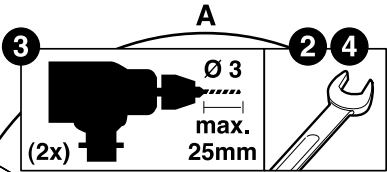
A

A

A

B

1



A

2

3

4

3

4

⚠  
6,3x15mm  
3Nm (2x)

3

4

2

3

4

⚠

6,3x25mm  
3Nm (2x)

2

3

4

B

3

4

3

4

⚠

6,3x25mm  
3Nm (2x)

3

4

⚠

6,3x15mm  
3Nm (2x)

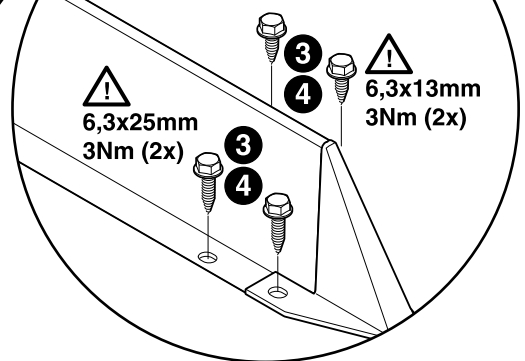
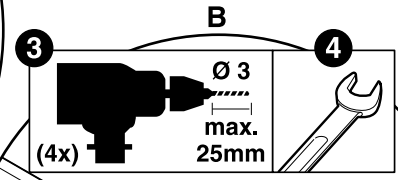
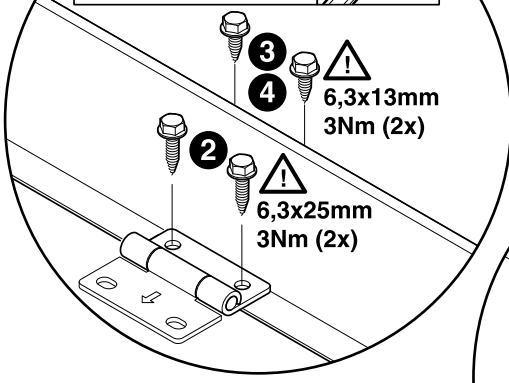
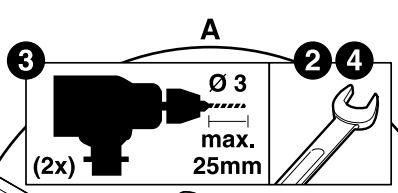
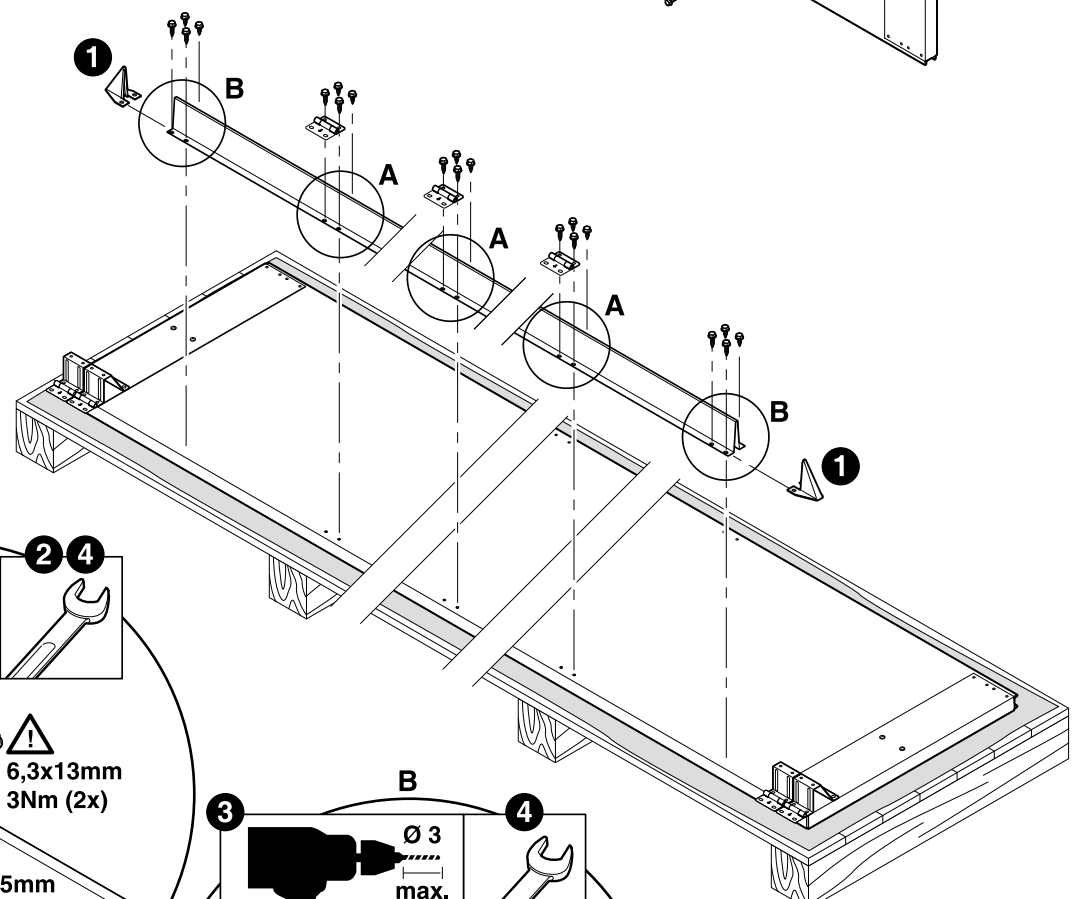
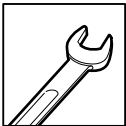
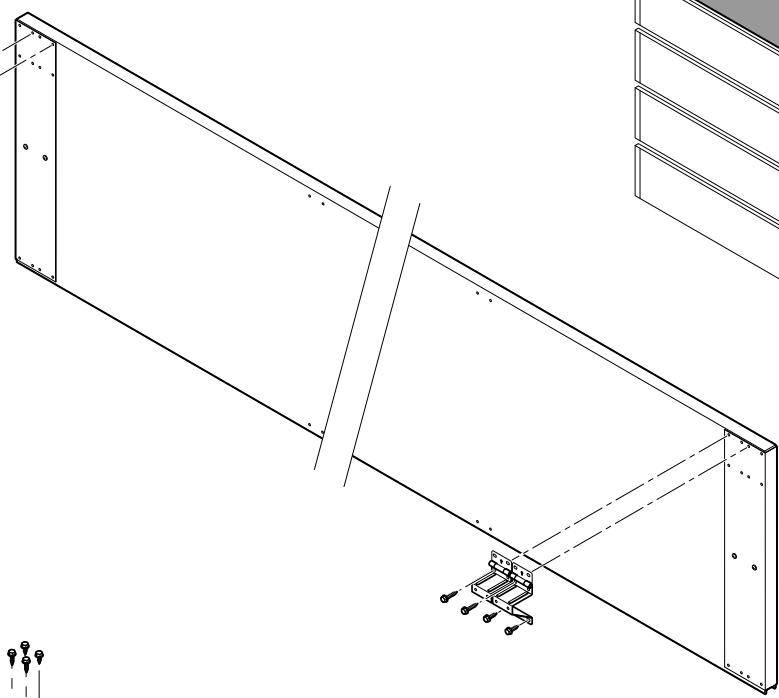
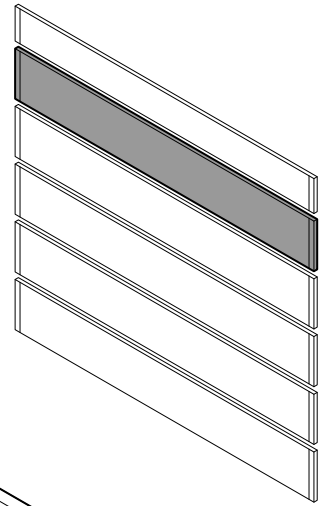
3

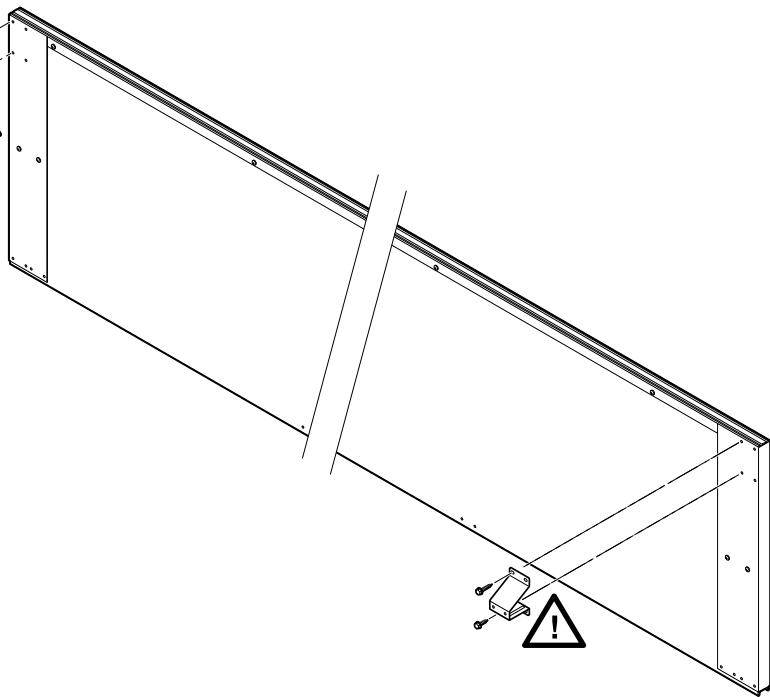
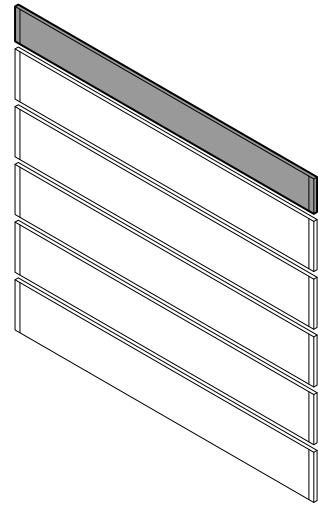
4



4x  
⚠ 6,3x35mm  
3Nm

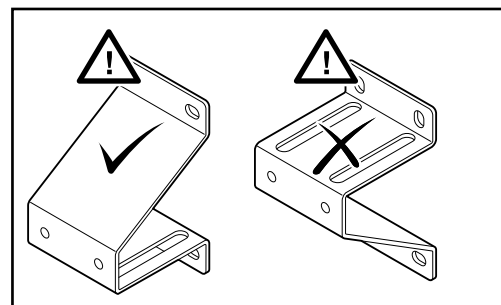
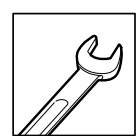
4x  
⚠ 6,3x13mm  
3Nm



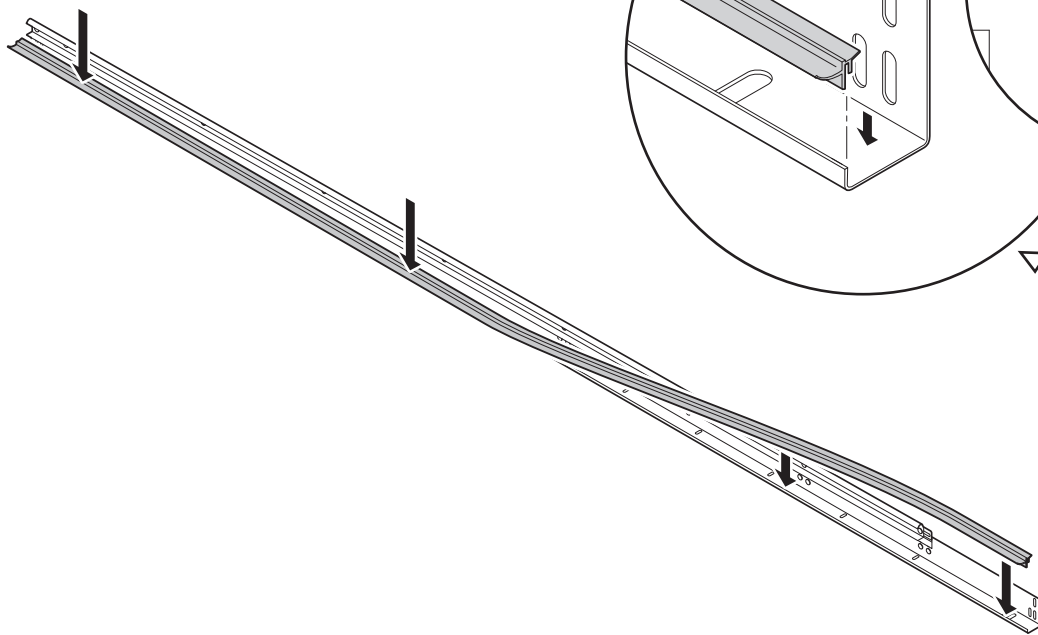


2x  
! 6,3x35mm  
3Nm

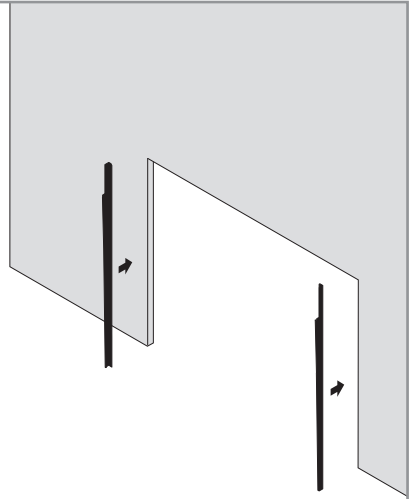
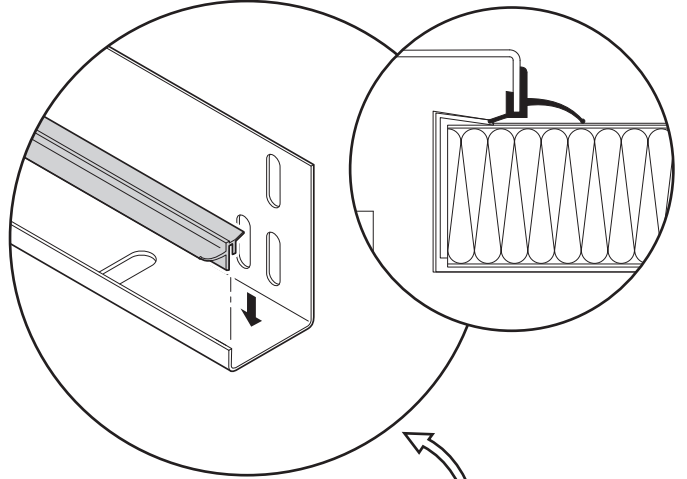
2x  
! 6,3x13mm  
3Nm

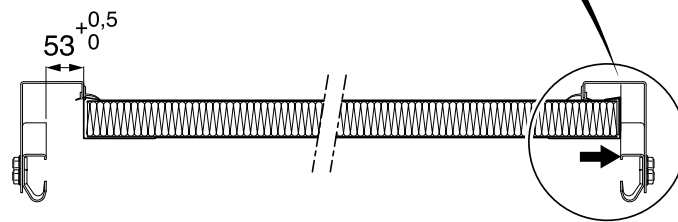
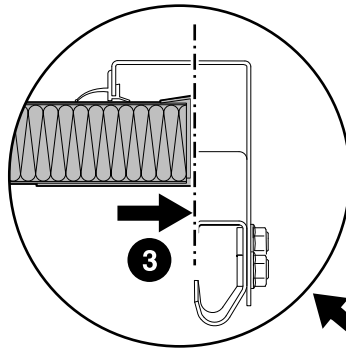
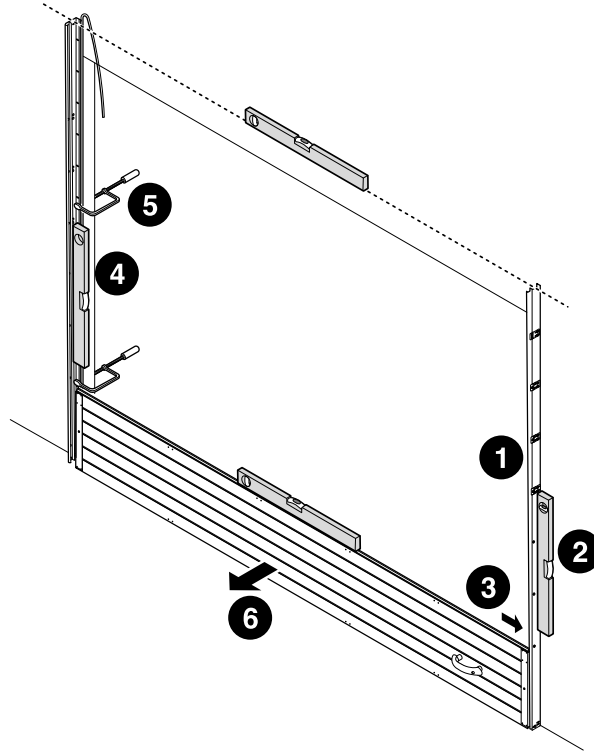
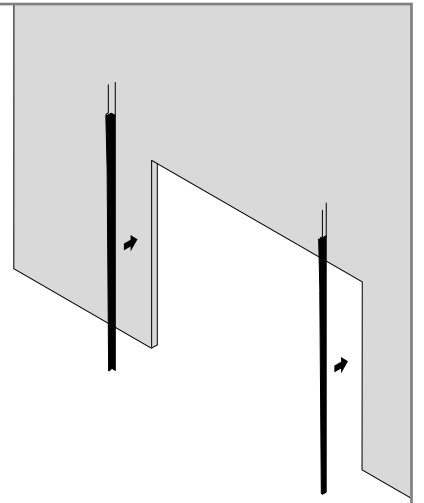
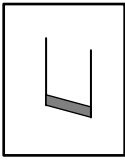


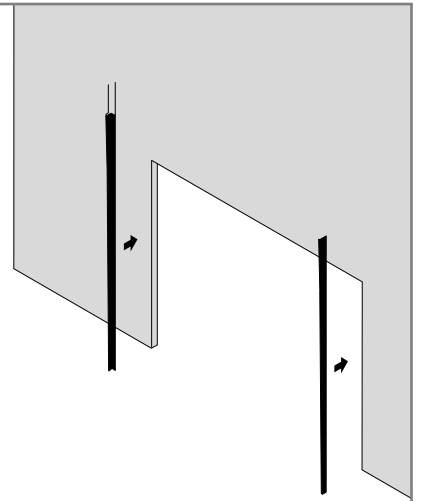
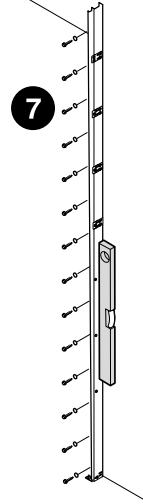
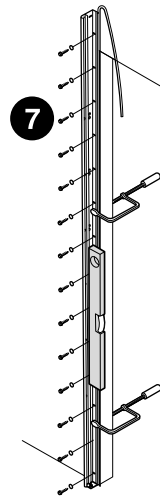
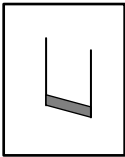
L+R



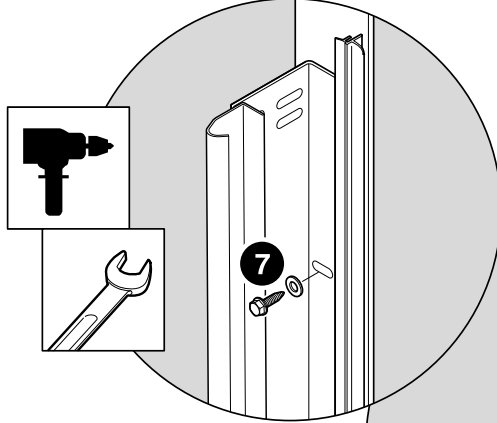
L+R



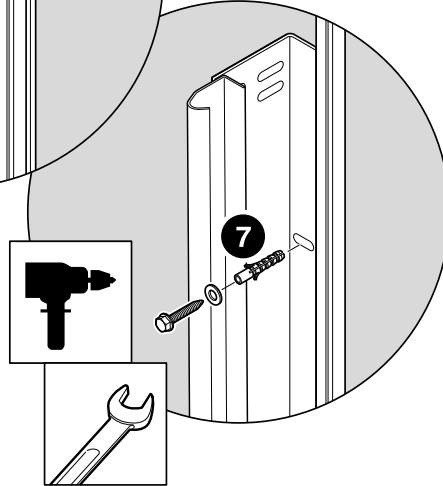


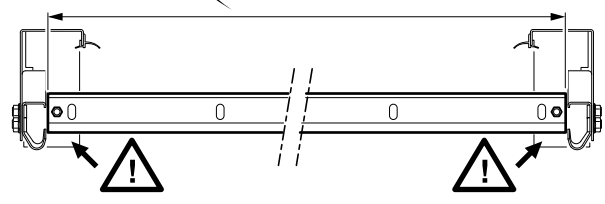
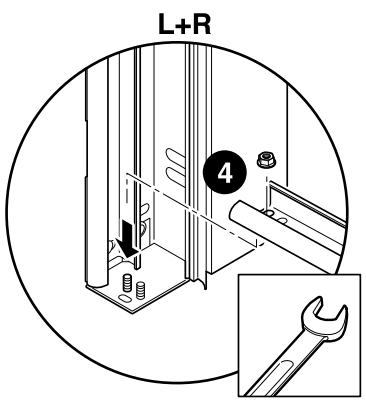
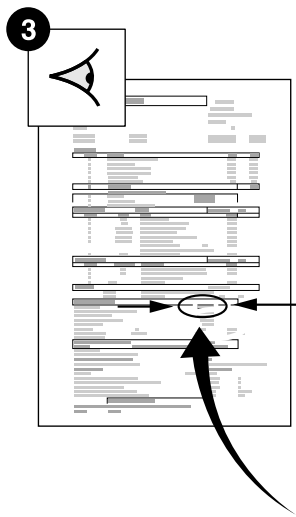
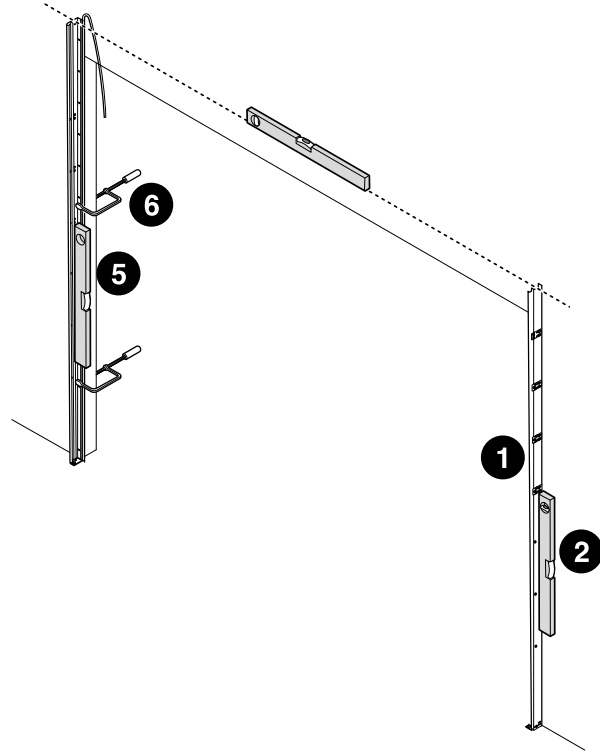
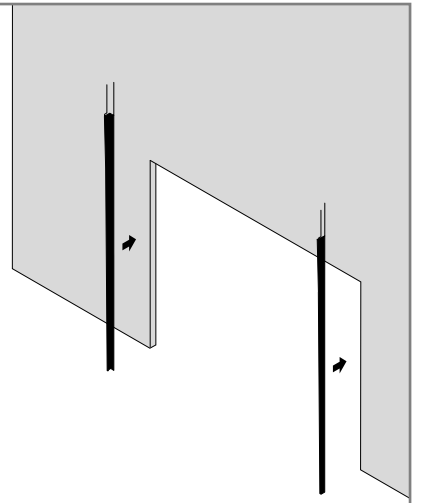
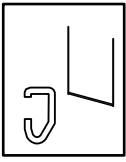


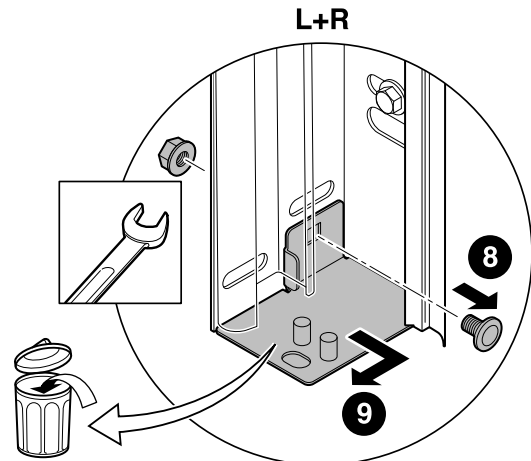
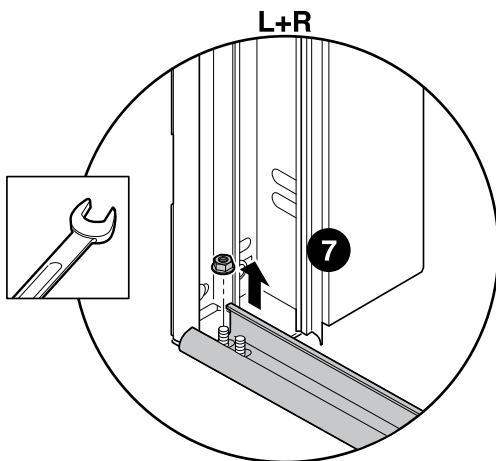
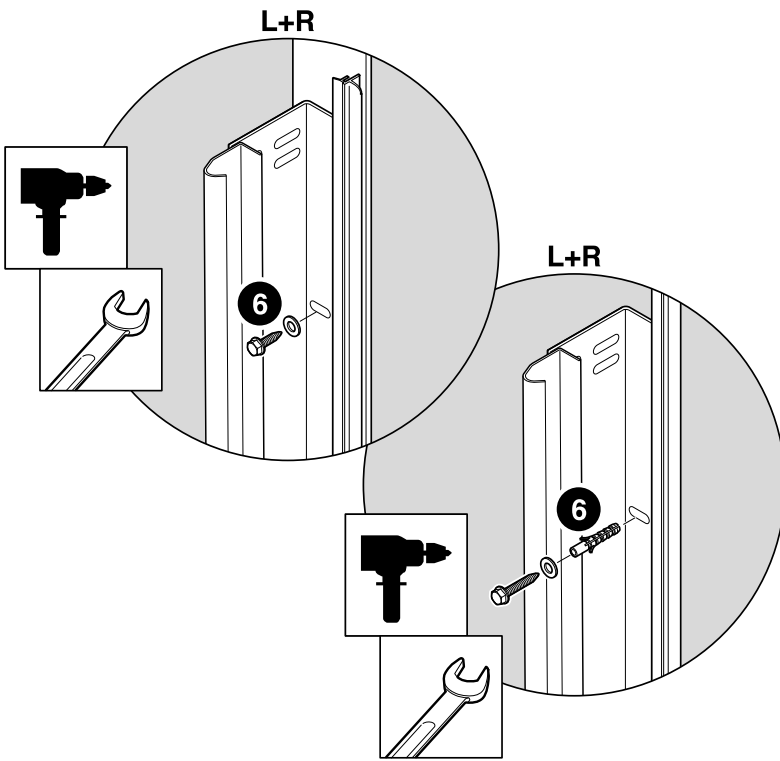
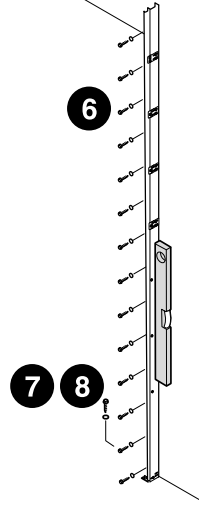
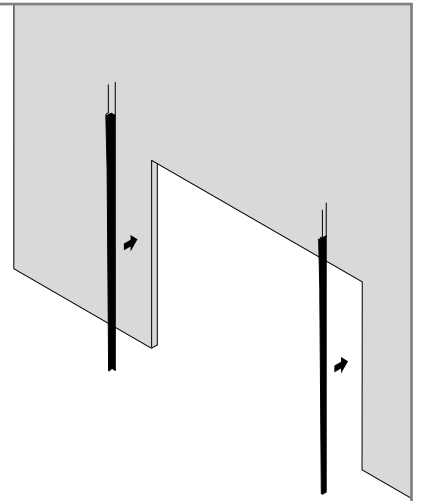
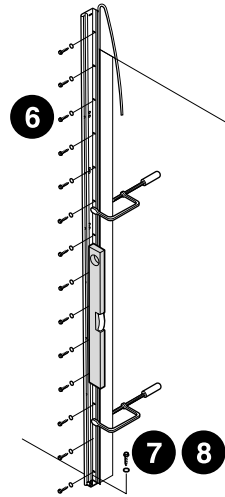
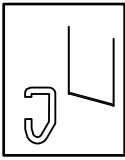
L+R



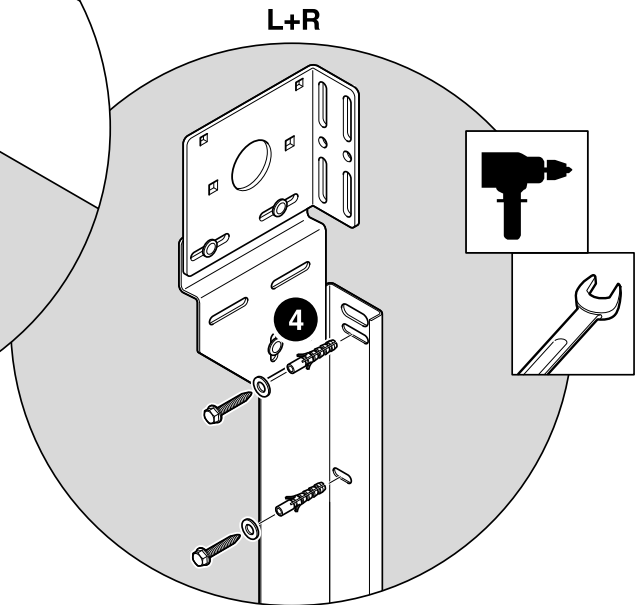
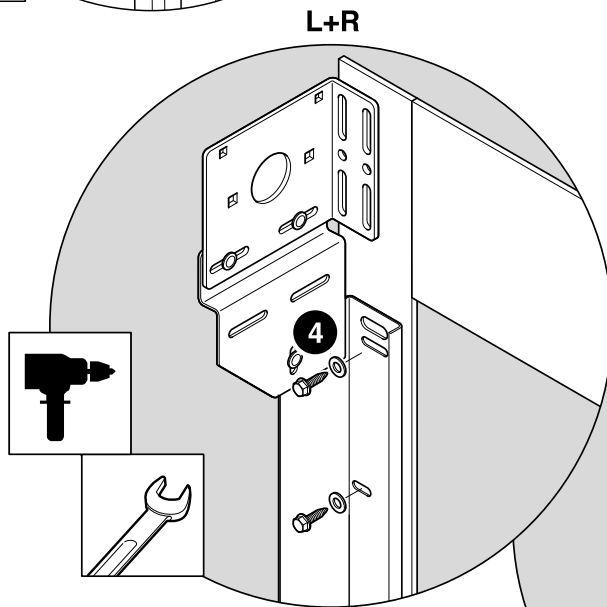
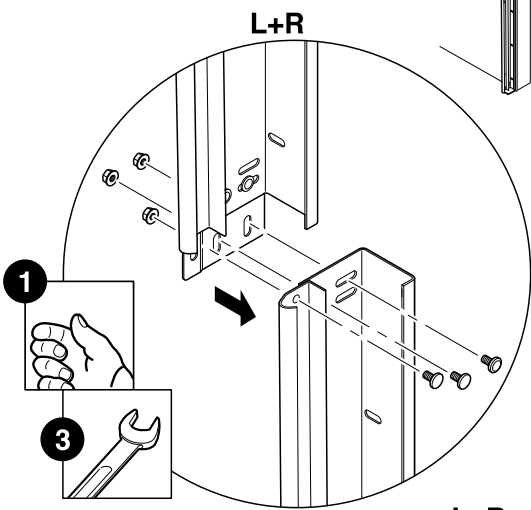
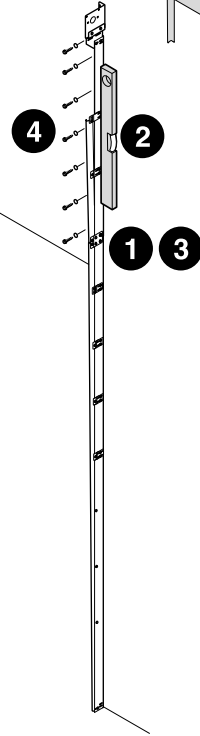
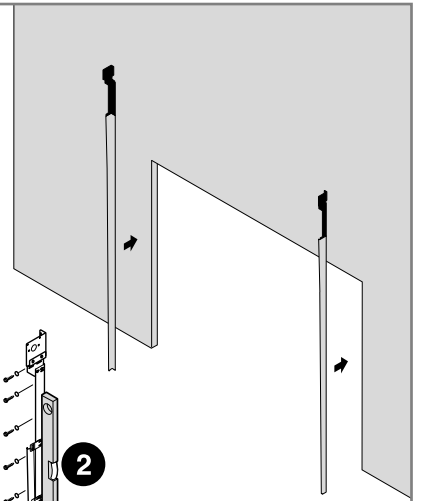
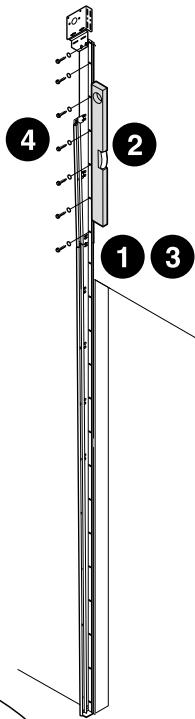
L+R

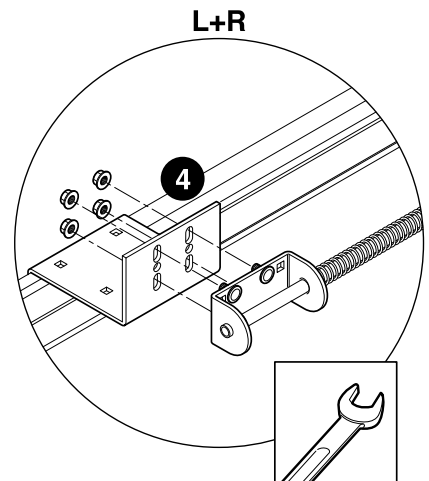
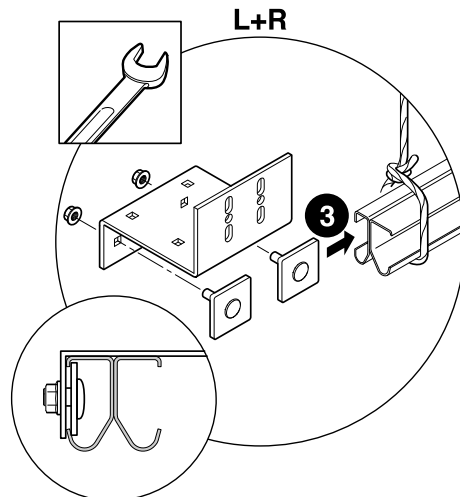
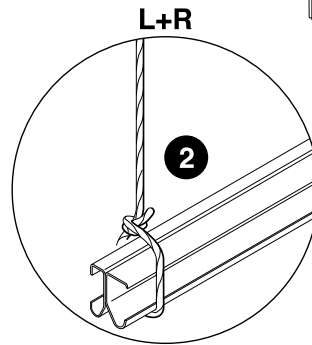
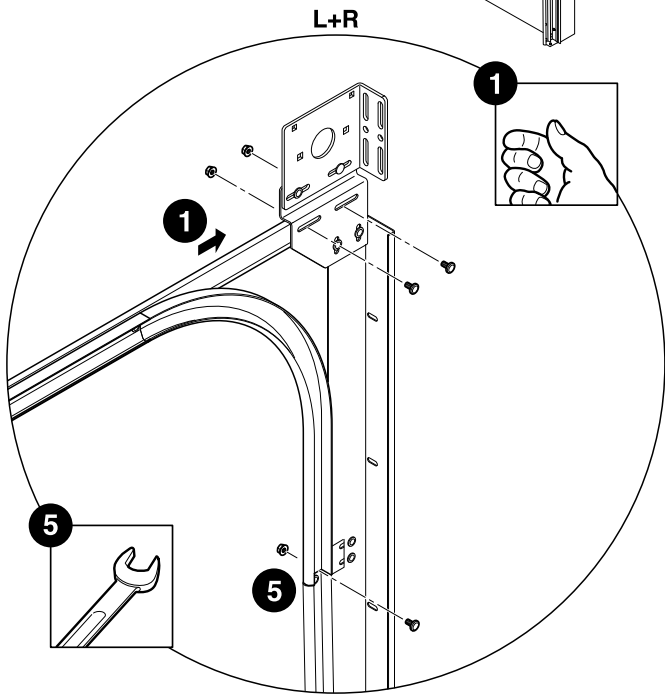
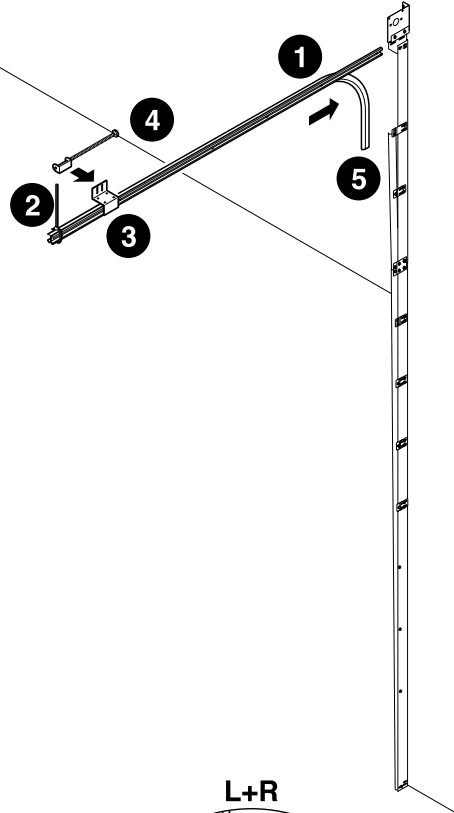
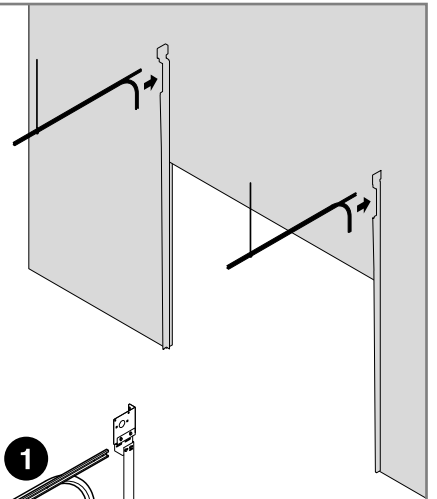
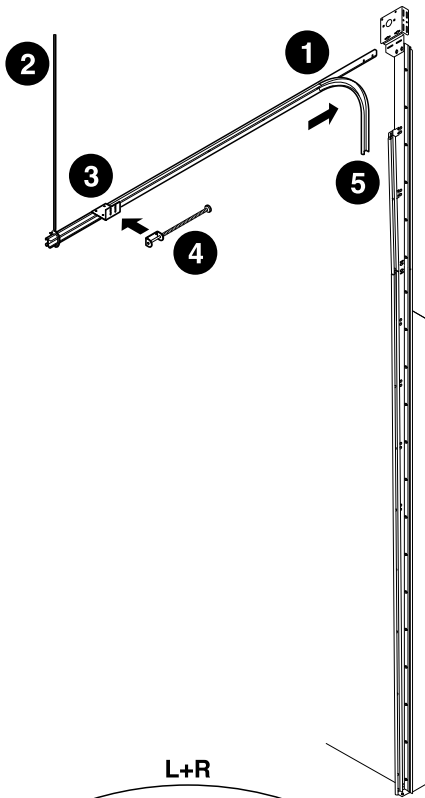
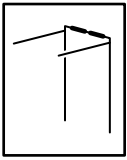


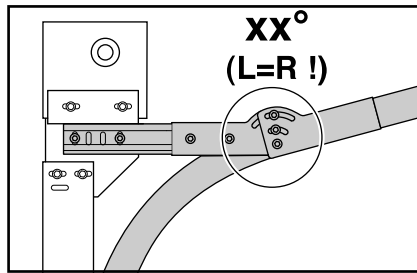
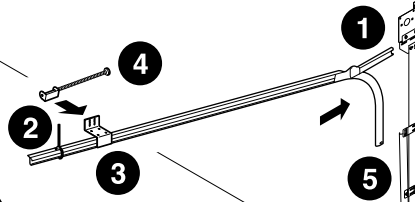
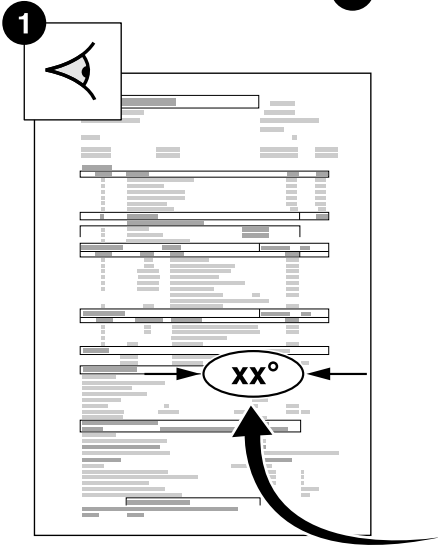
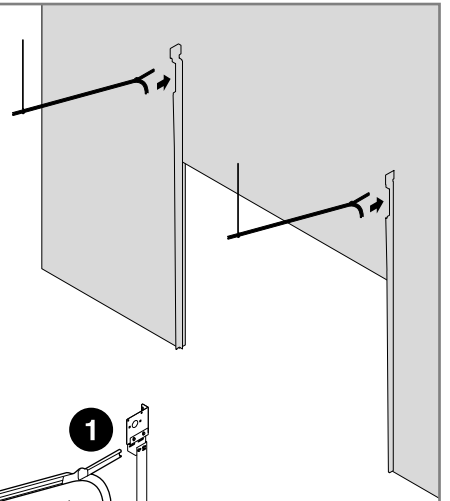
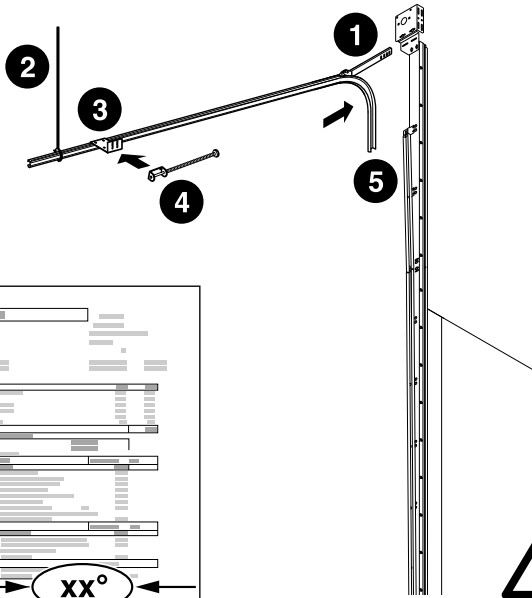
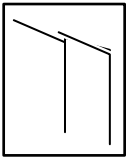




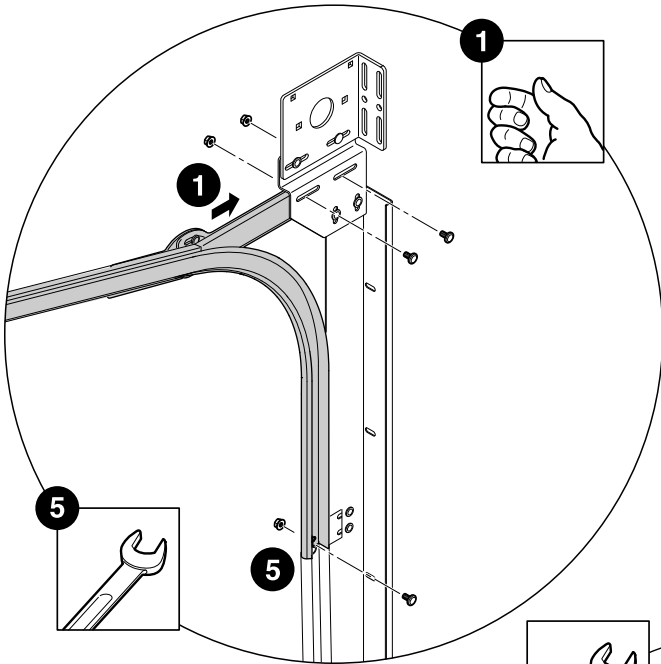




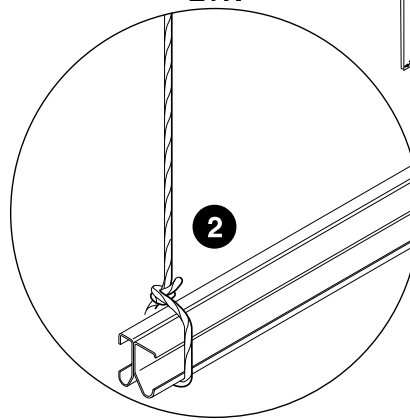




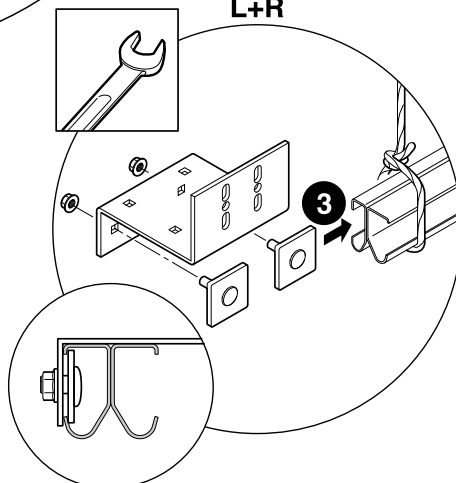
L+R



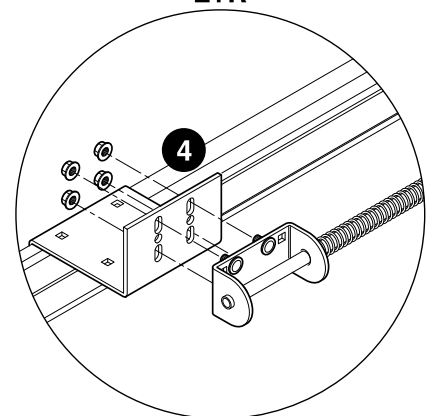
L+R

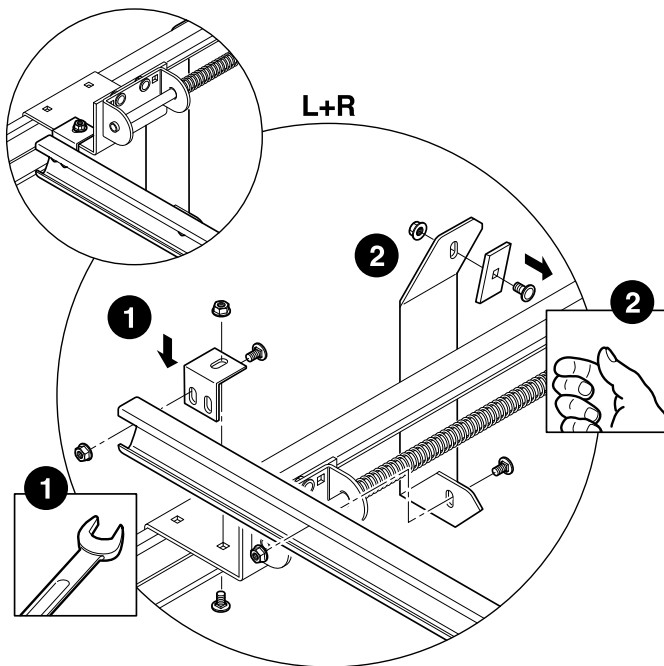
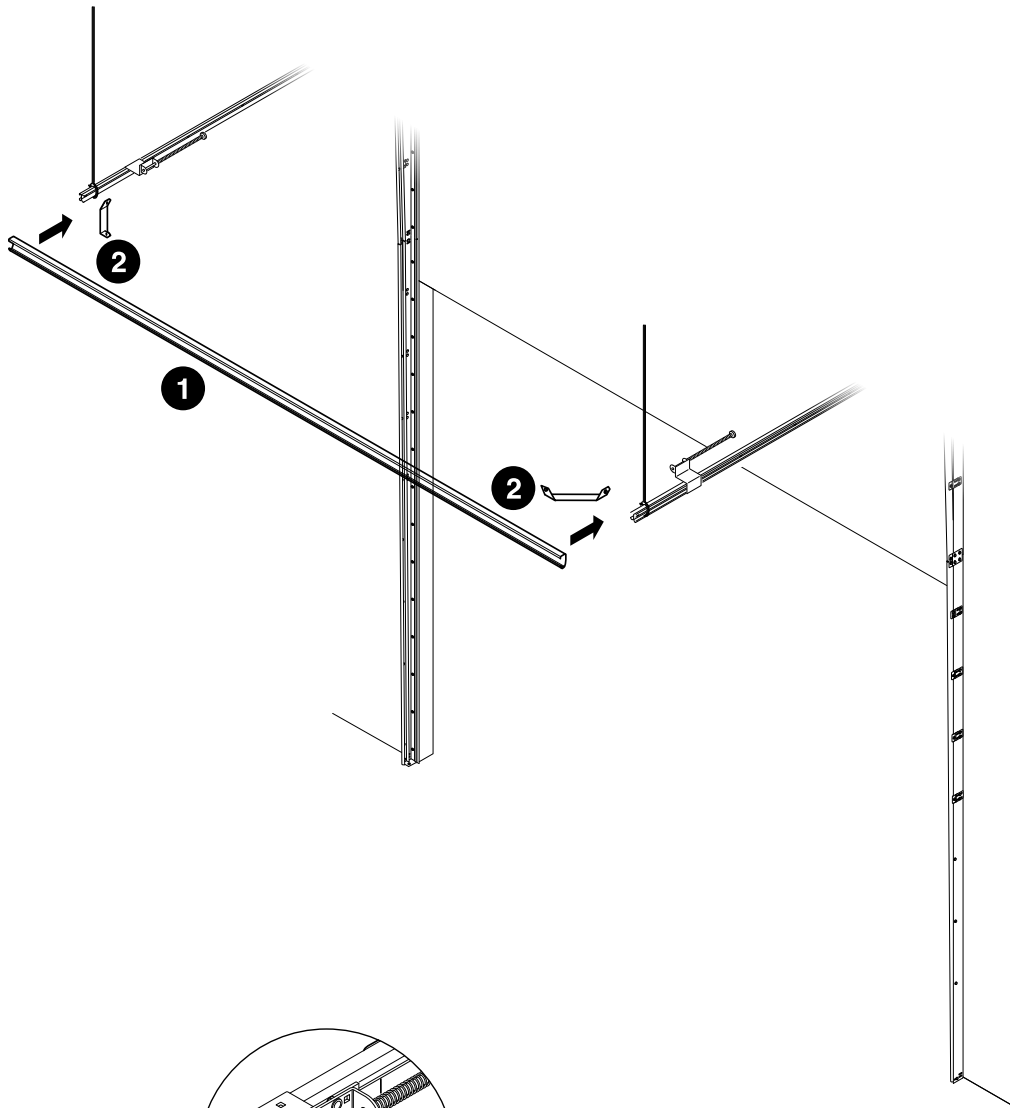
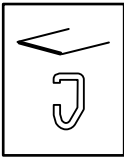


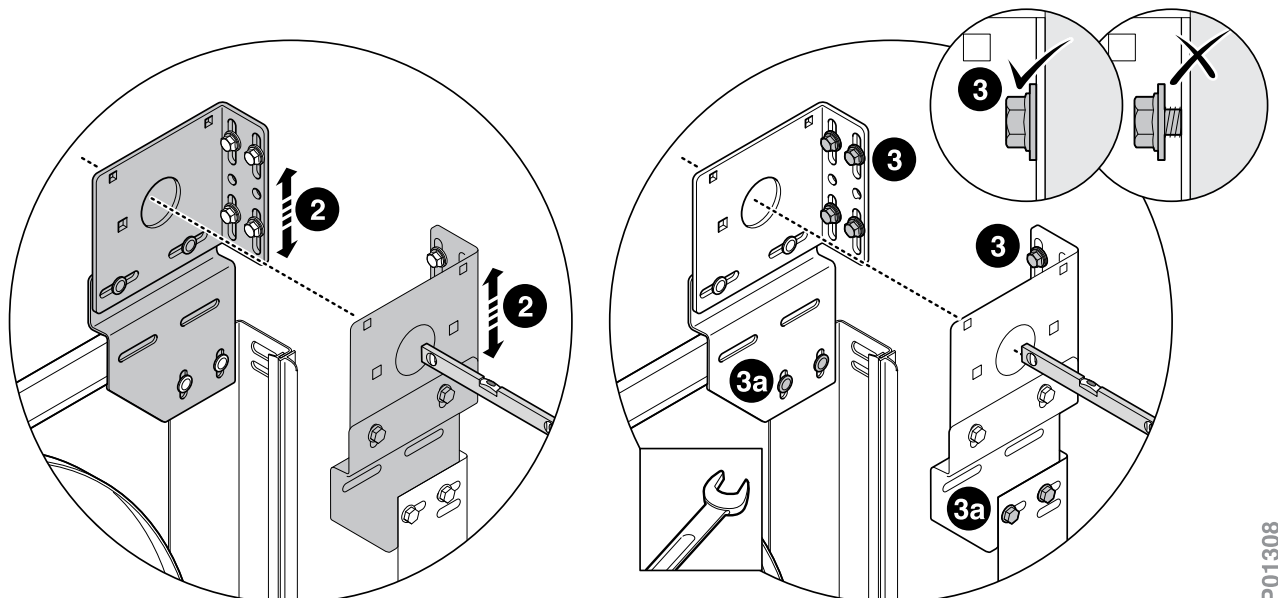
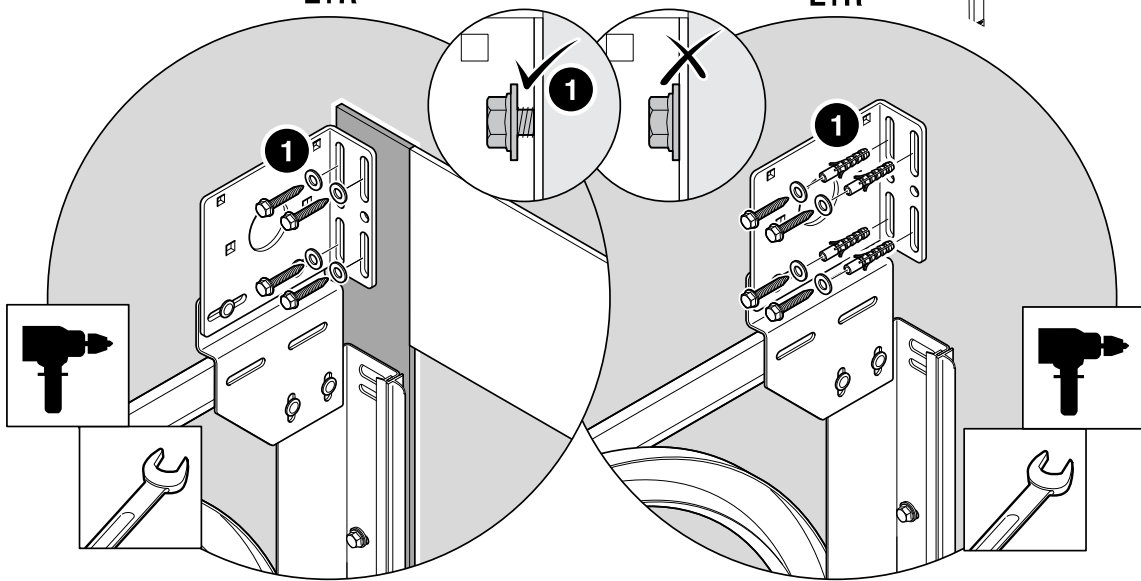
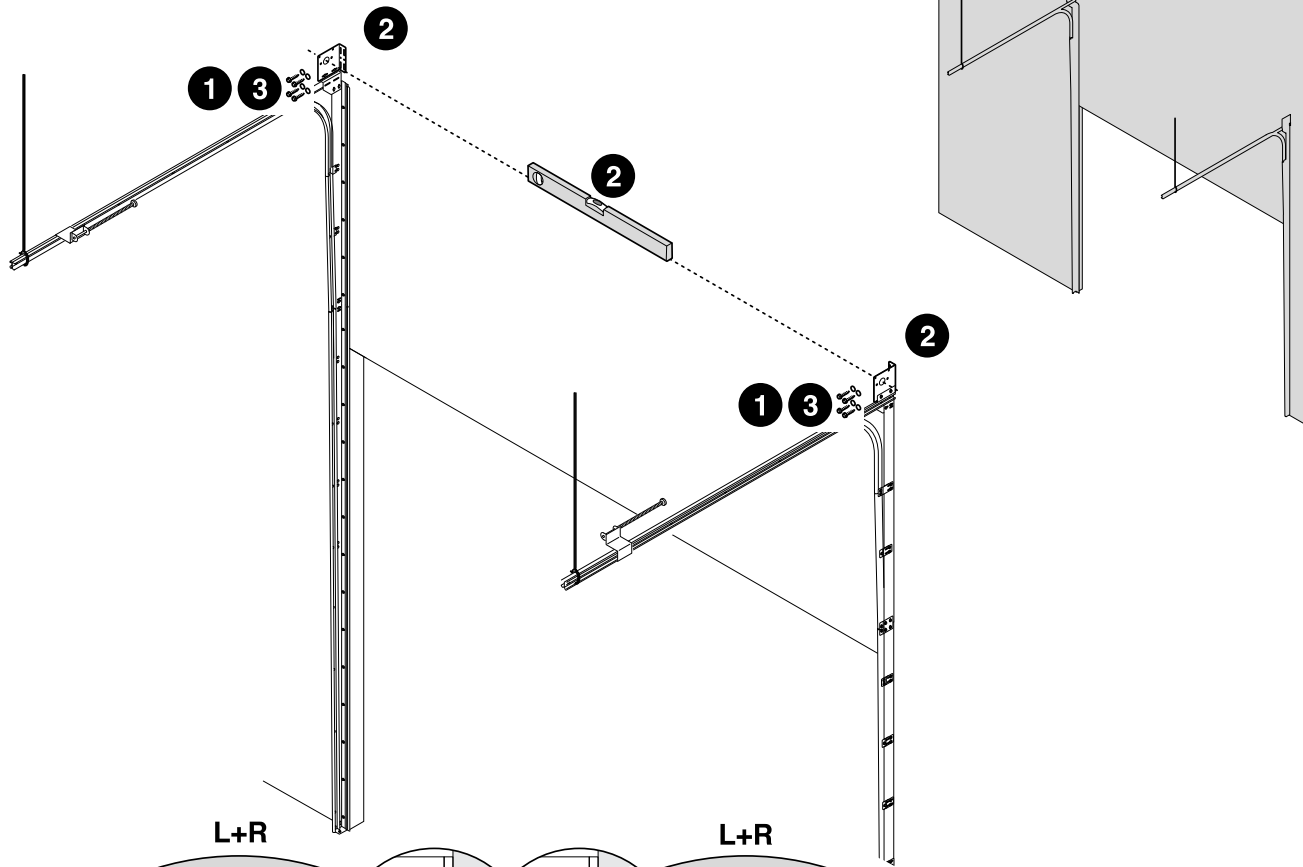
L+R

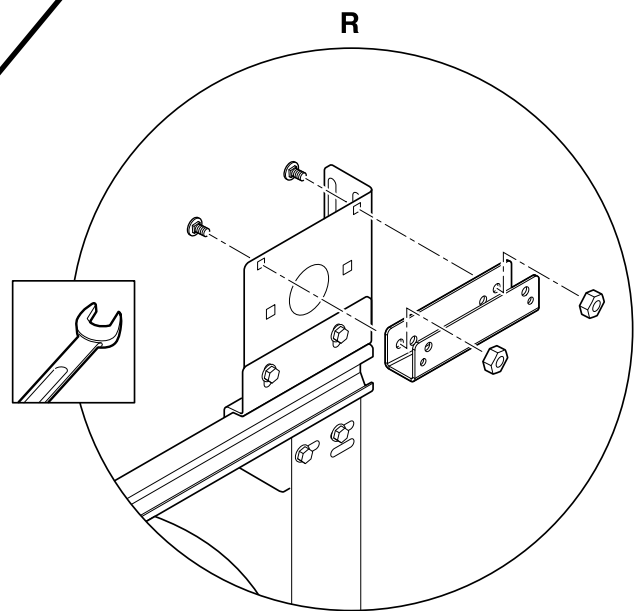
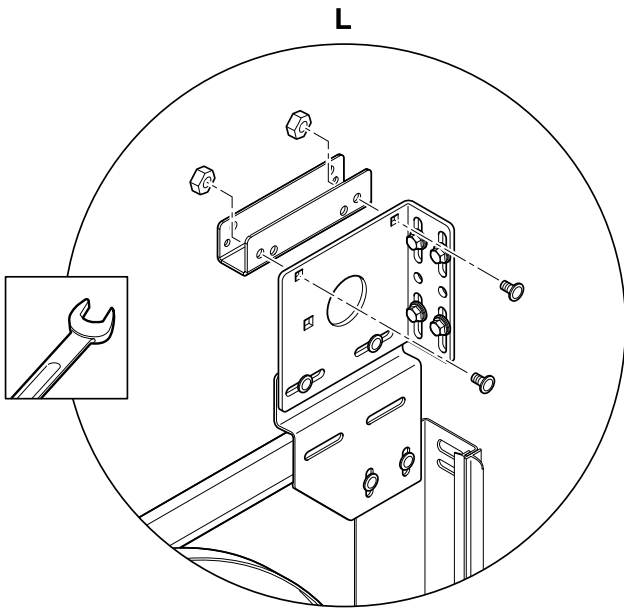
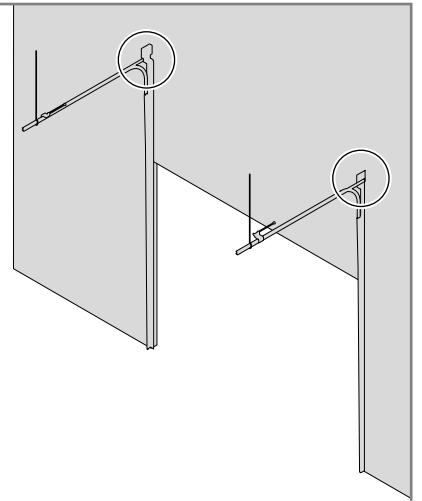
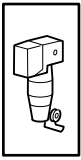


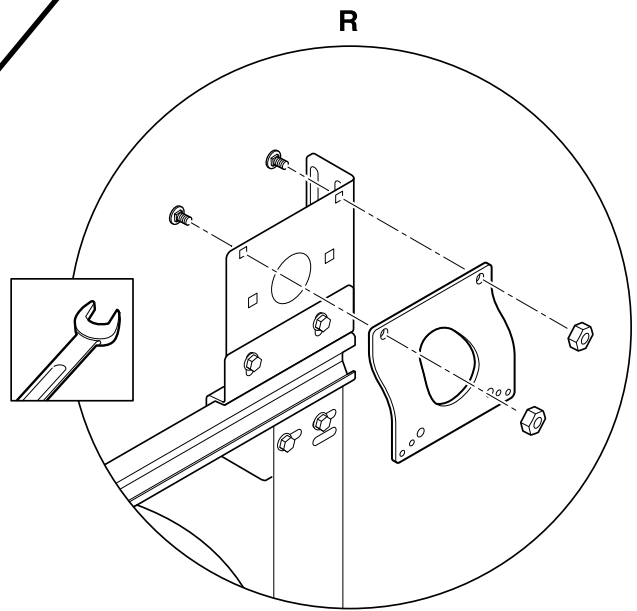
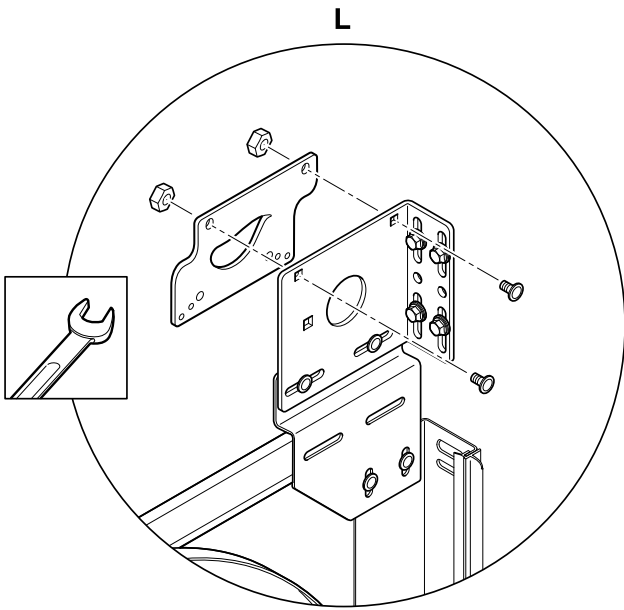
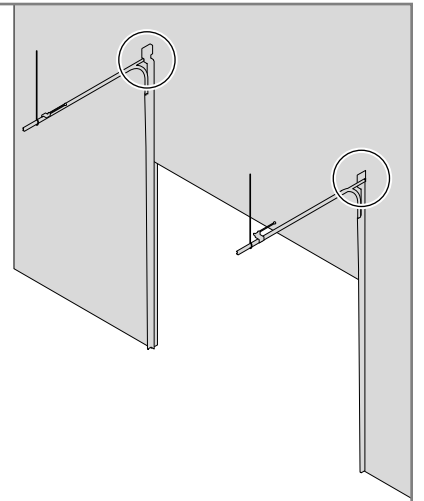
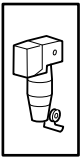
L+R

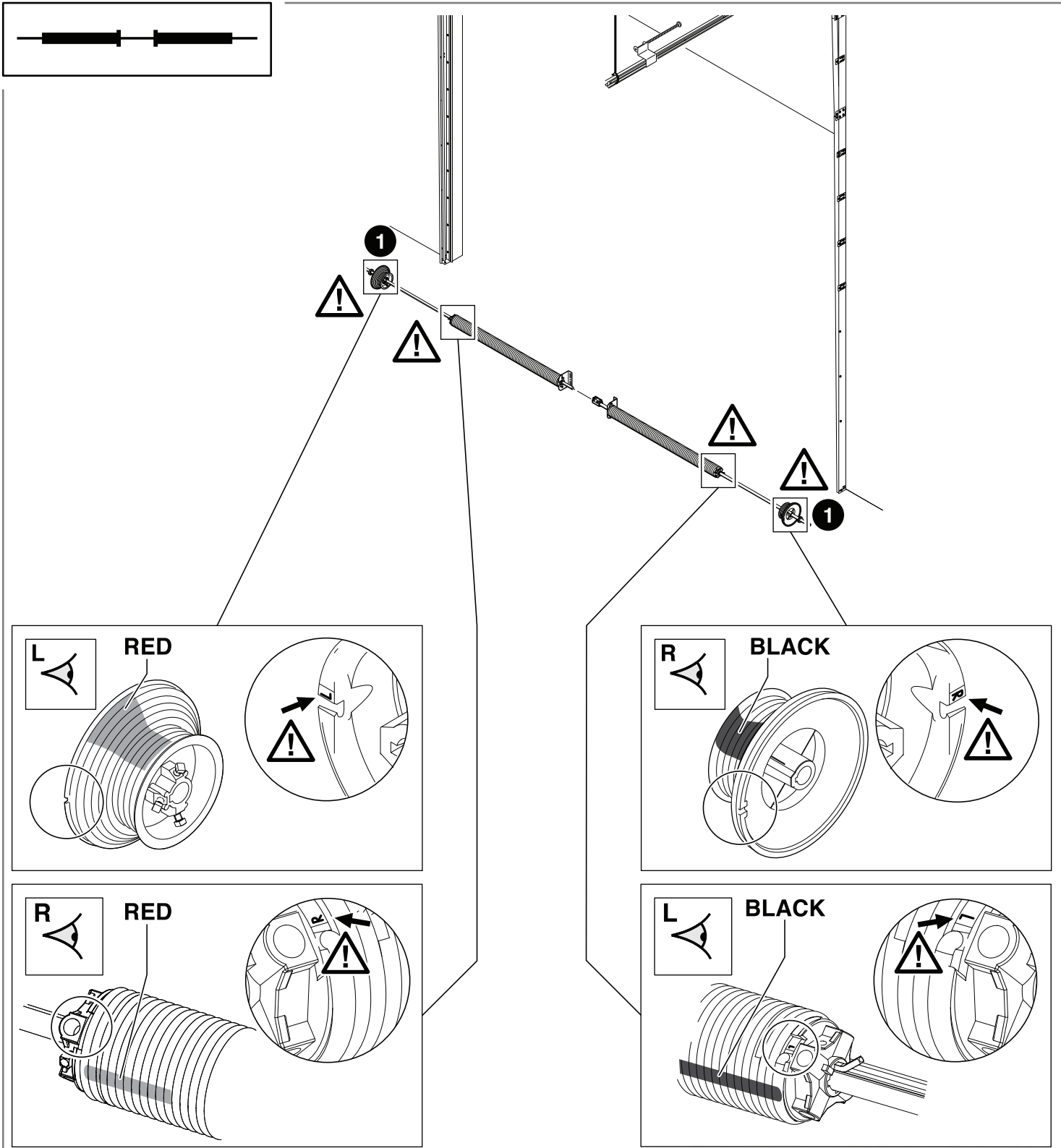
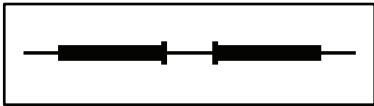




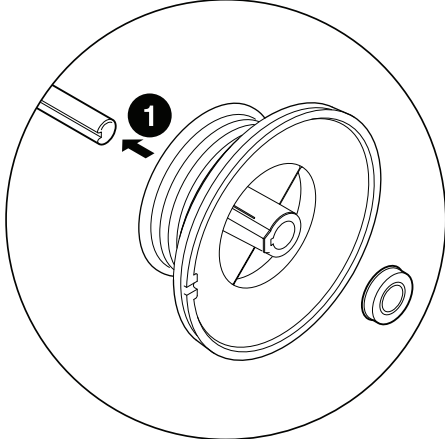




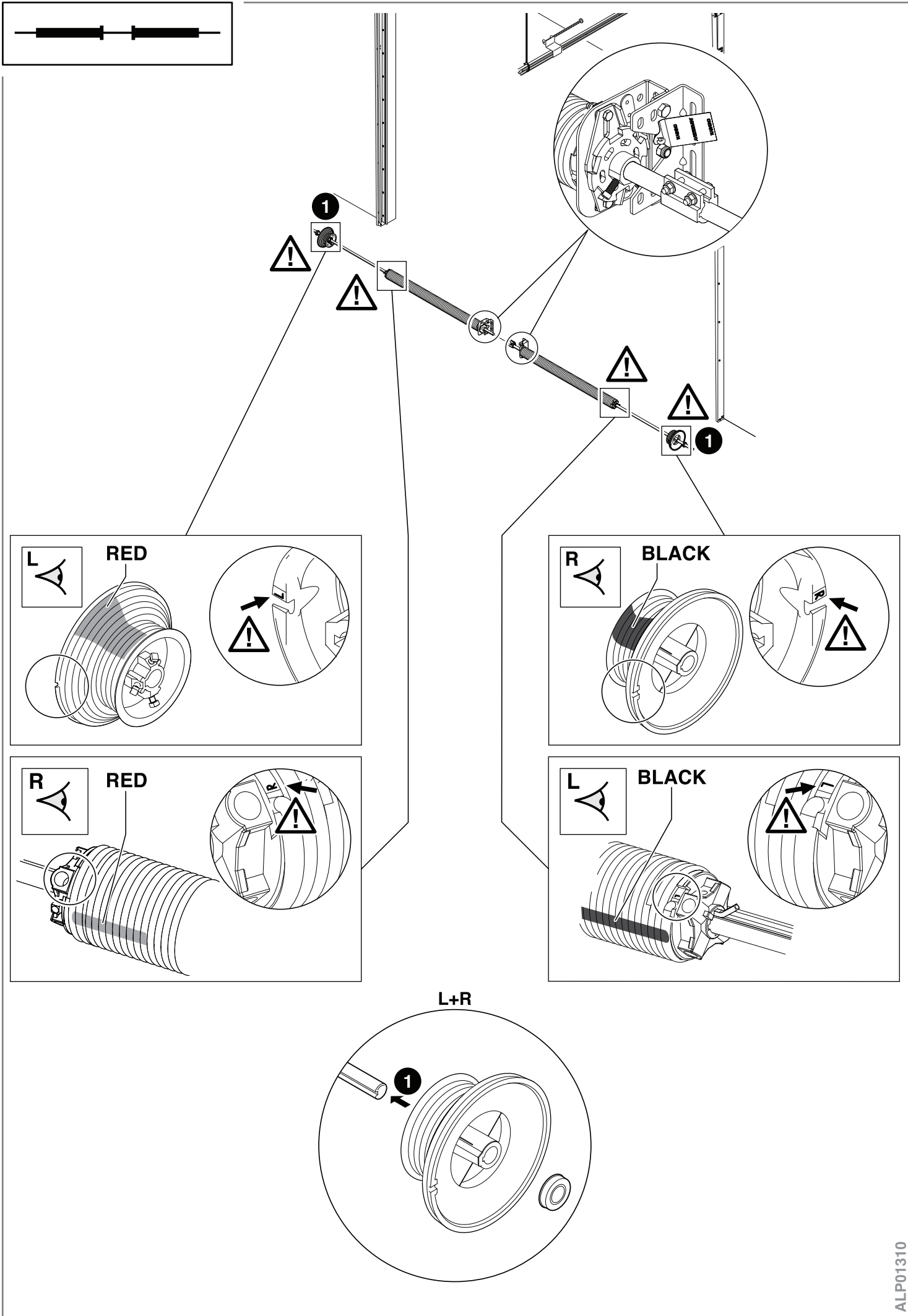
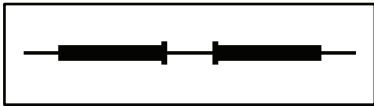


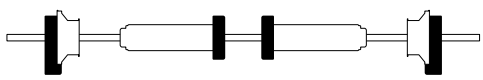


L+R

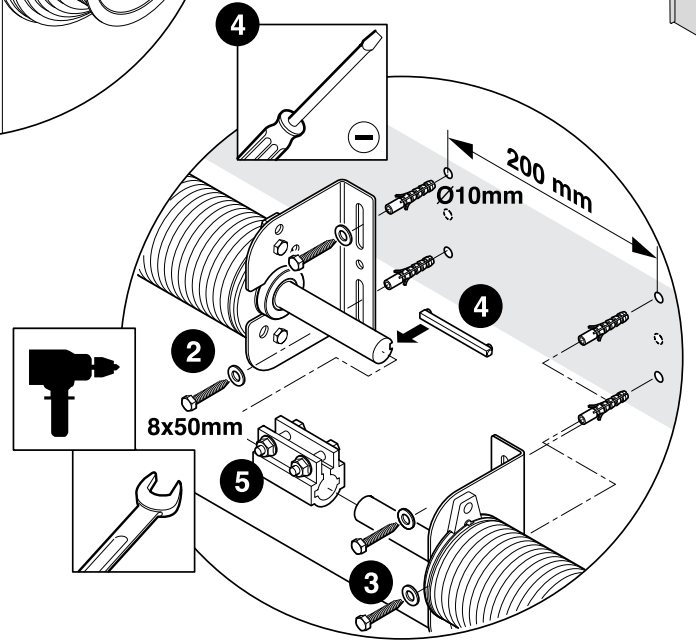
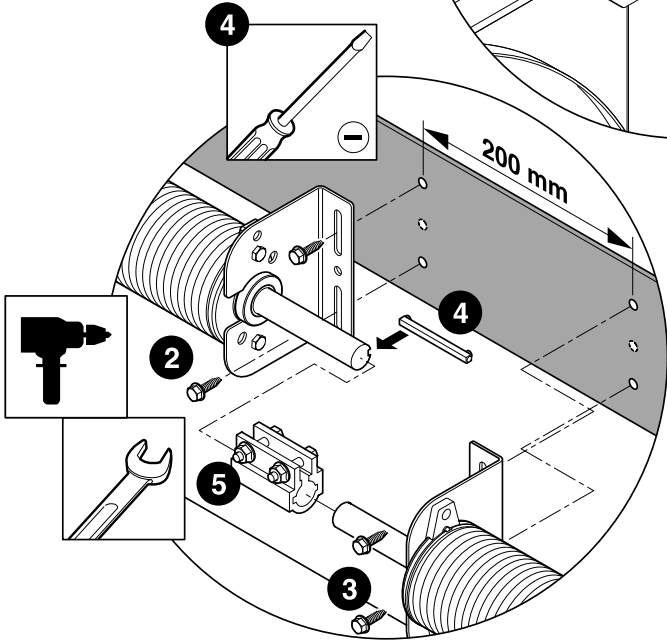
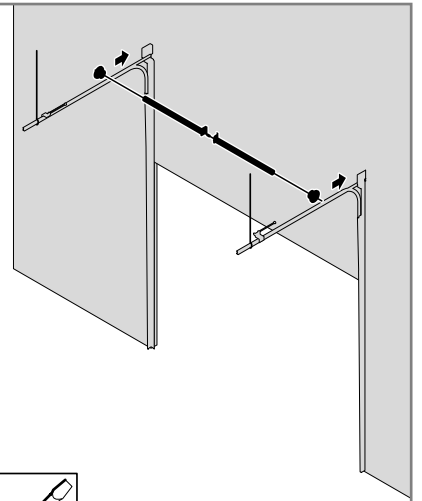
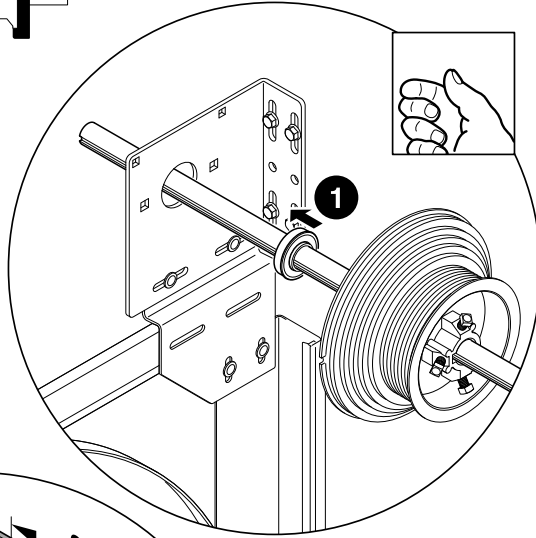




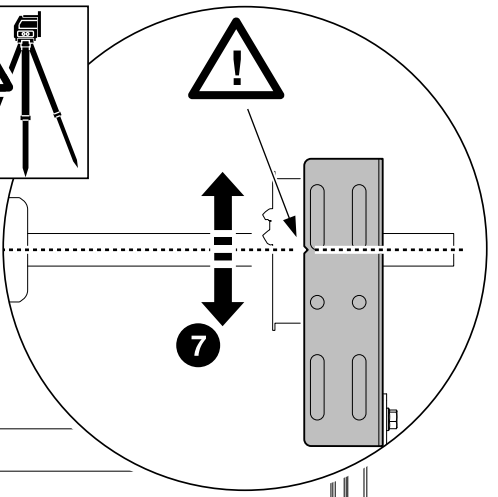
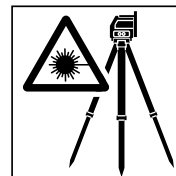
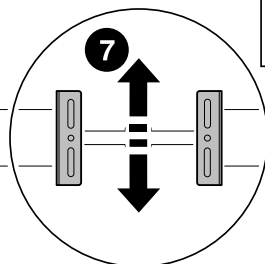
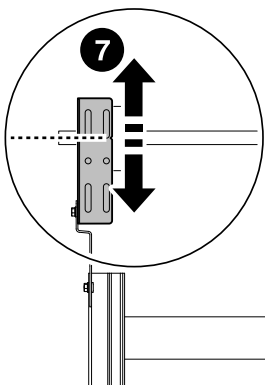
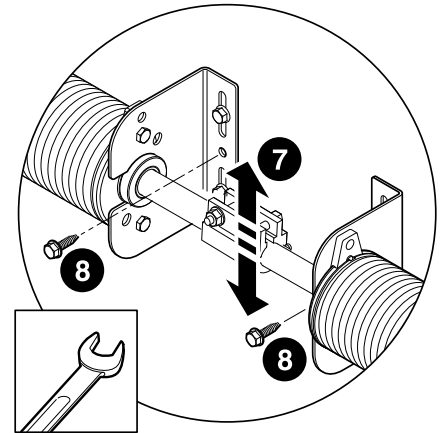
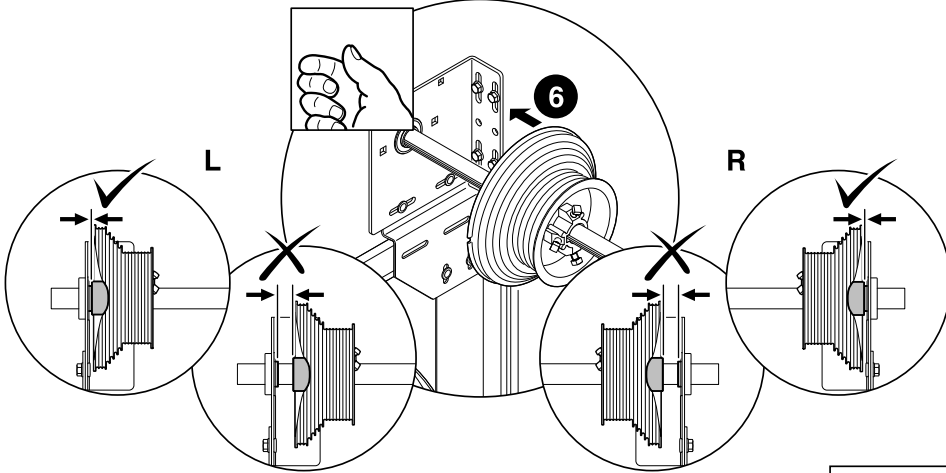


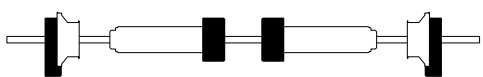


L+R

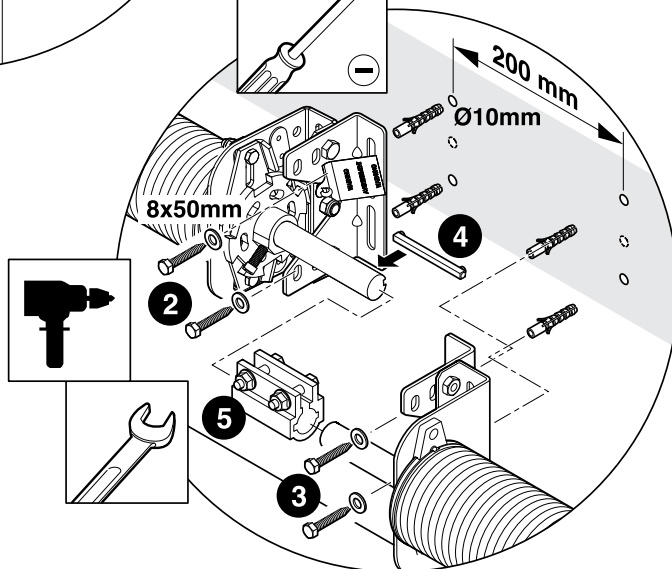
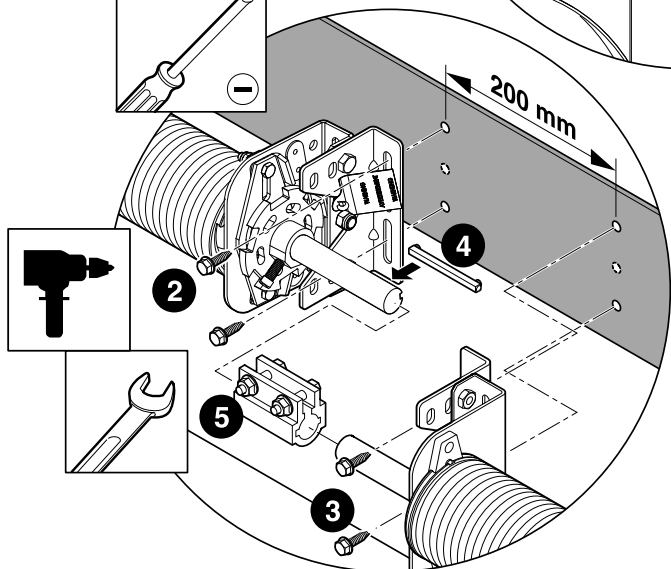
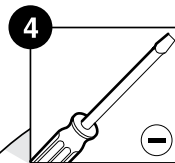
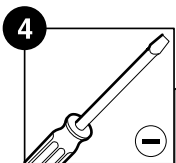
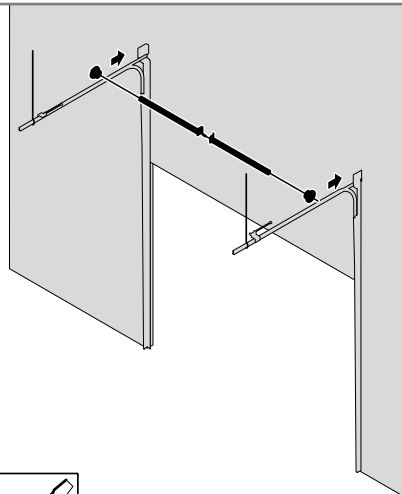
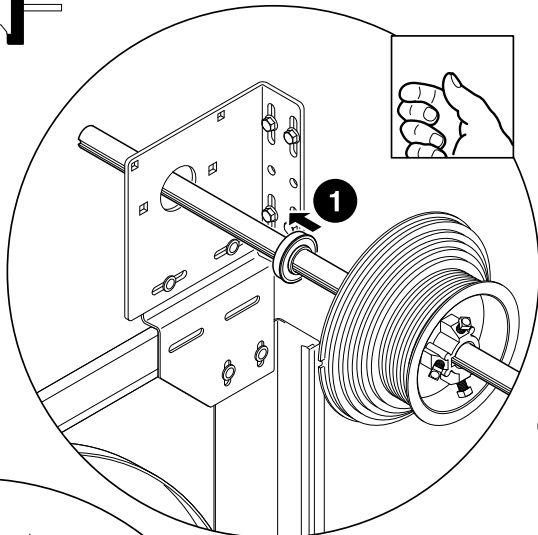


L+R

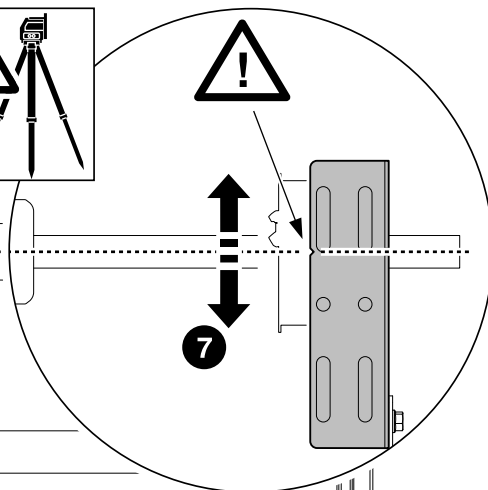
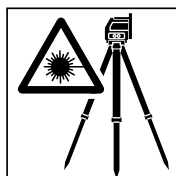
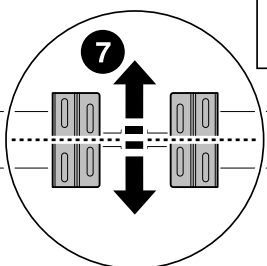
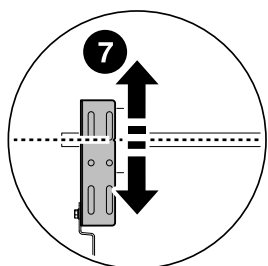
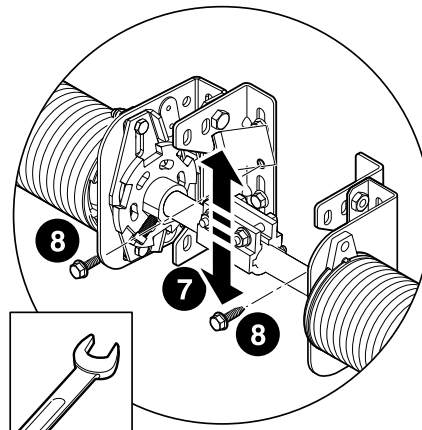
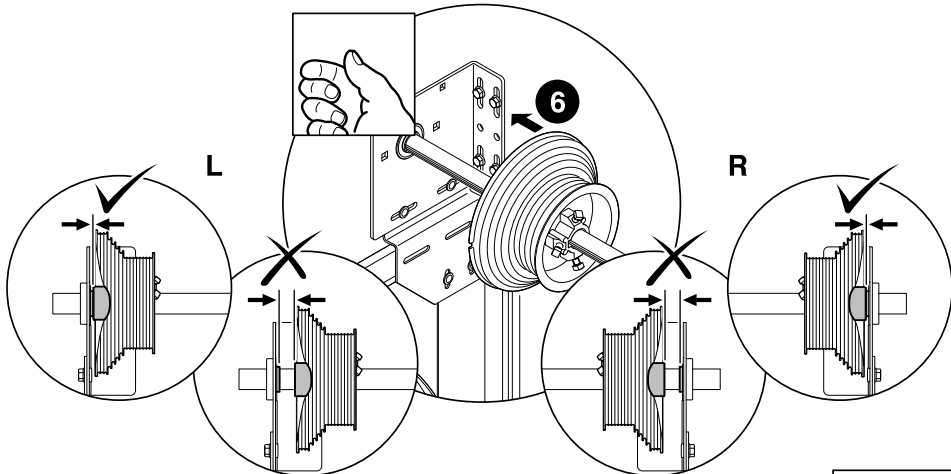


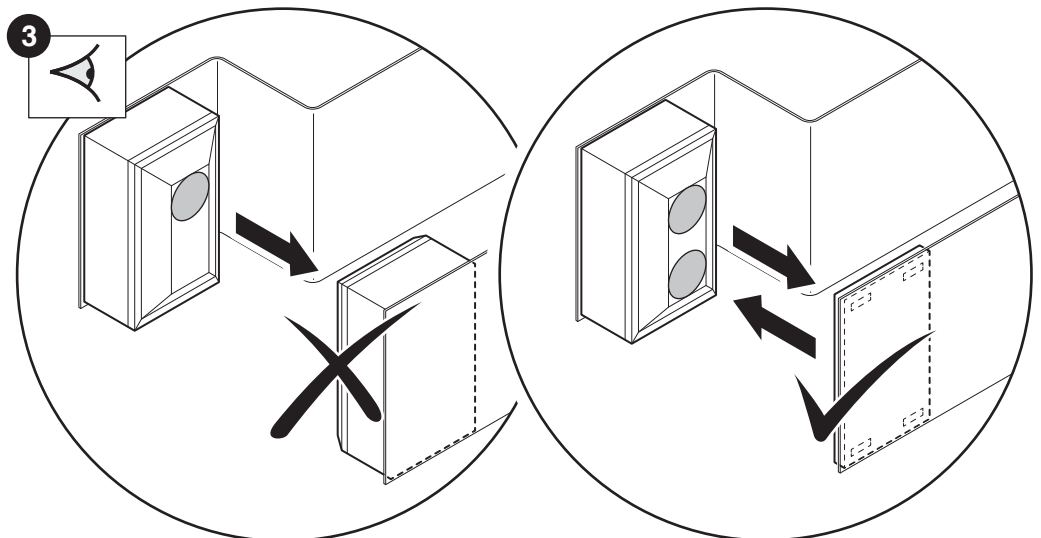
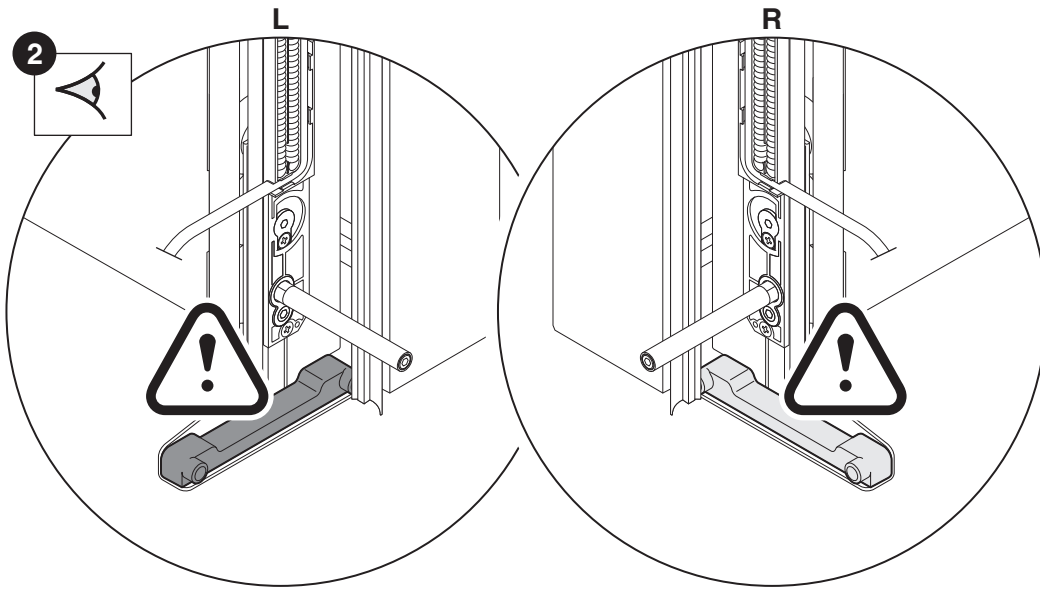
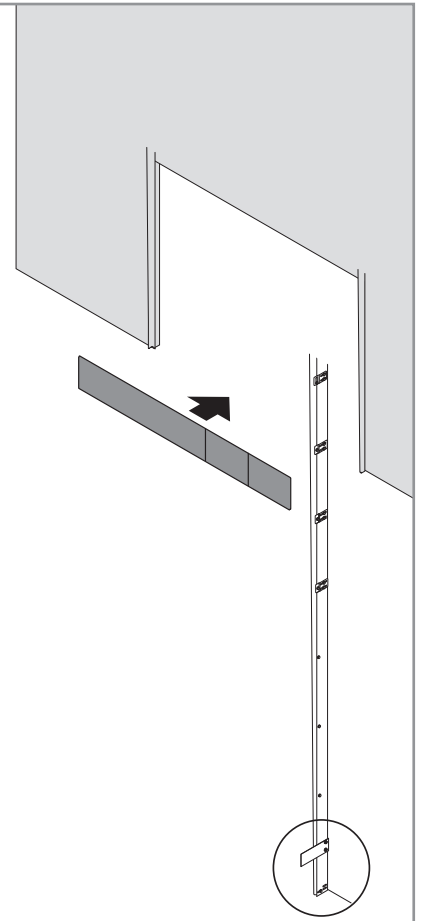
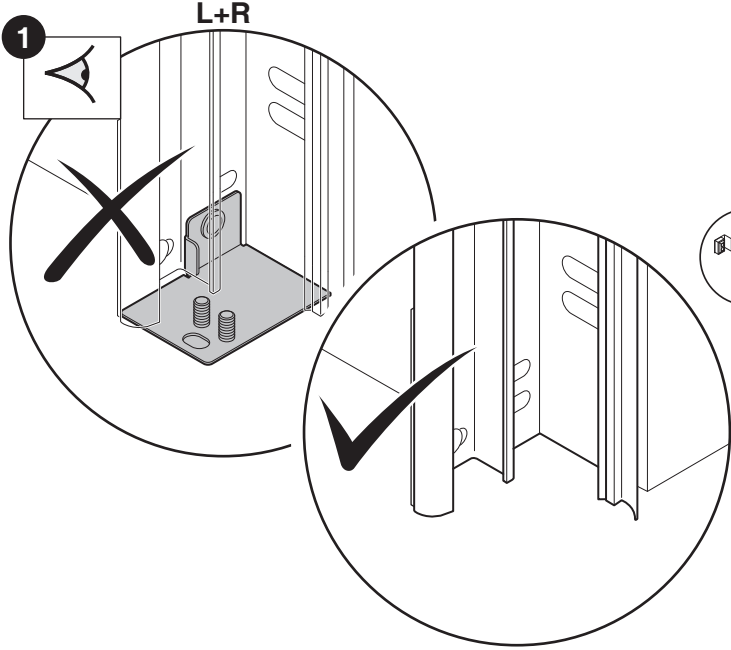
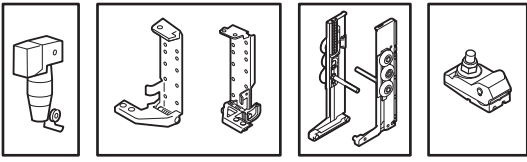


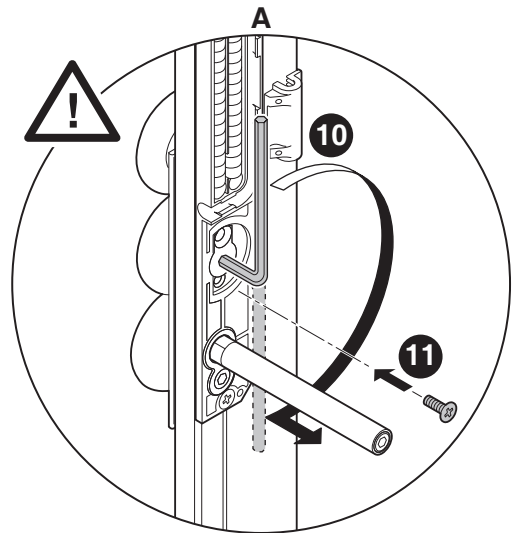
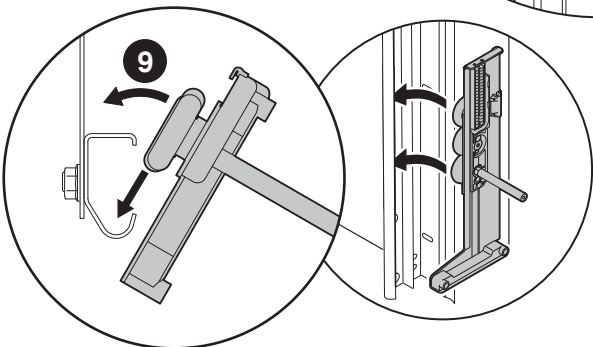
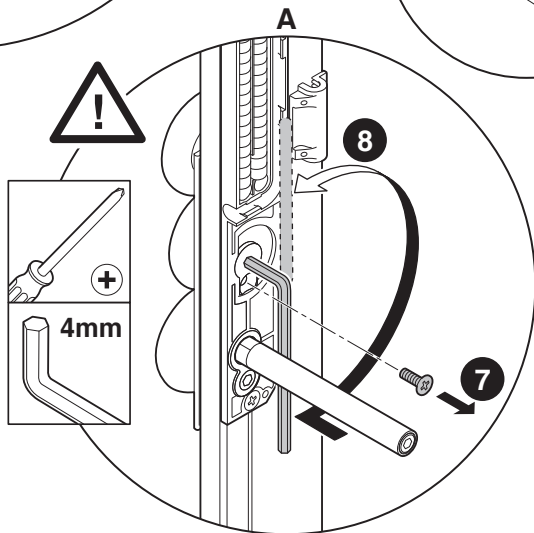
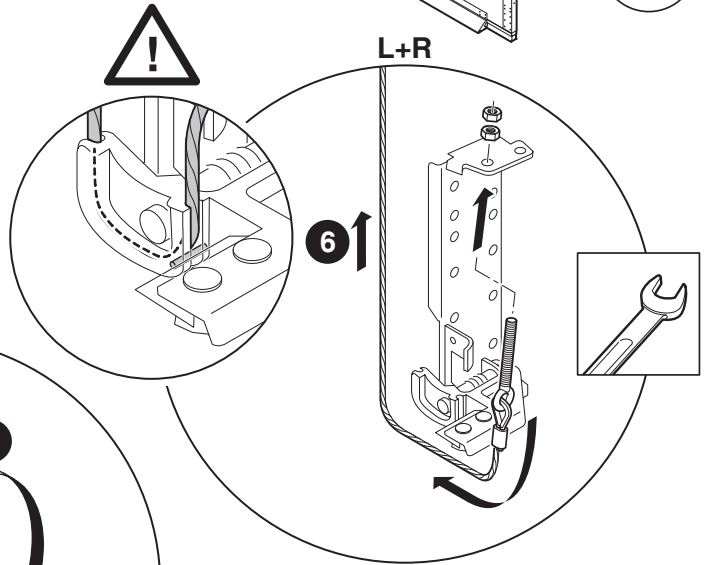
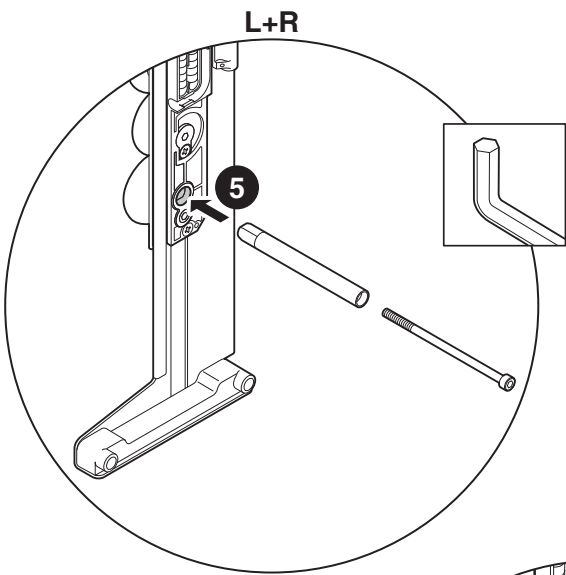
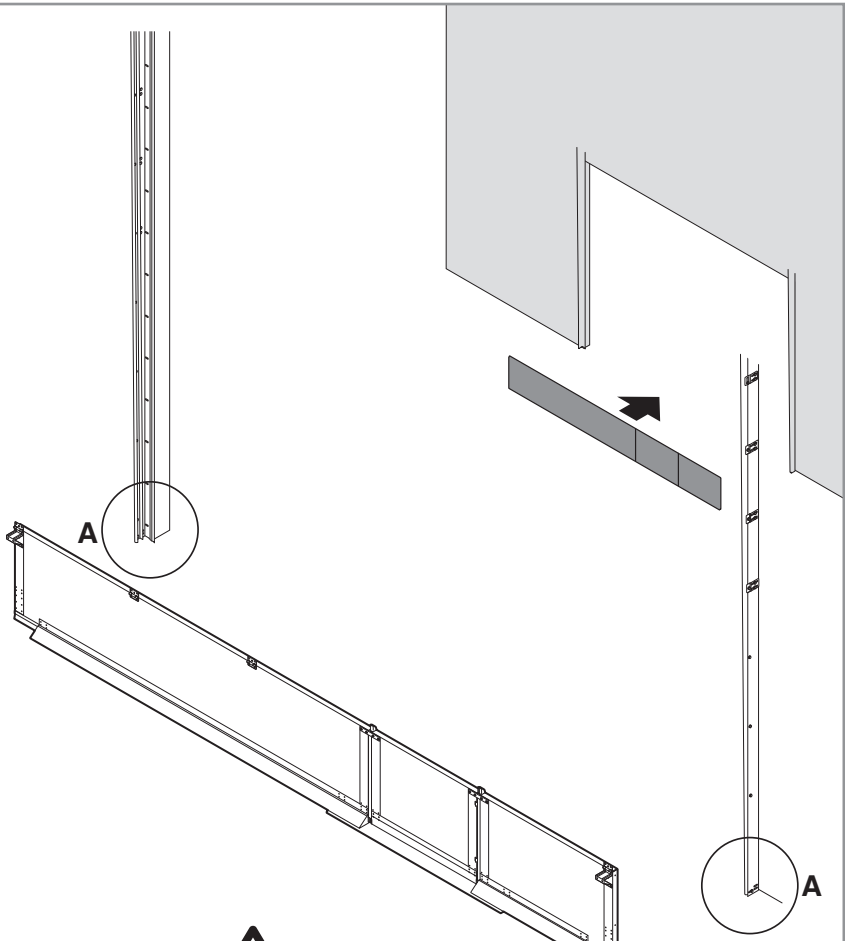
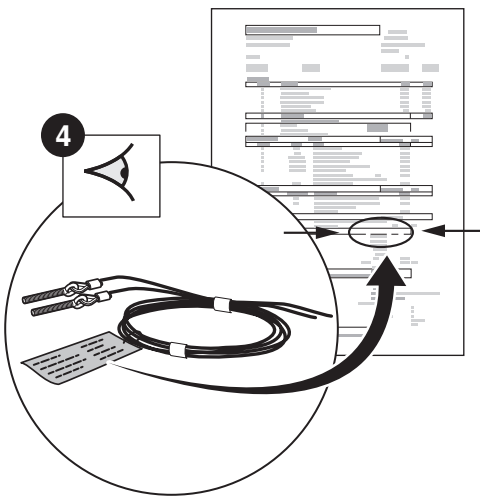
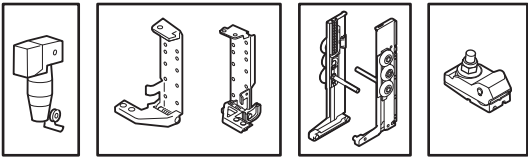
L+R

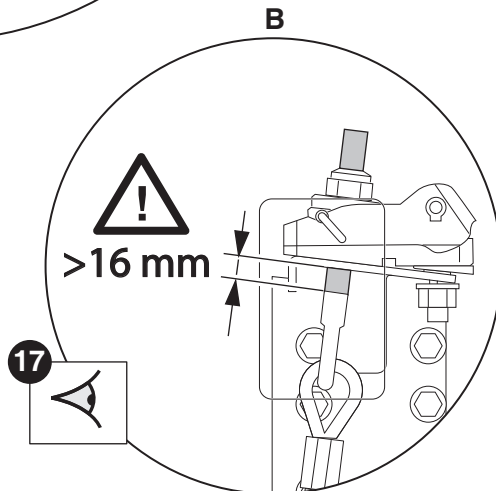
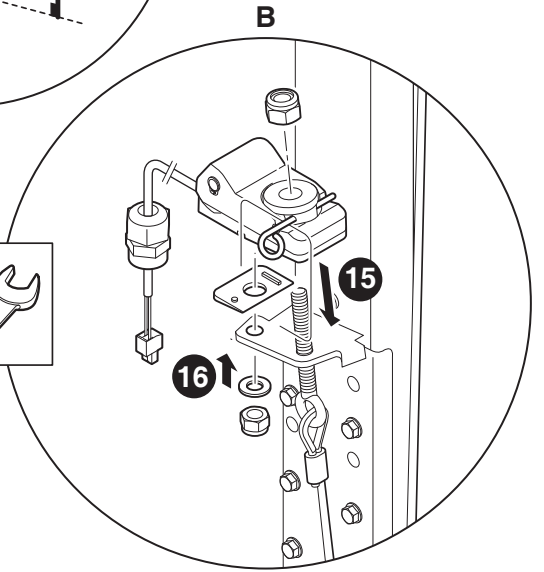
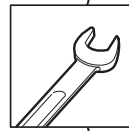
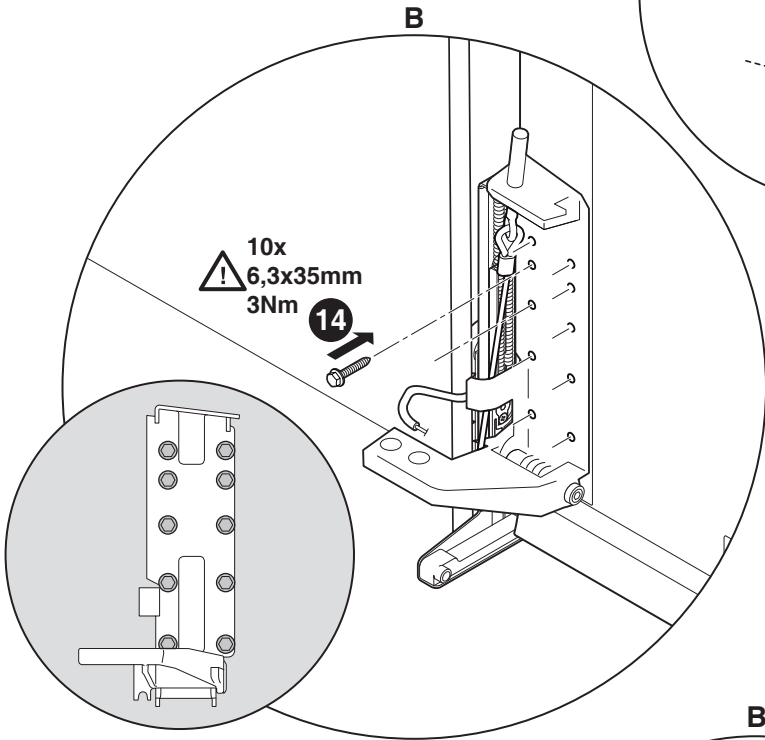
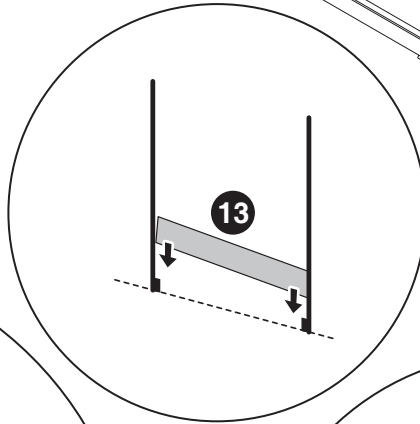
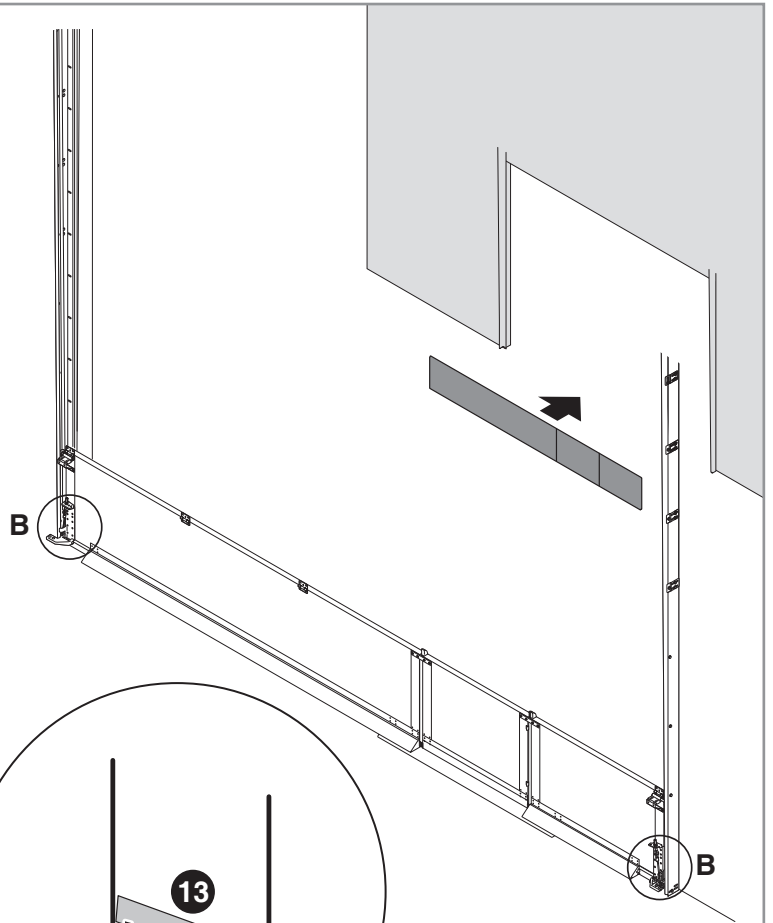
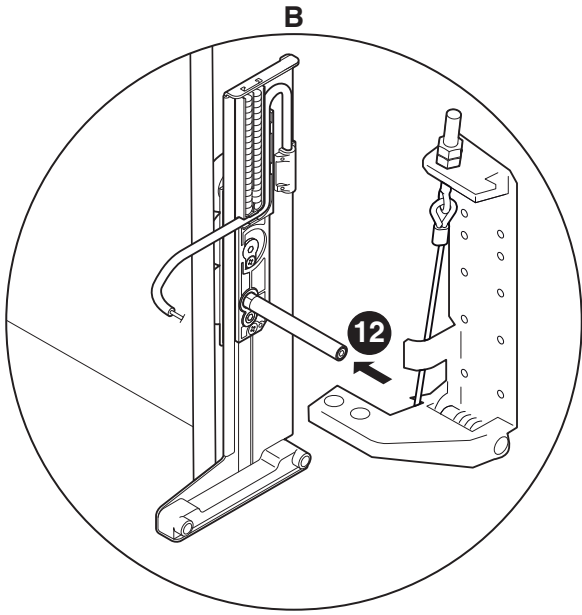
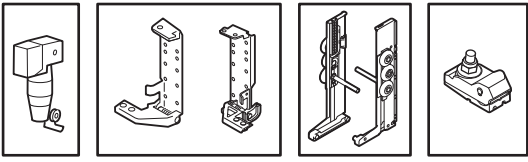


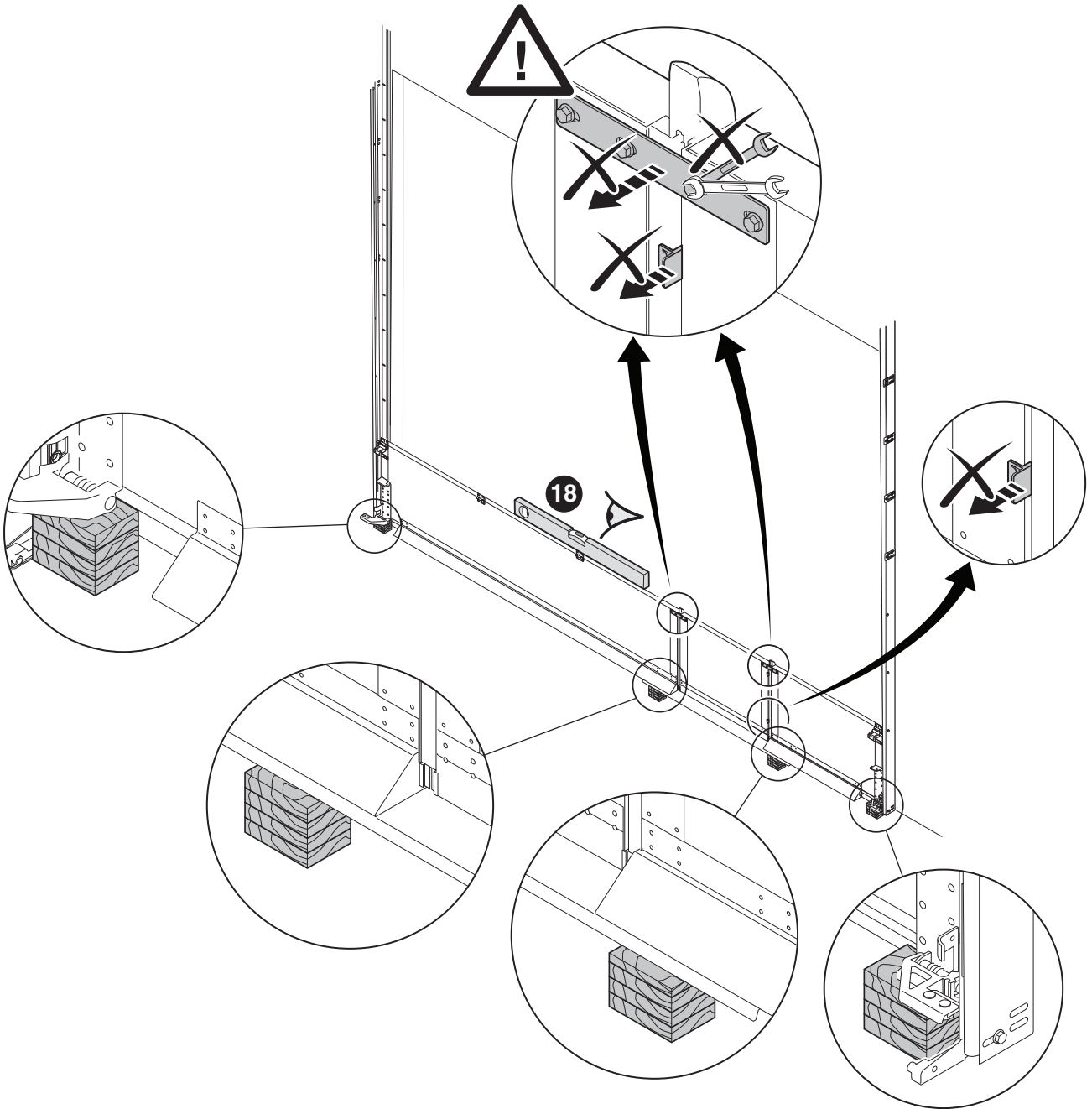
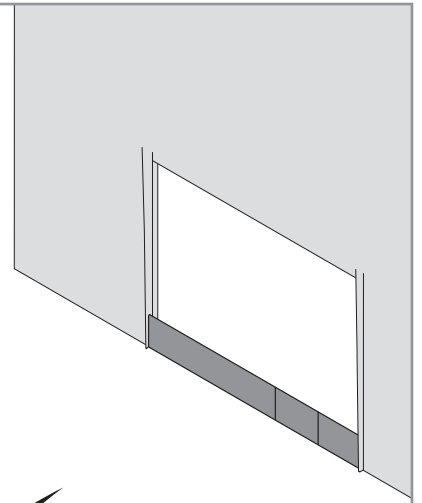
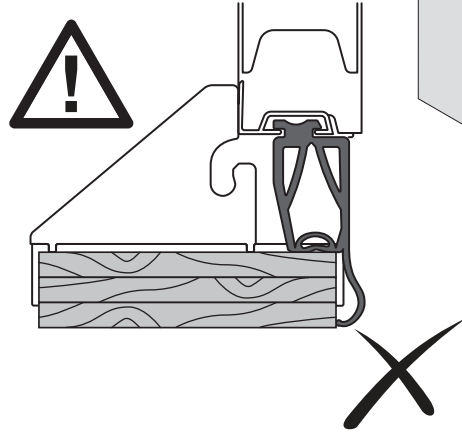
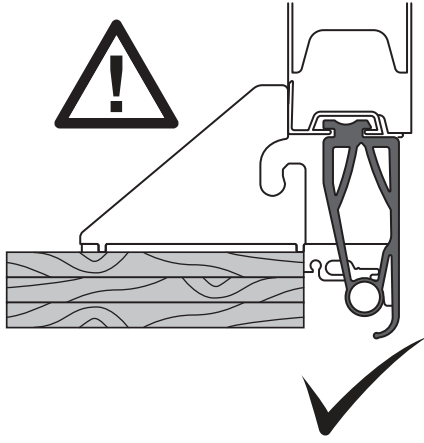
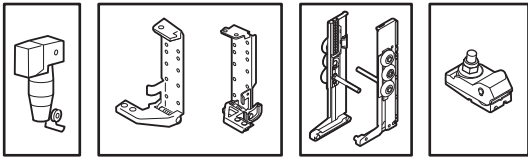
L+R

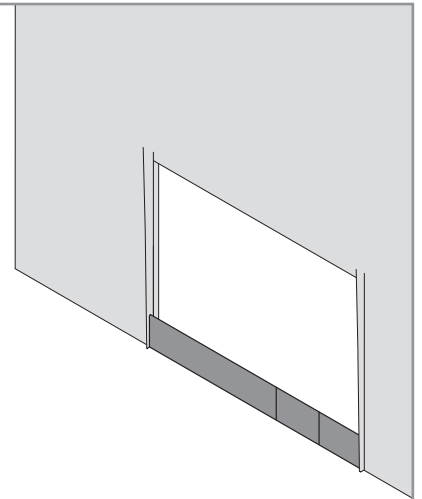
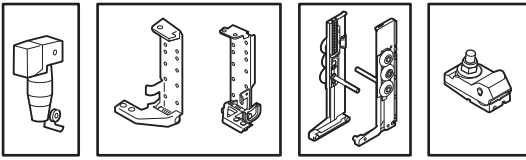












## IMPORTANT INFORMATION

**nl** Bij deuren met **Loopdeur Drempel 22 mm / 16 mm** in verband met een **voorlopende fotocelbeveiliging**, moet in programmeer punt 2.1 de optie 2 gekozen worden!



Als nodig kan onder programmeer punt 1.5 het schakelpunt (hoogte) van het deactiveren van de voorlopende fotocelbewaking veranderd worden!  
**Deze hoogte mag niet hoger dan 5,0 cm zijn!**

**de**

Bei Toren mit **Schlupfürschwelle 22 mm / 16 mm** mit einer **voreilender Lichtschränke**, muss unter Programmierpunkt 2.1 die Option 2 gewählt werden!



Wenn nötig kann unter Programmierpunkt 1.5 der Schaltpunkt (die Höhe) zur Deaktivierung der voreilenden Lichtschränke verändert werden!  
**Die Höhe darf 5,0 cm nicht überschreiten!**

**en**

Doors with **wicket door with a threshold 22 mm / 16 mm** in company with a **leading photocell**, you have to adjust program point 2.1 option 2!



If necessary you can extend the switch point (height) for deactivating the leading photocell under program point 1.5!  
**It's not allowed to adjust this point above 5,0 cm!**

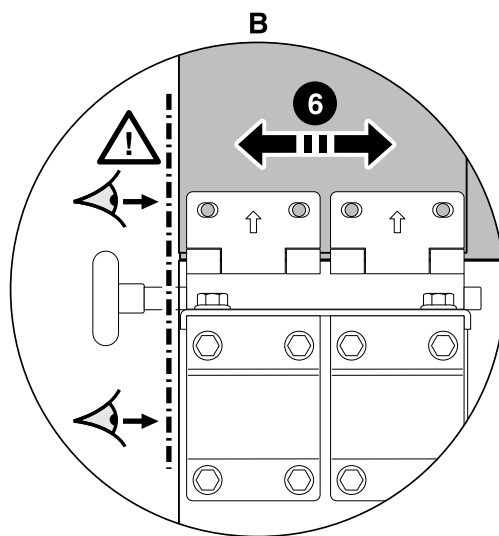
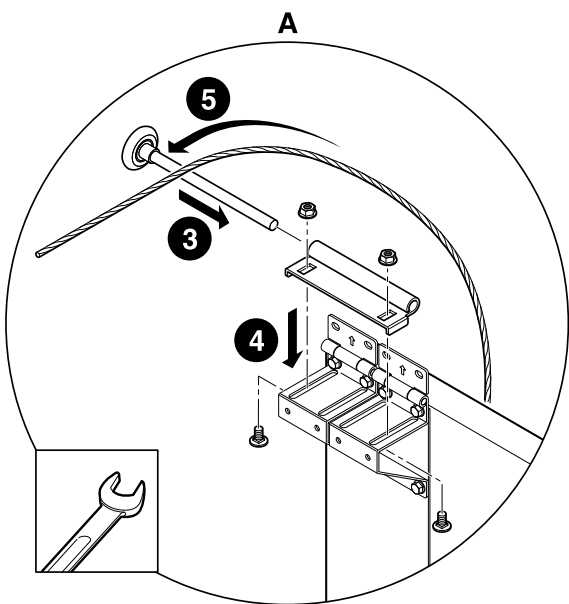
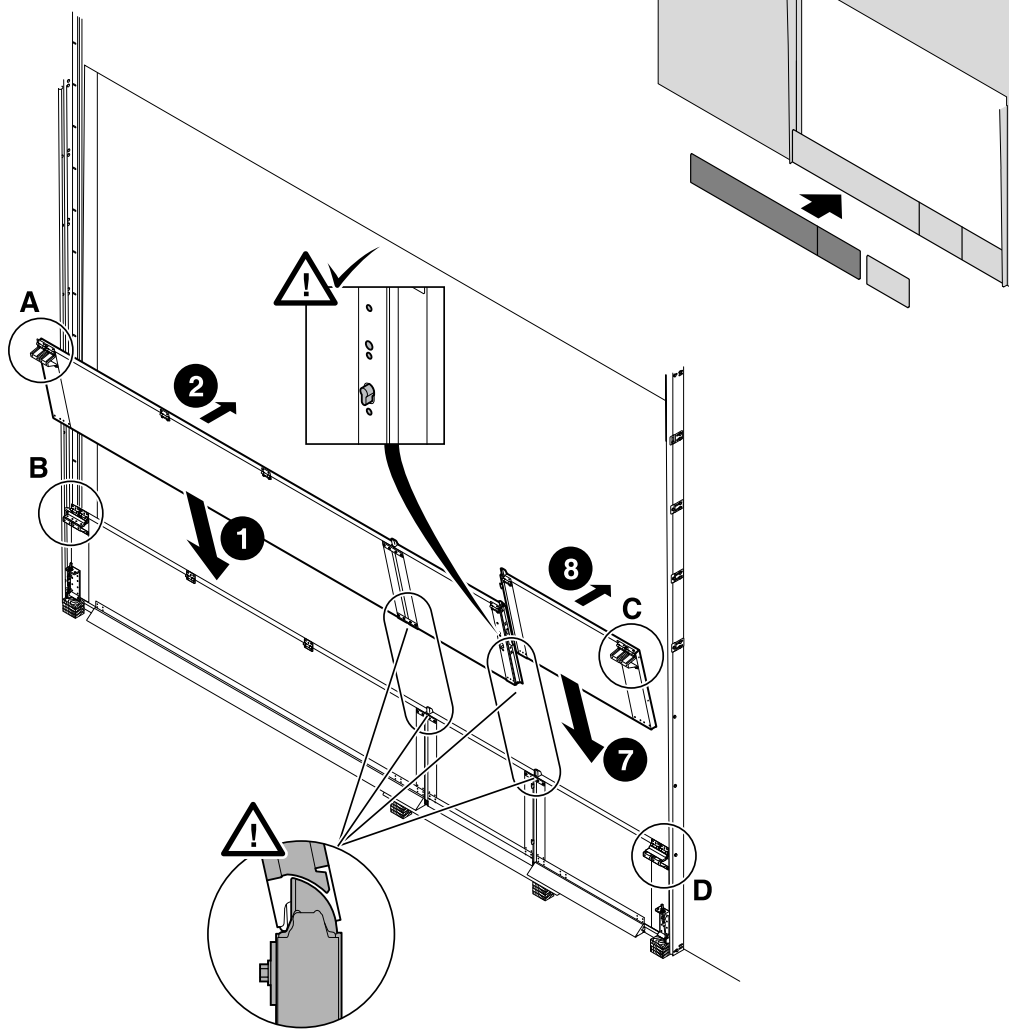
**fr**

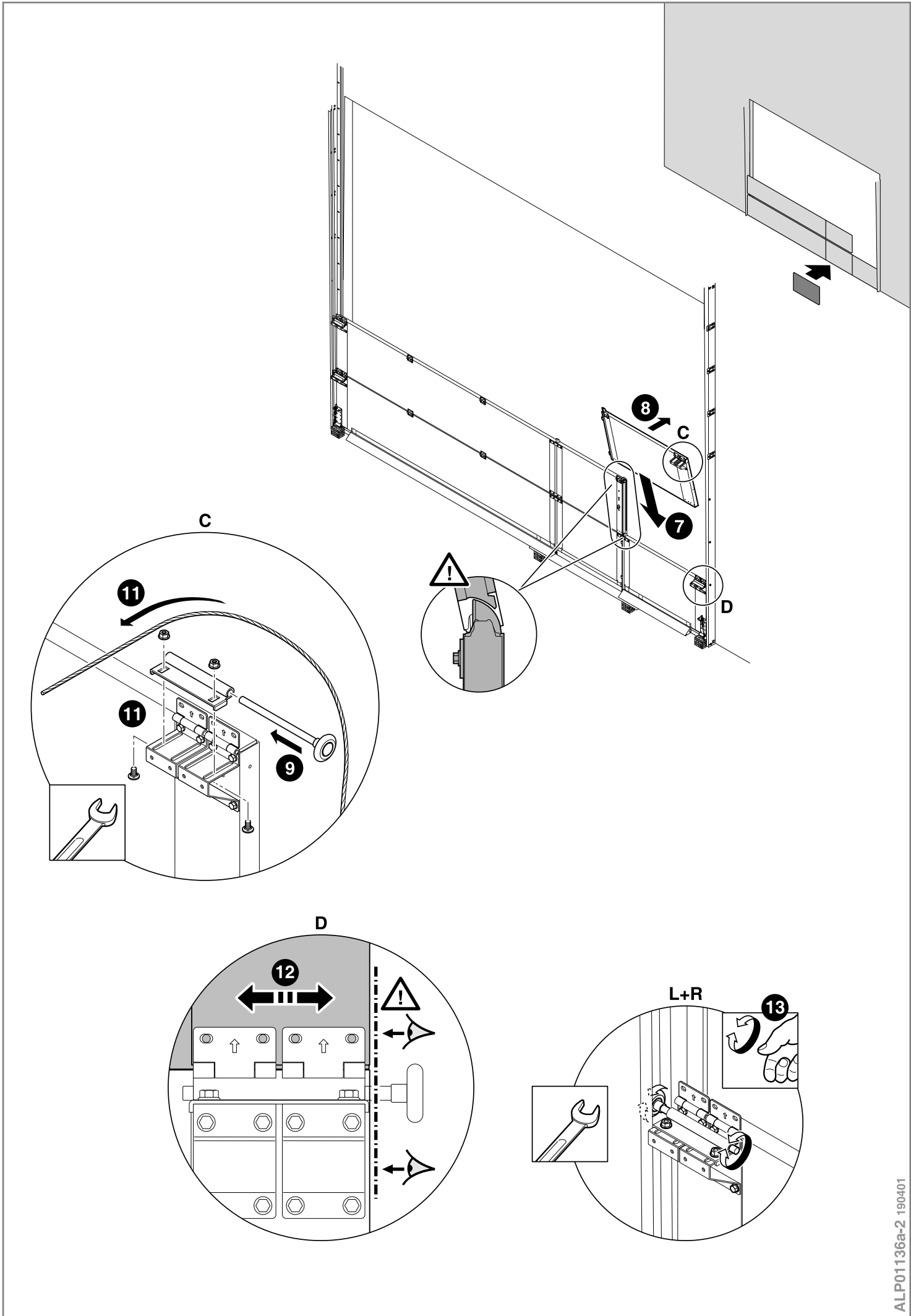
Pour des portes avec **portillon à hauteur de seuil 22 mm / 16 mm**, avec une **cellule photoélectrique avancée**, il faut choisir au point de programmation 2.1 l'option 2 !

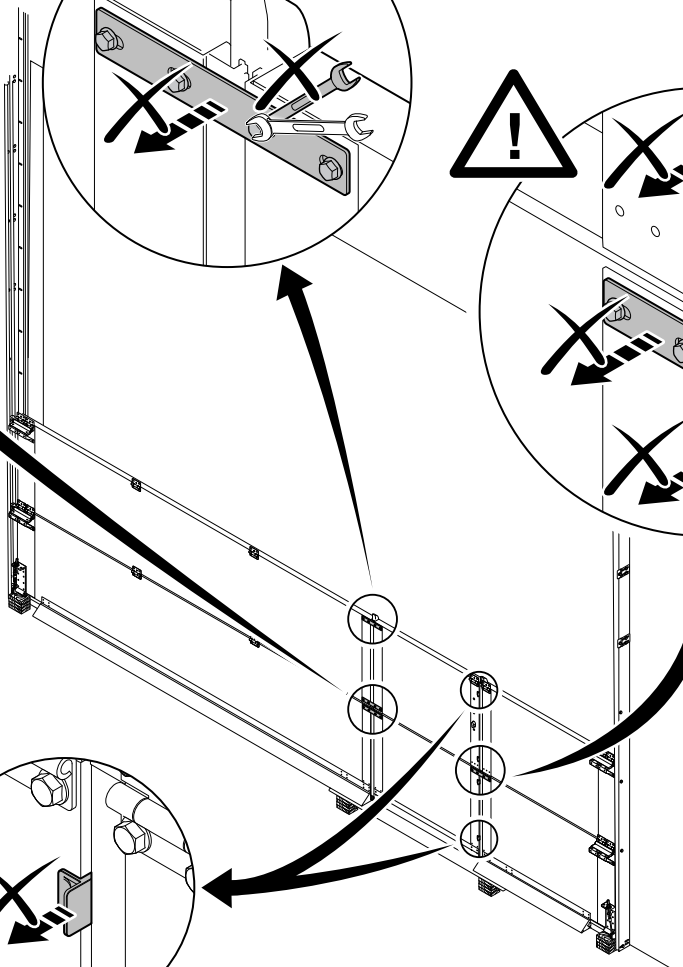
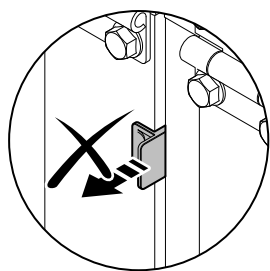
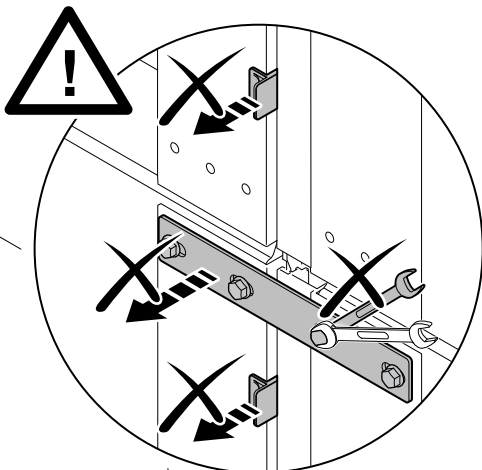
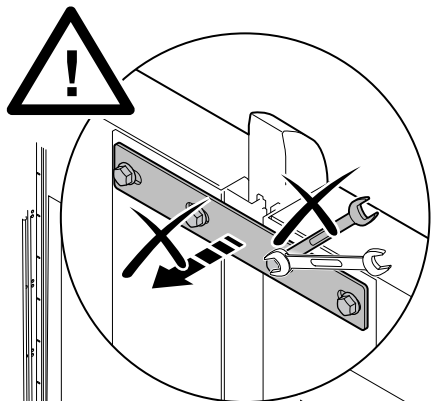
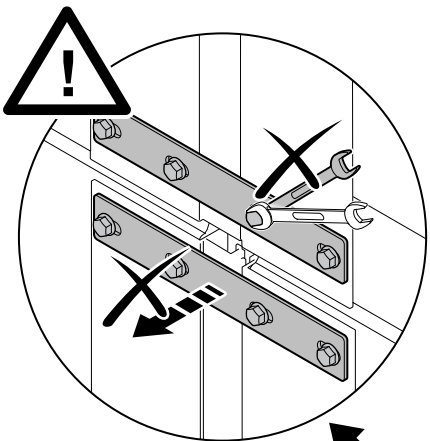
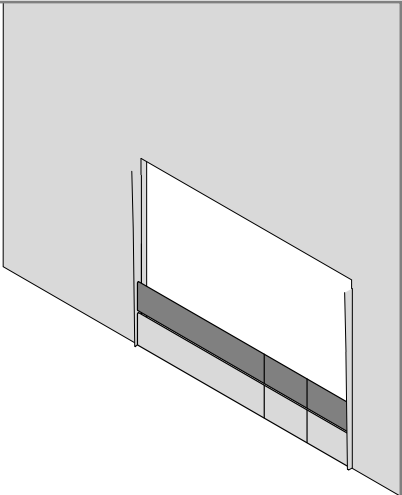


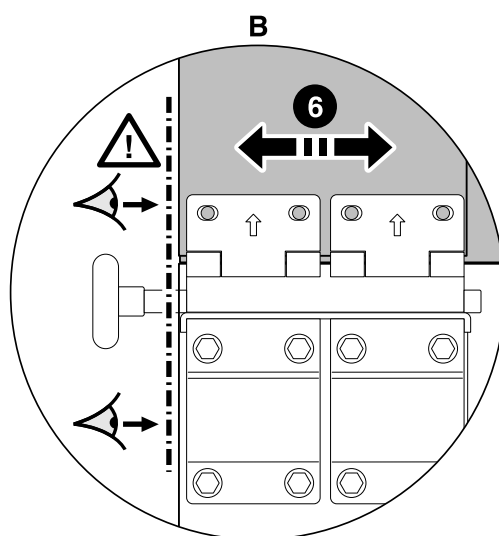
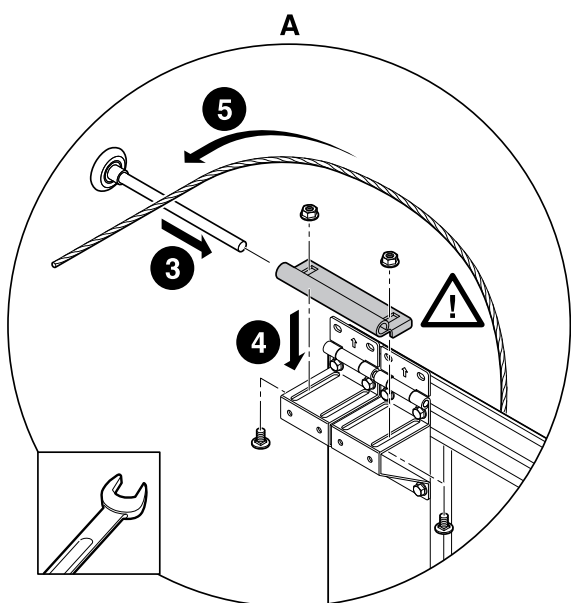
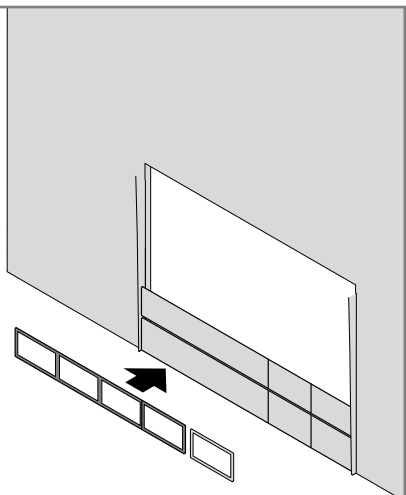
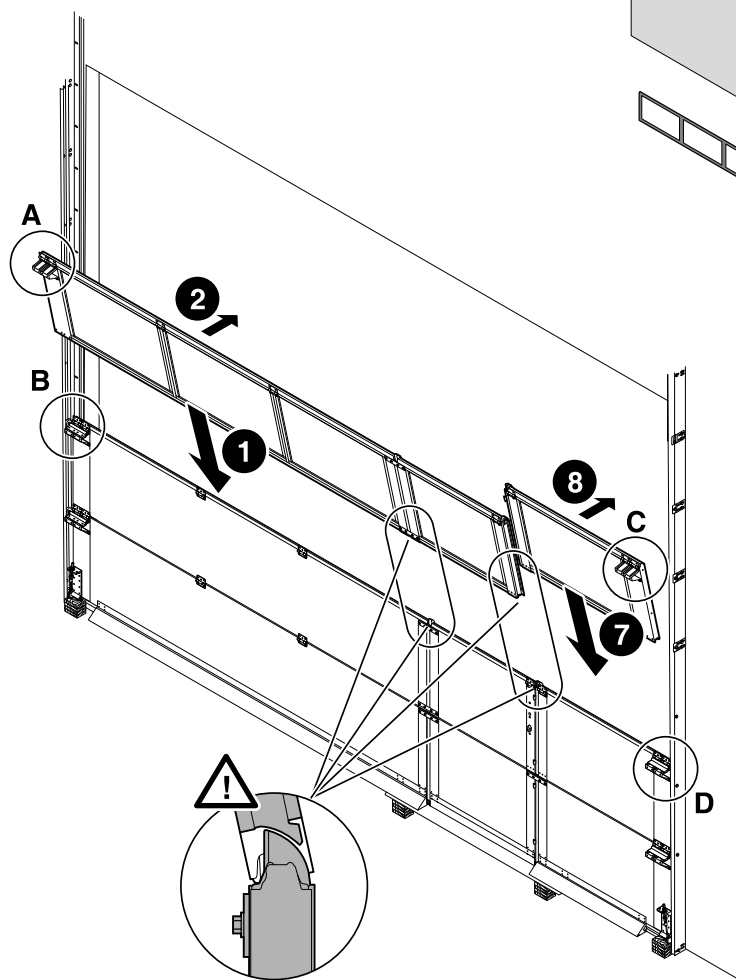
Si nécessaire, on peut varier la position de commutation (la hauteur) au point de programmation 1.5 pour la désactivation de la cellule!  
**La hauteur ne peut pas dépasser 5,0 cm!**

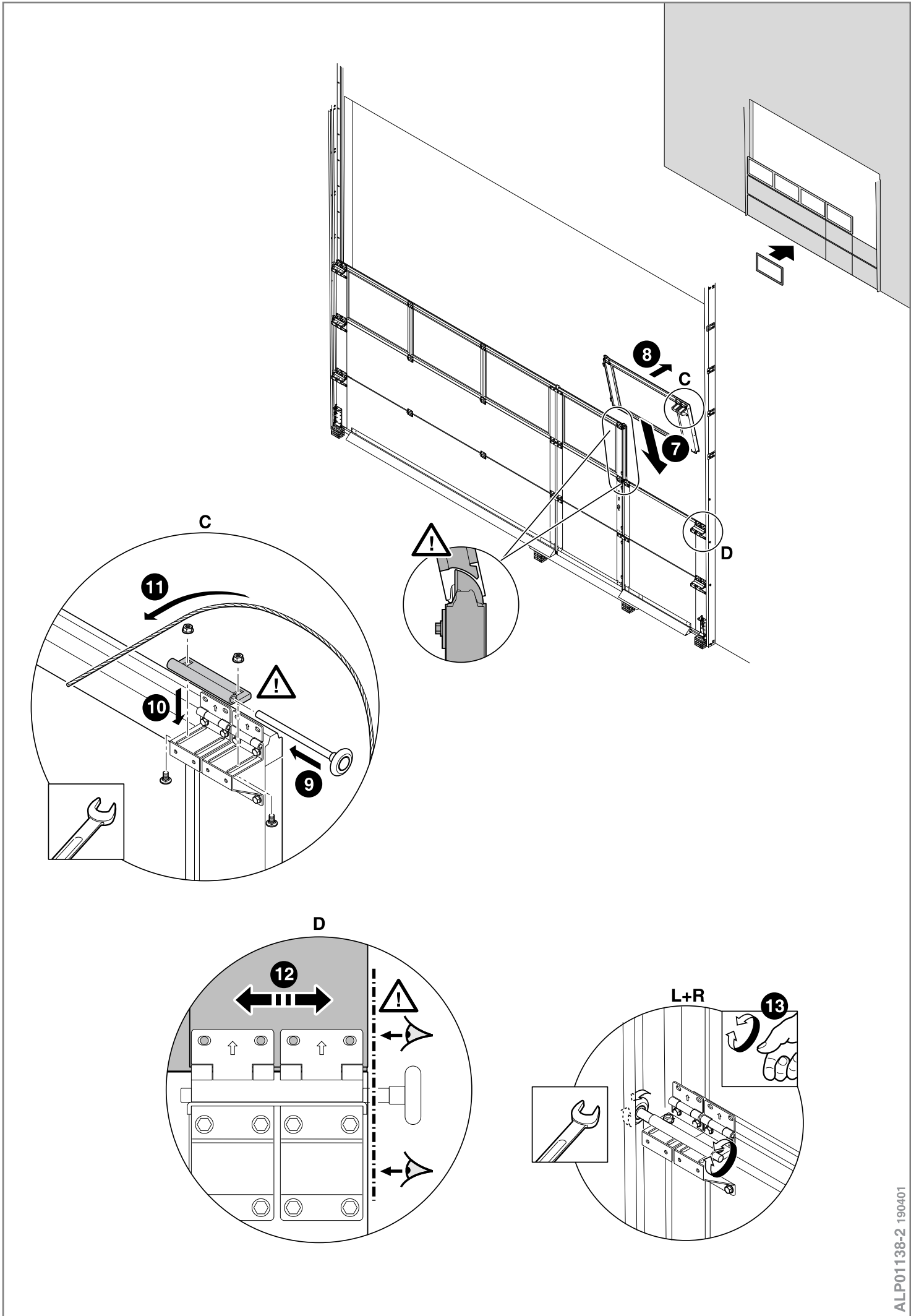


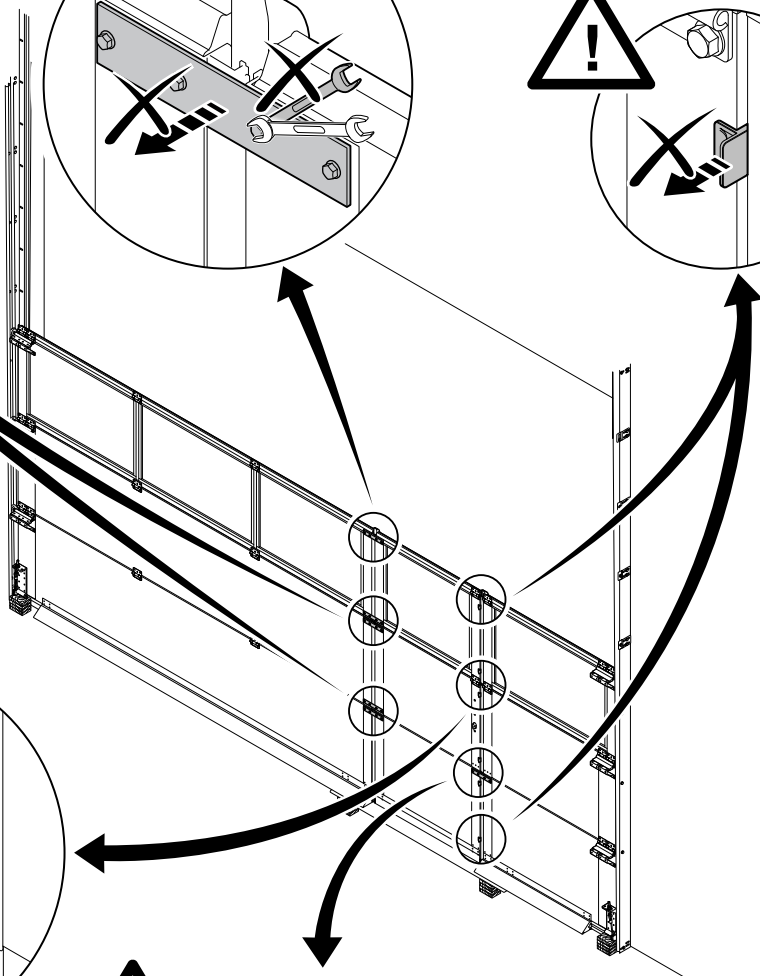
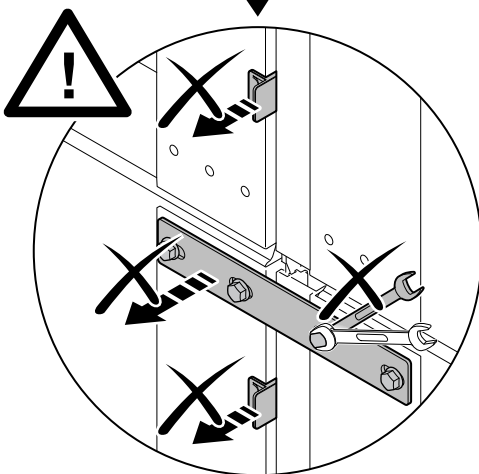
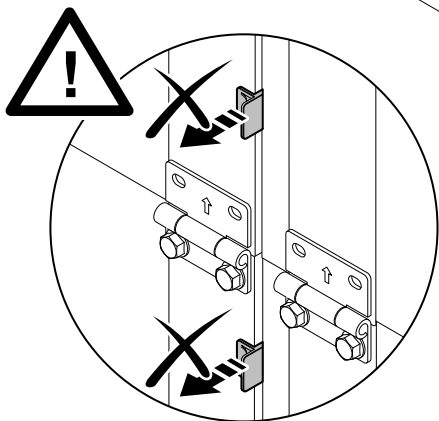
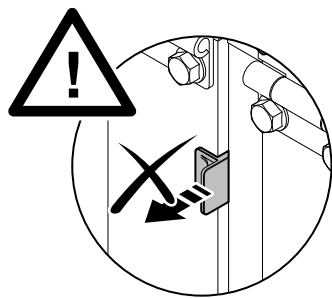
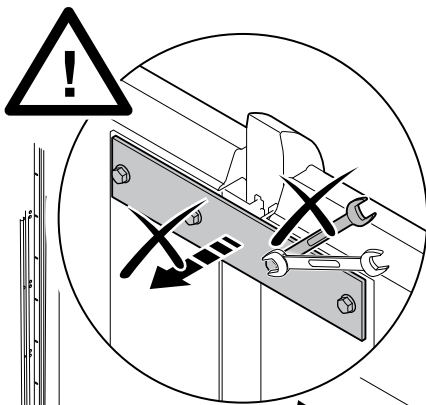
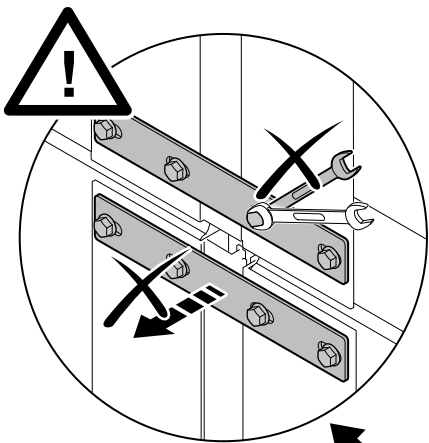
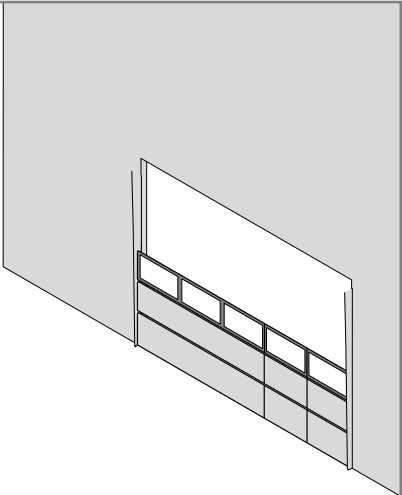


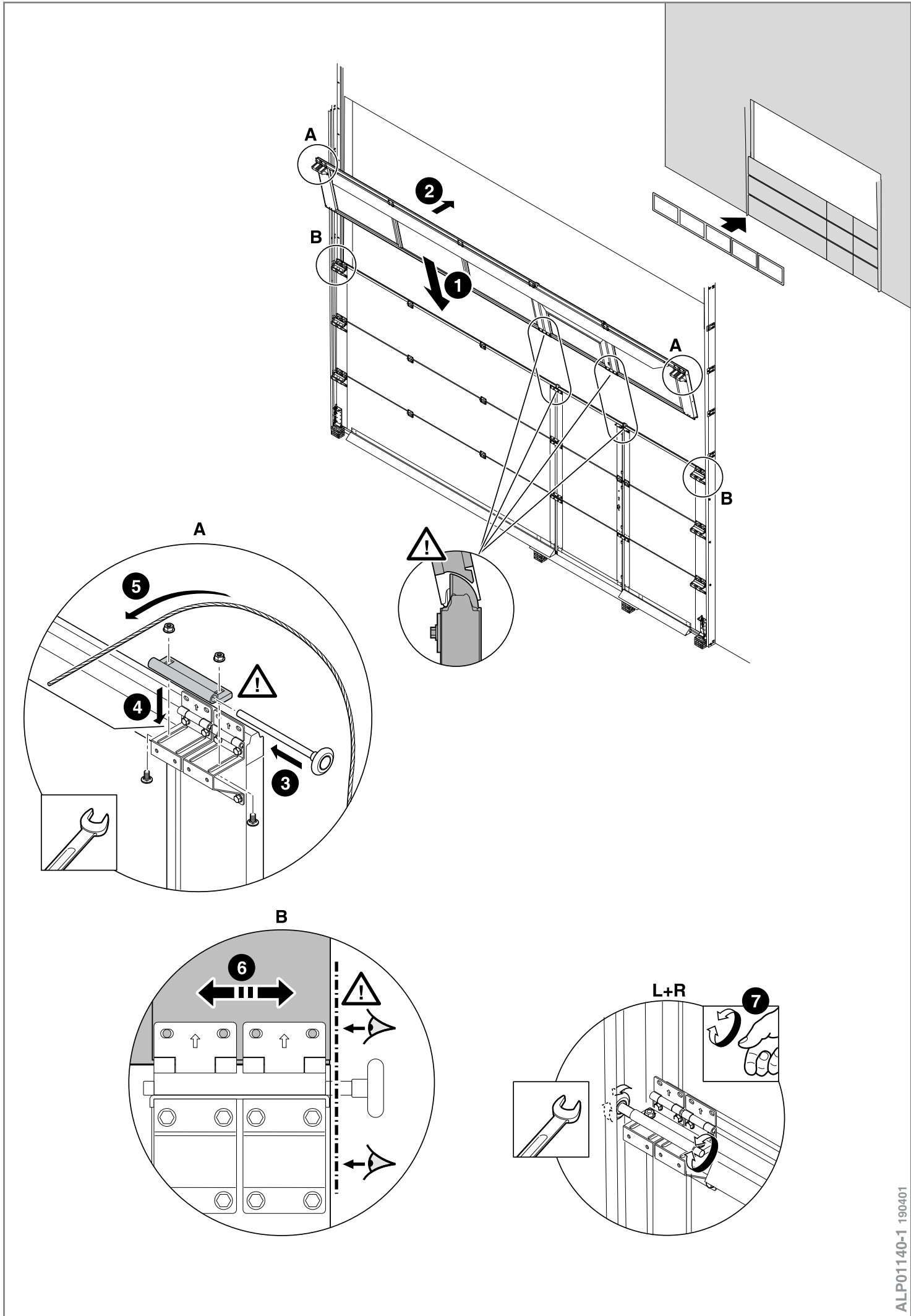


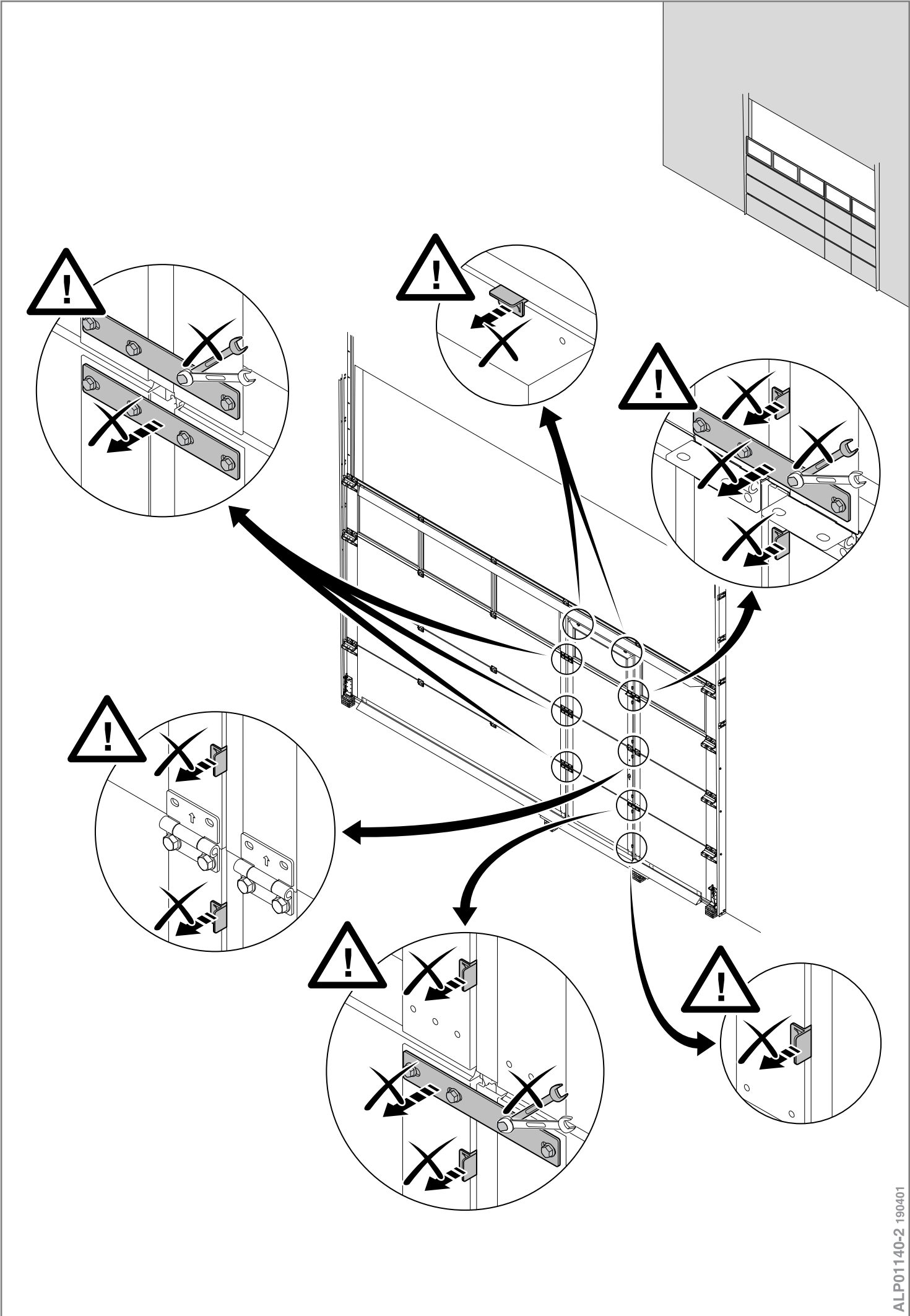




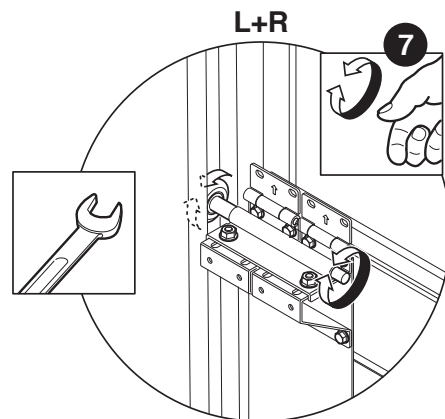
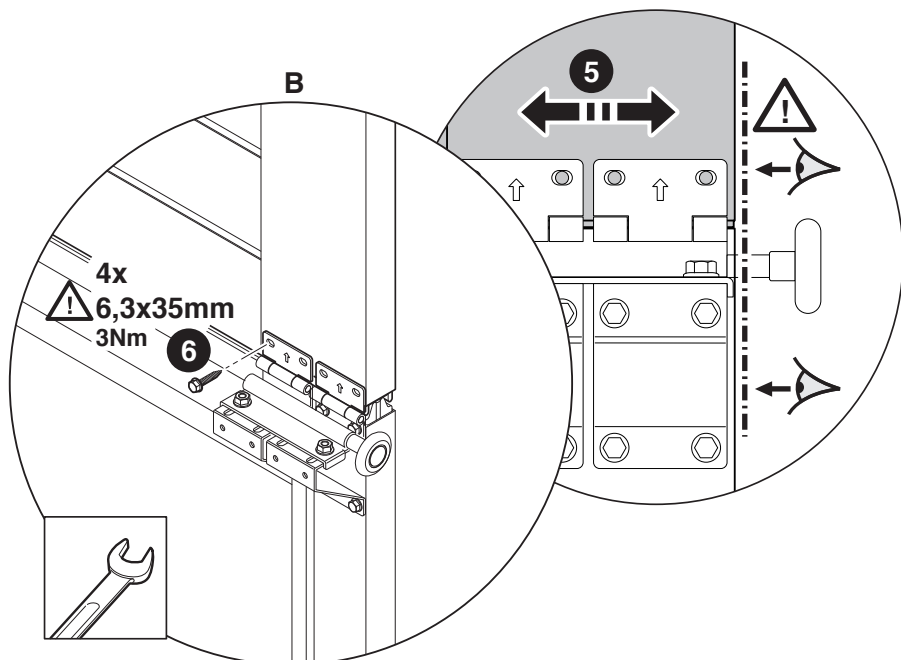
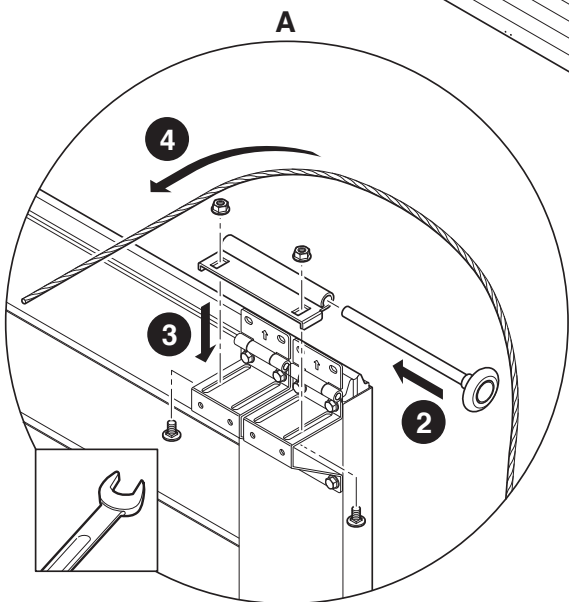
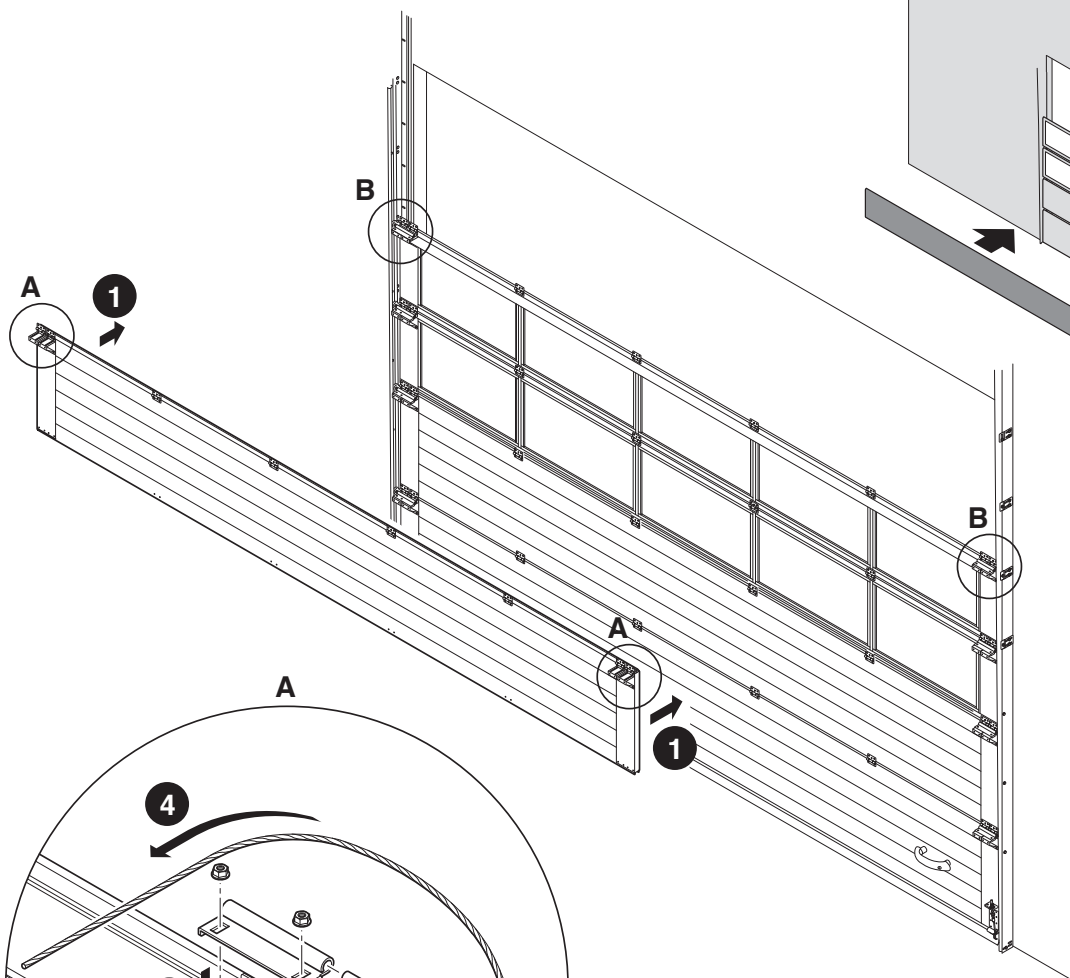


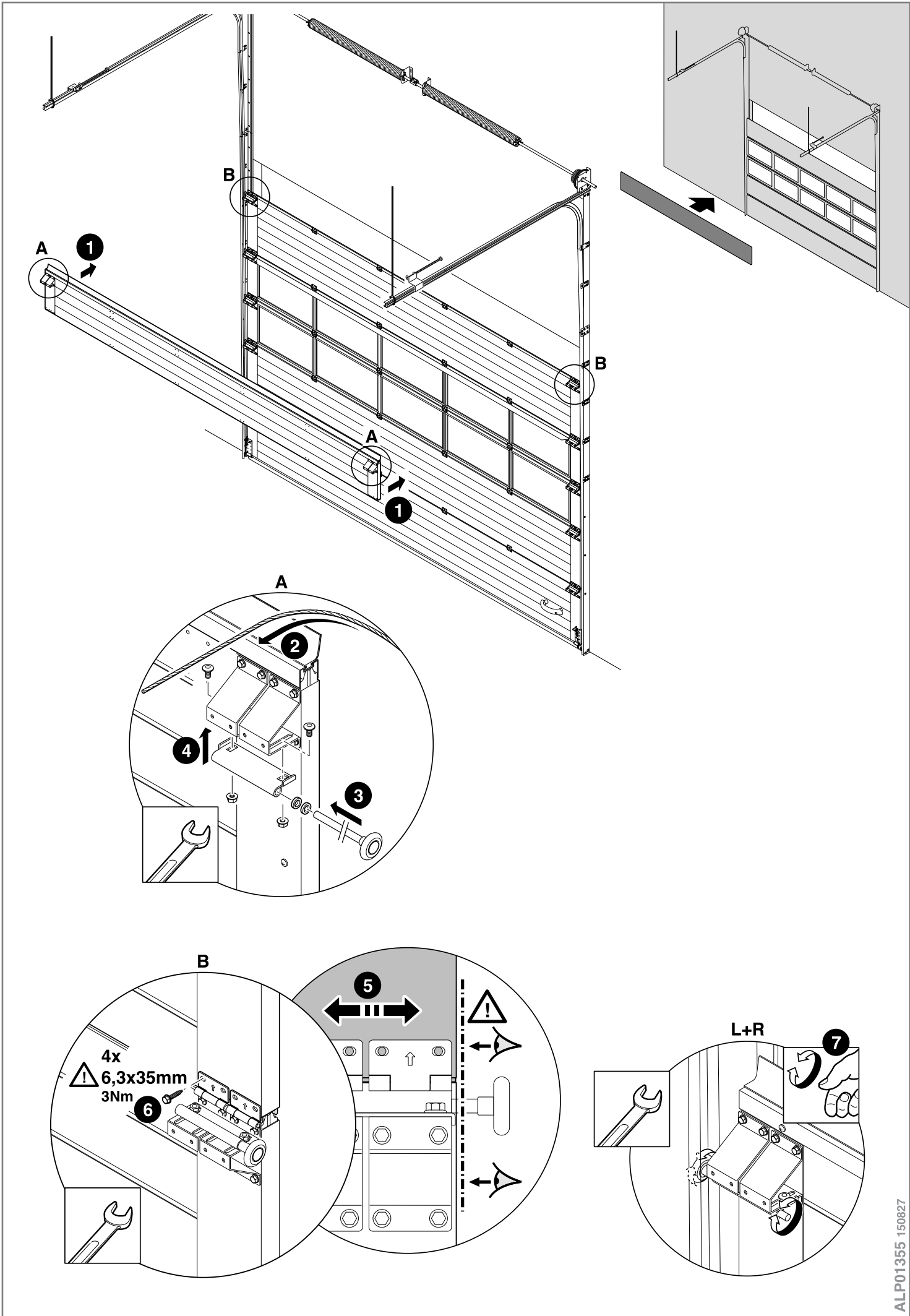


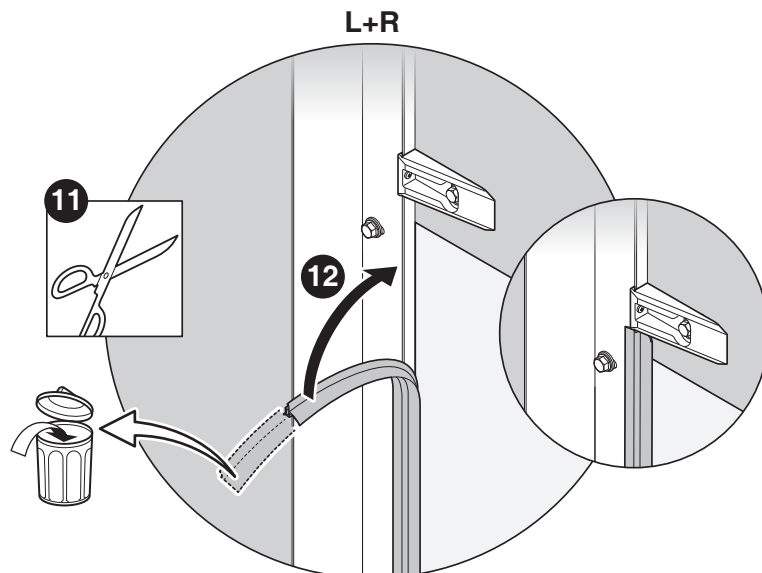
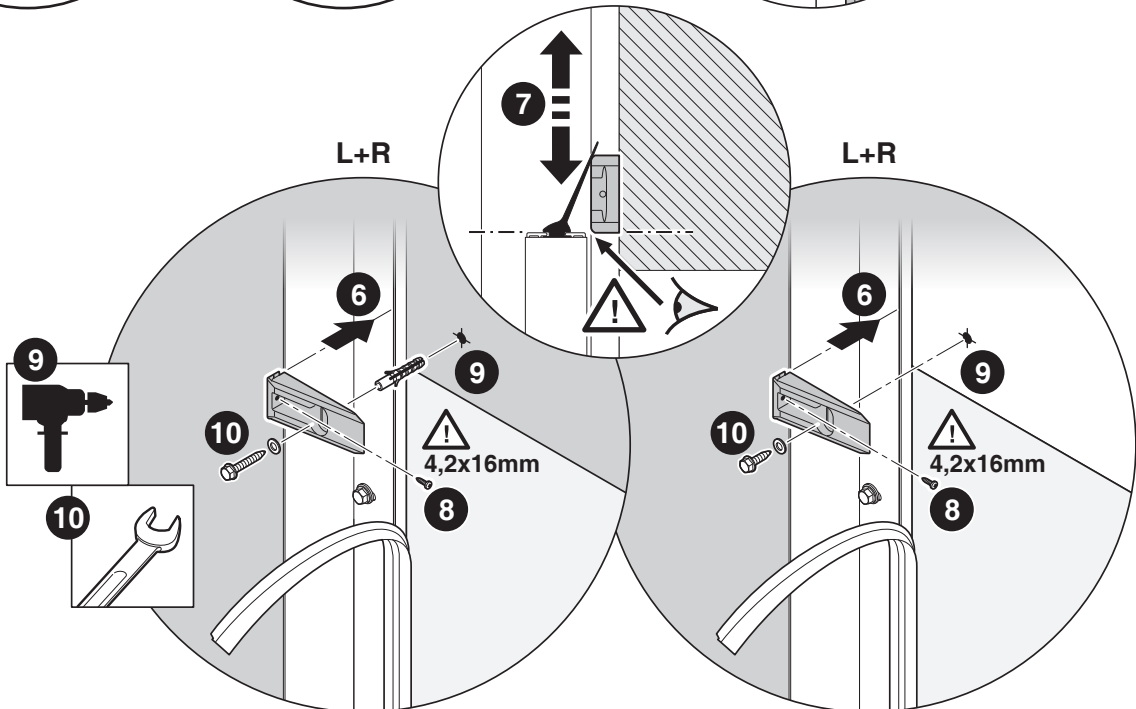
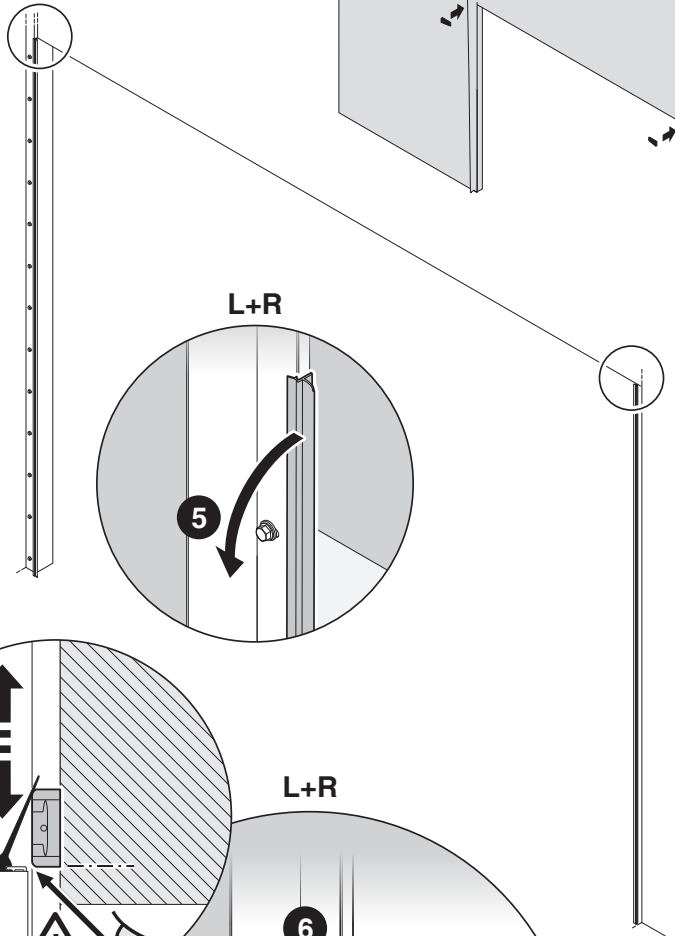
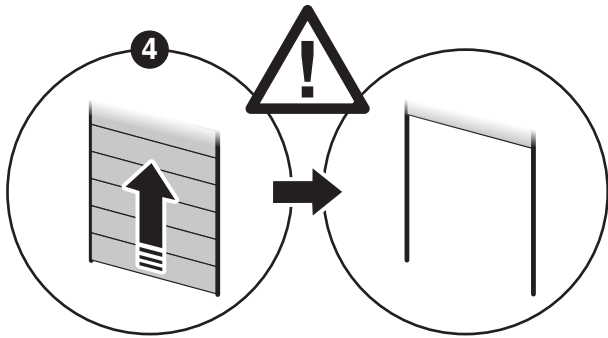
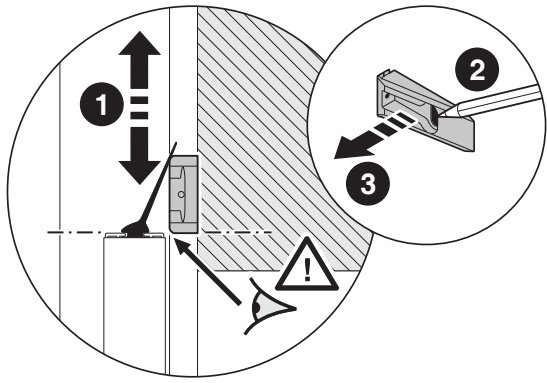


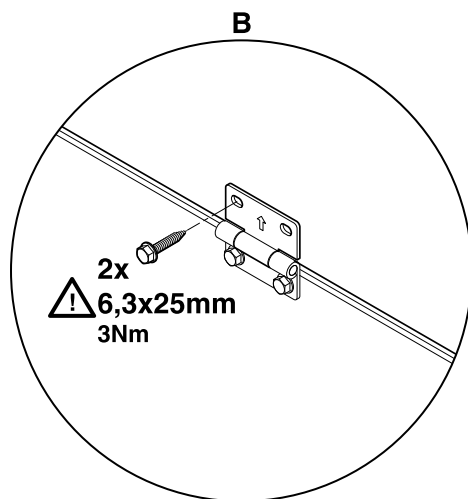
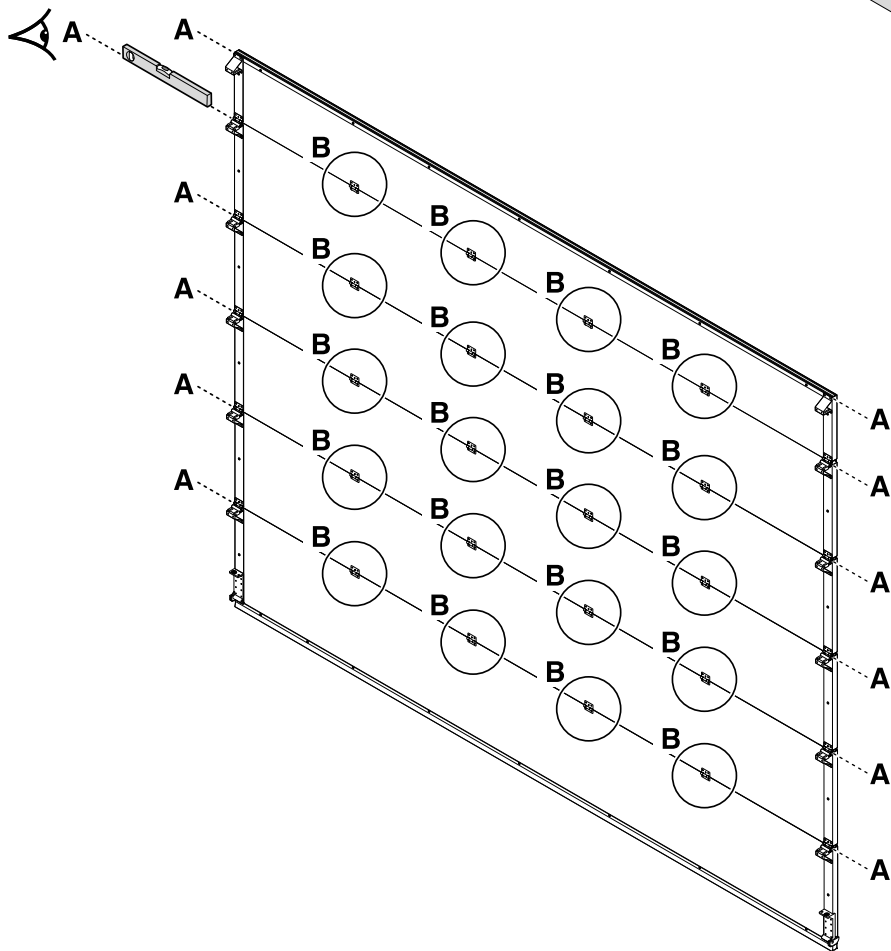


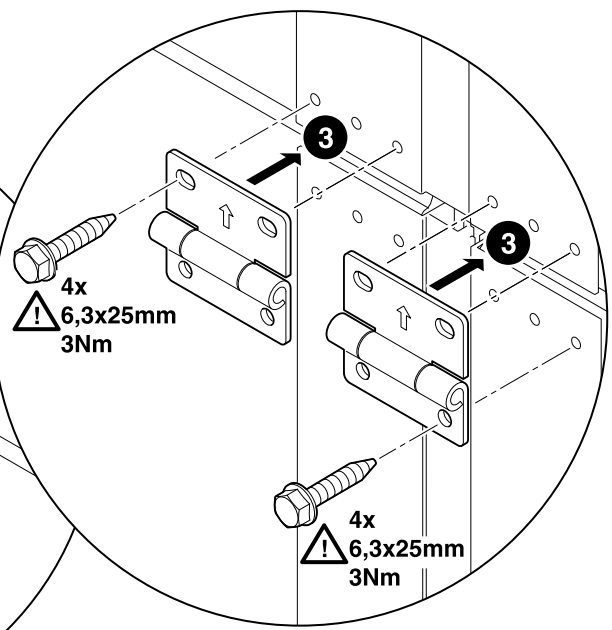
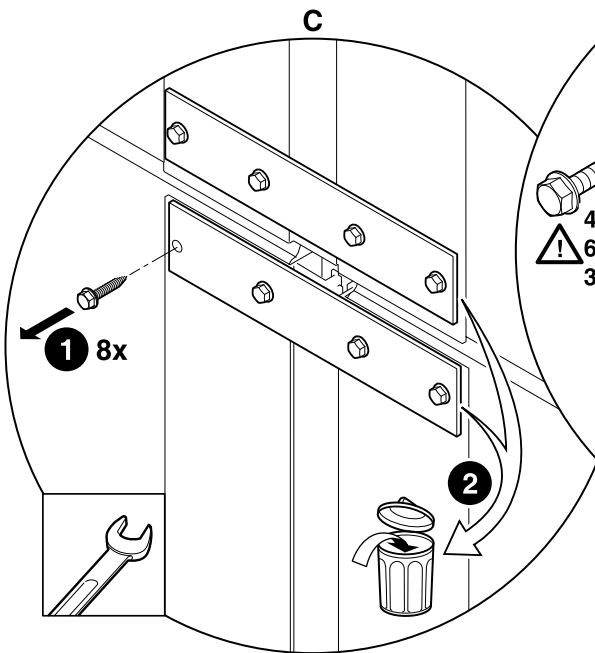
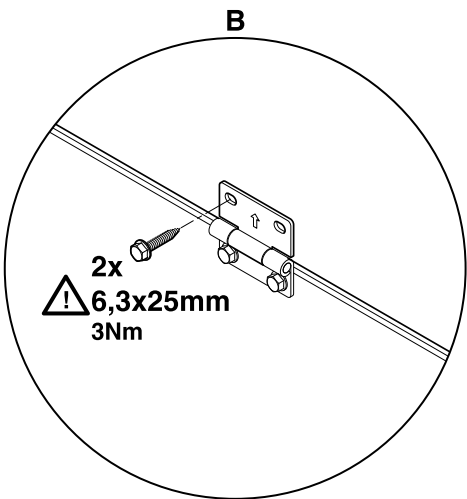
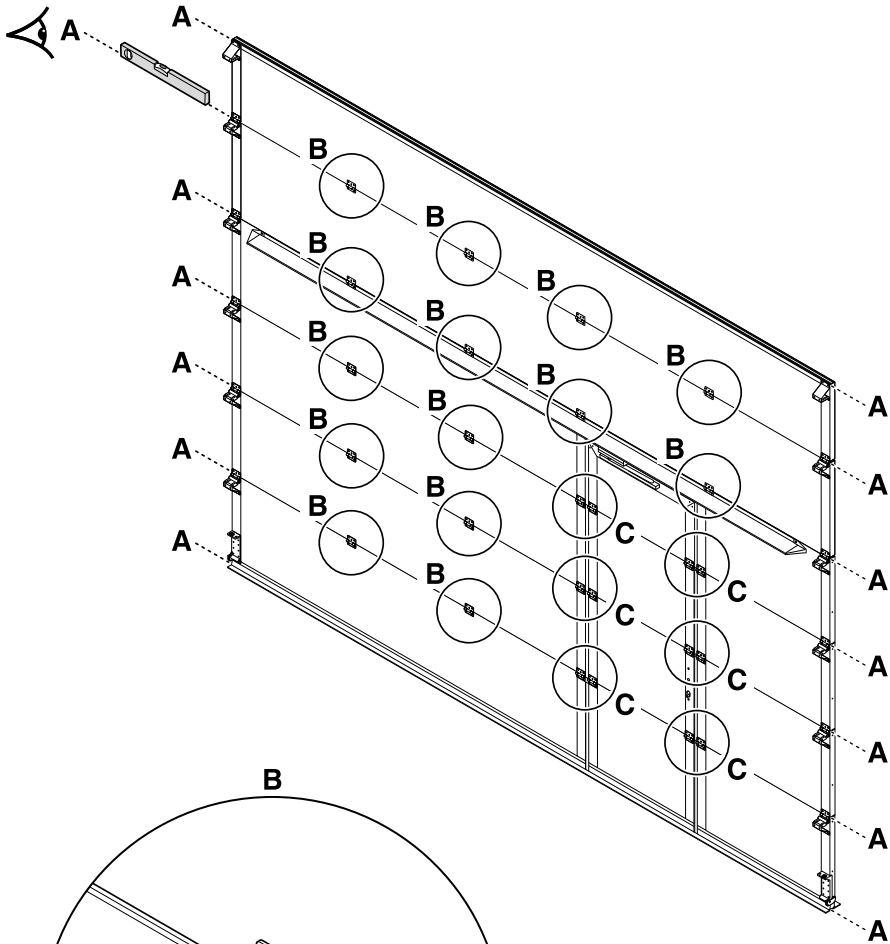


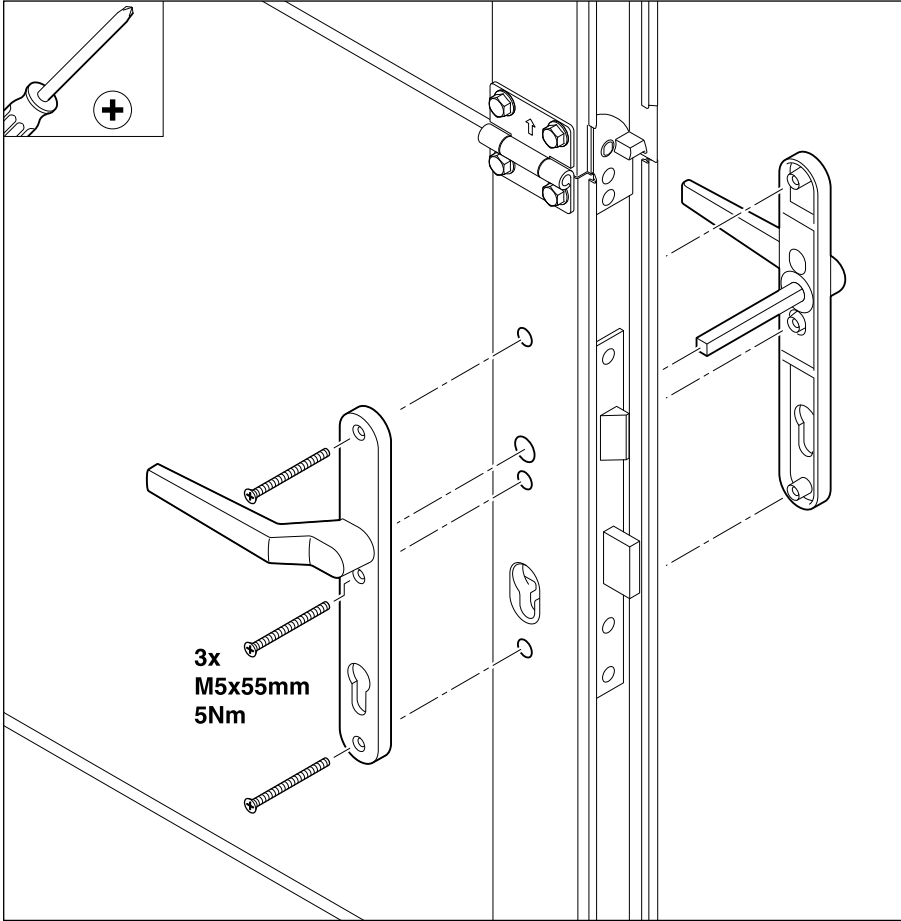
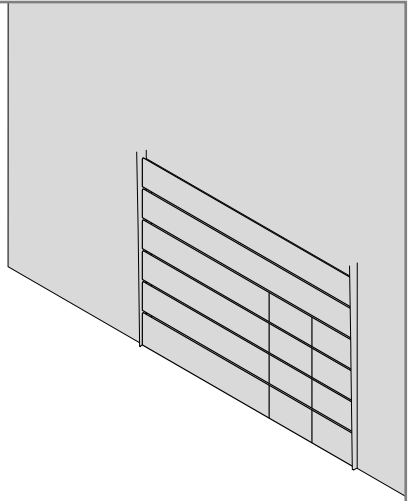
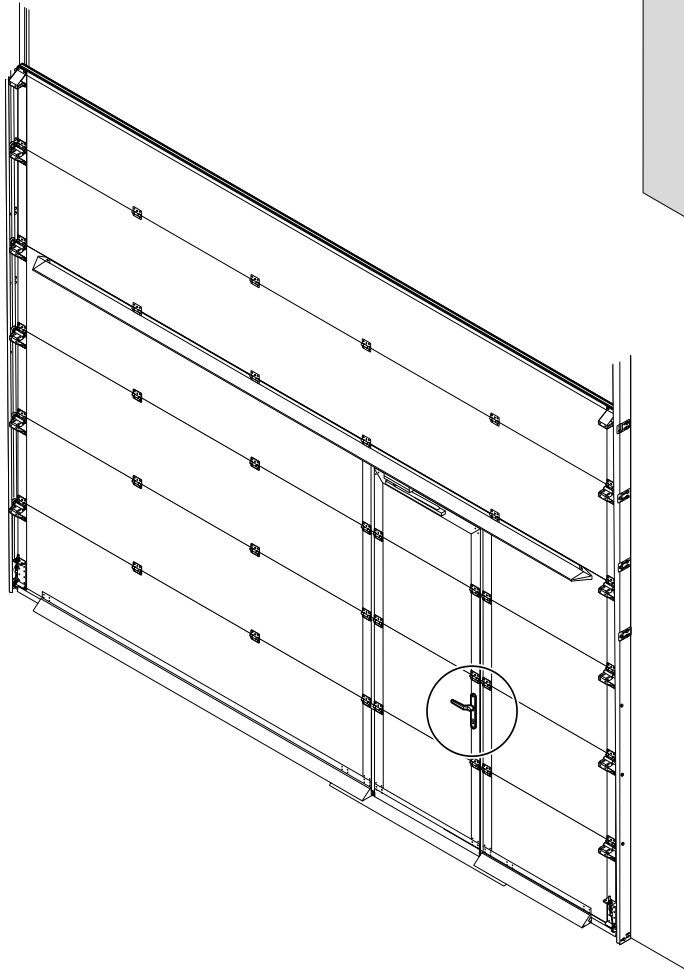


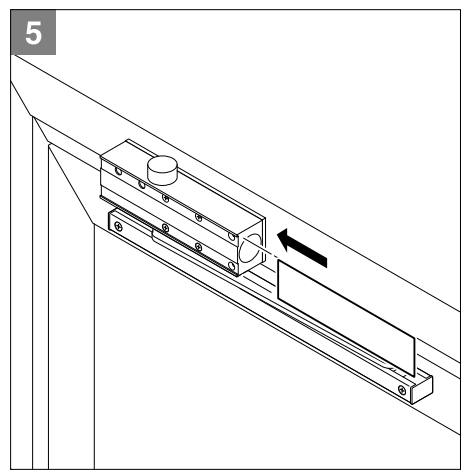
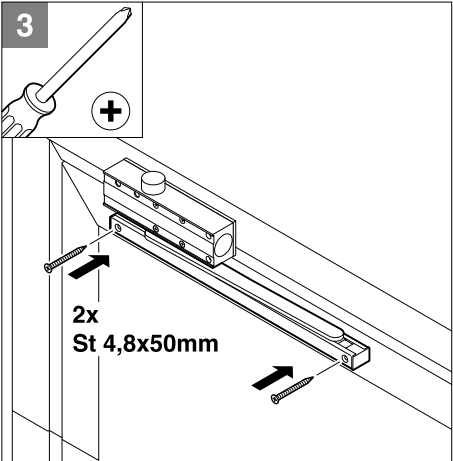
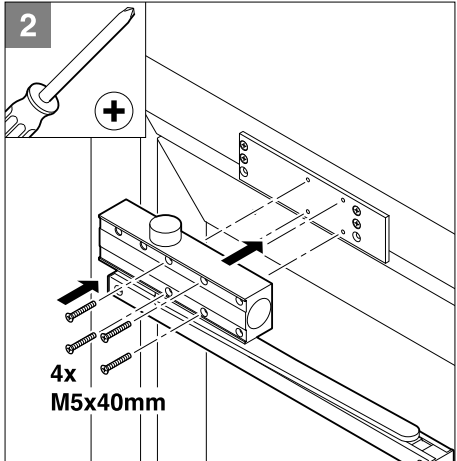
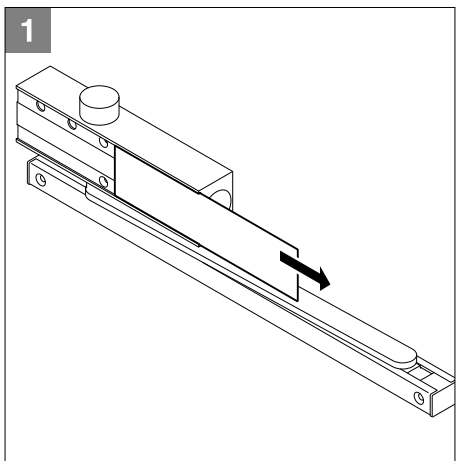
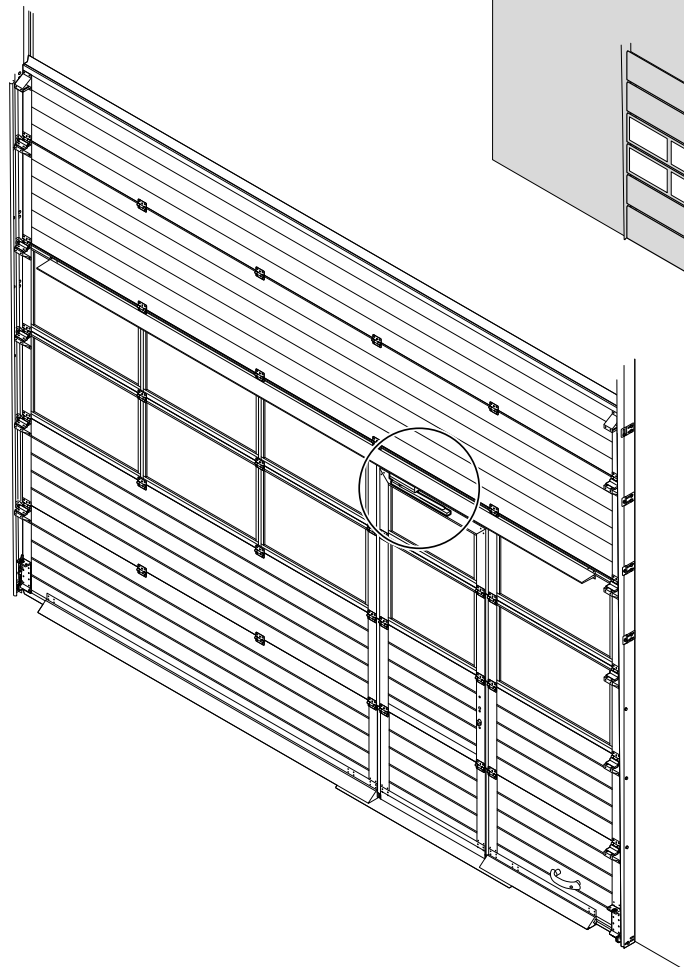
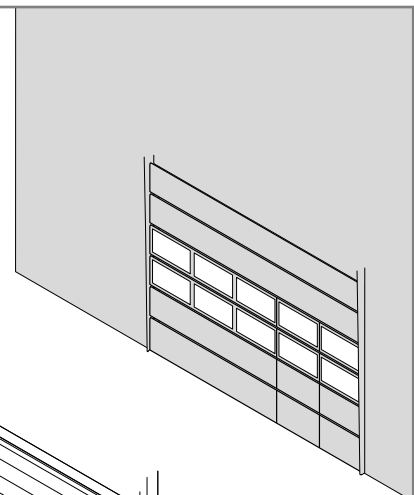


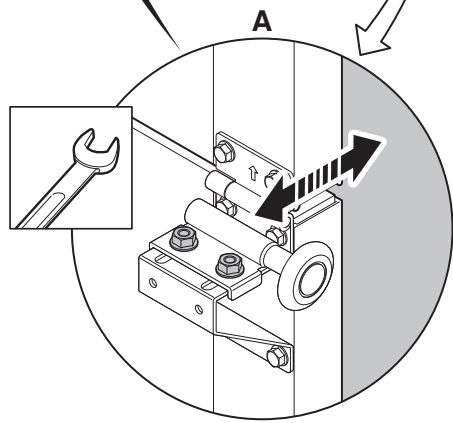
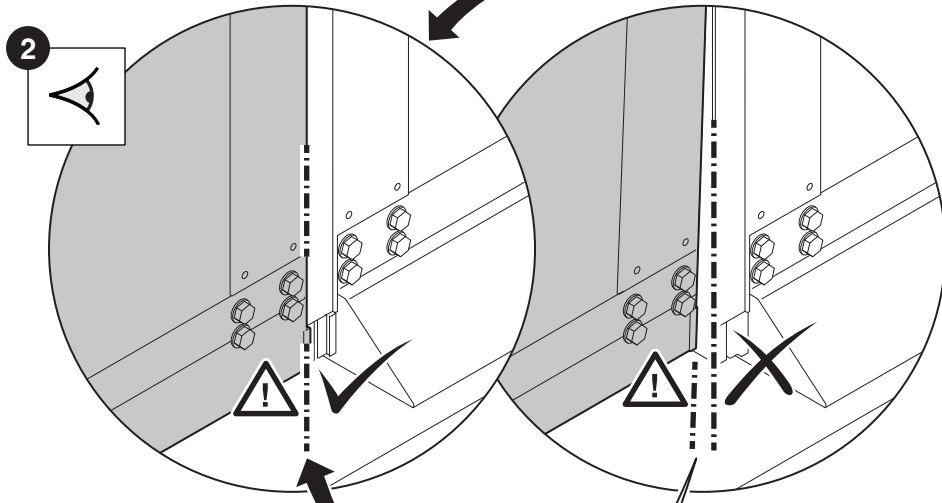
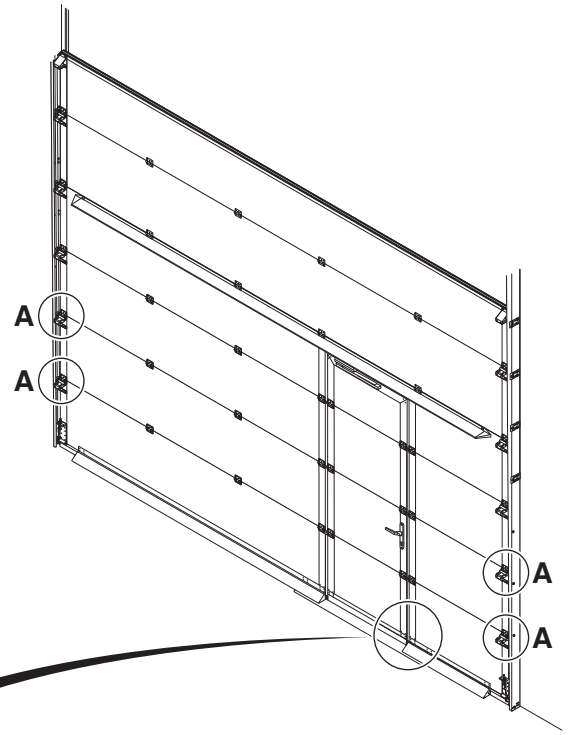
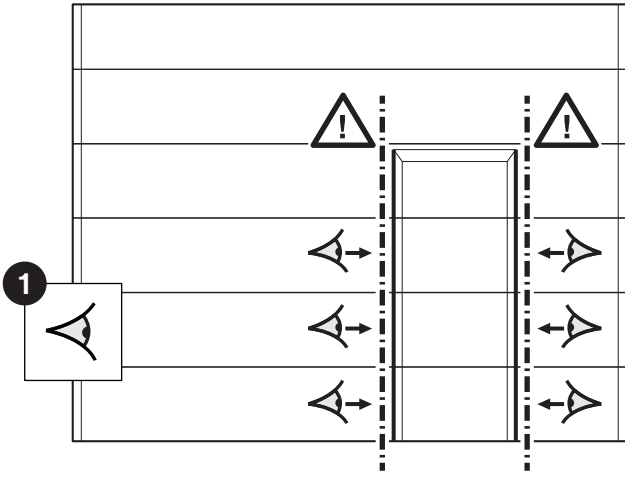




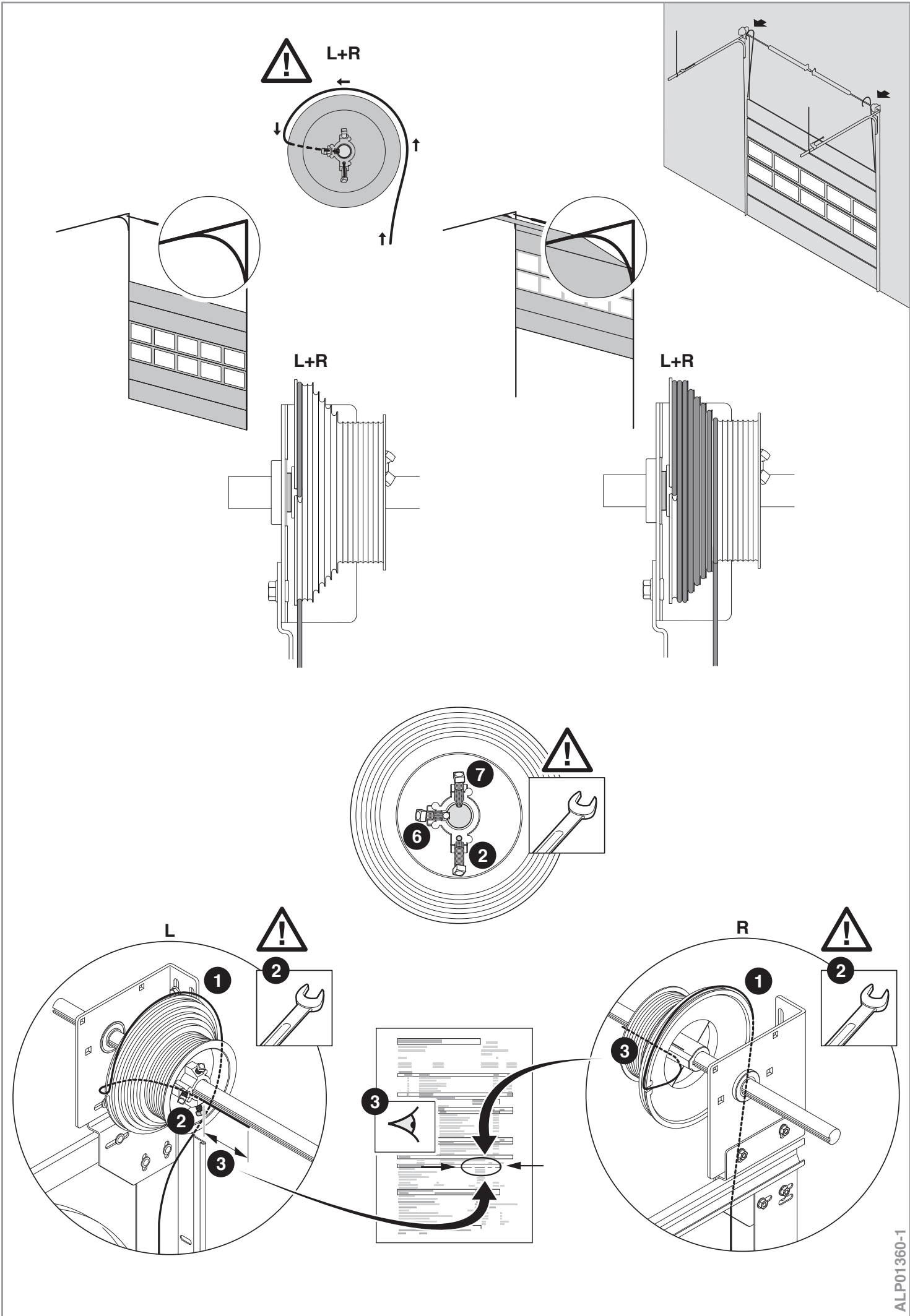


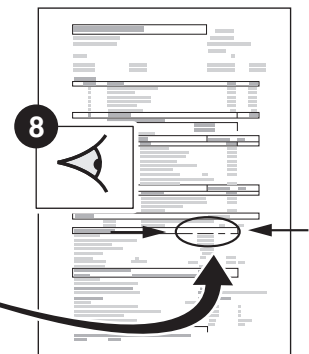
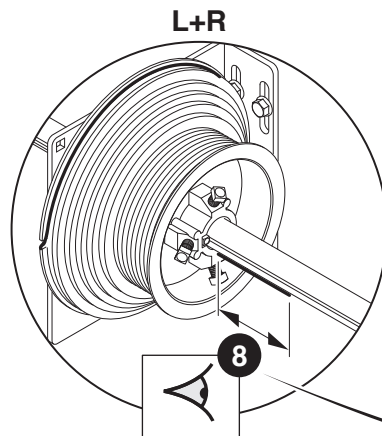
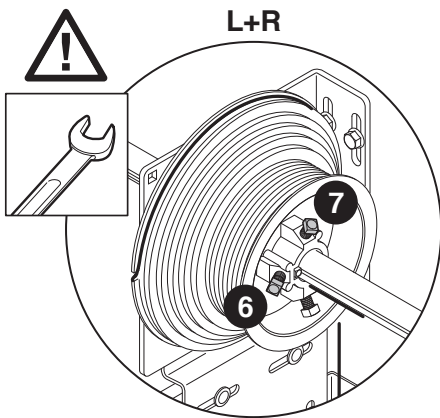
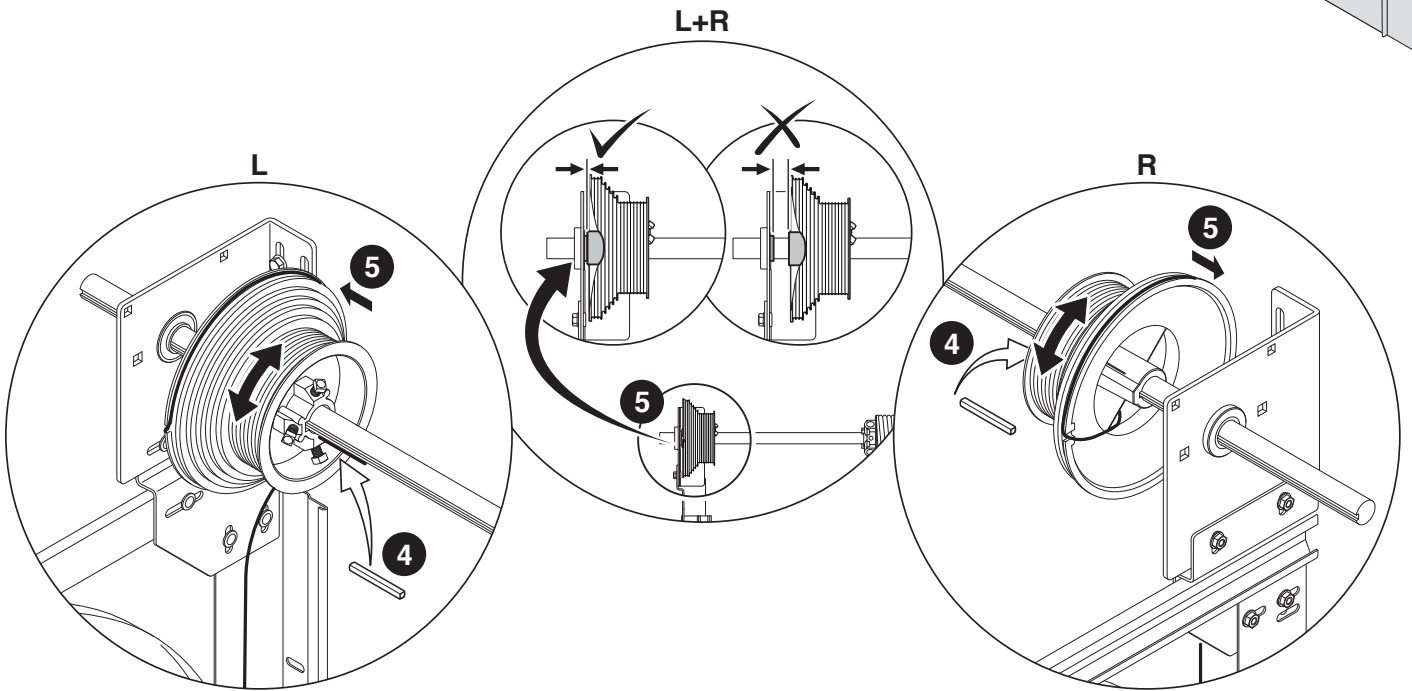
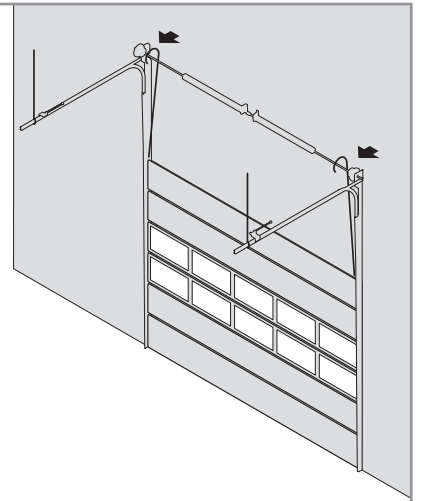


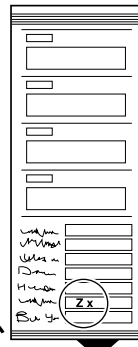
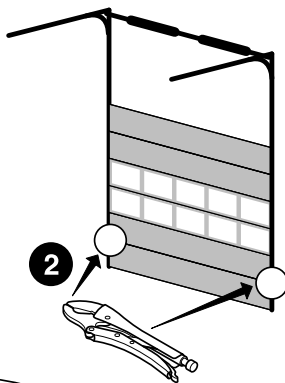
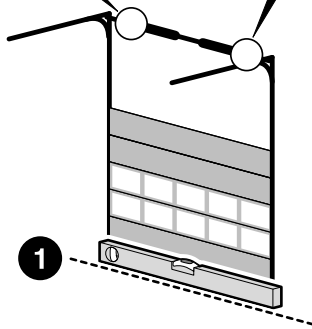
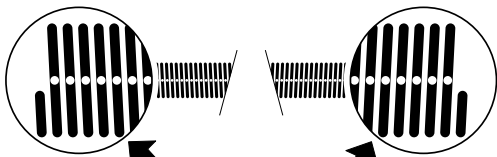




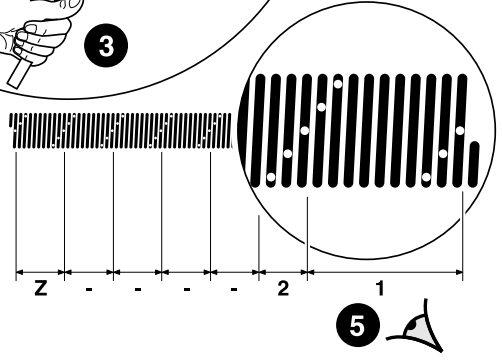
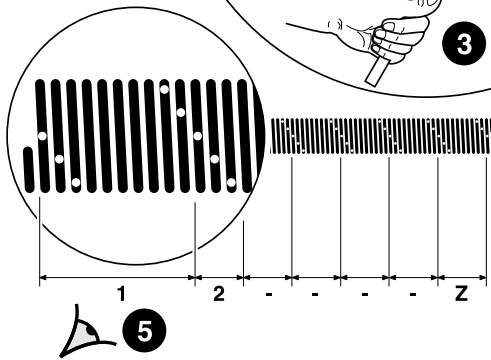
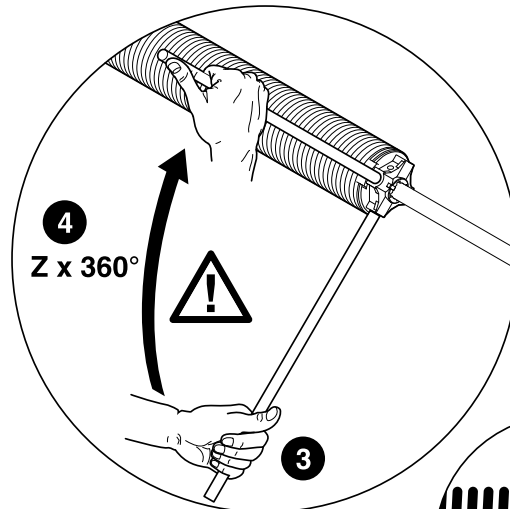
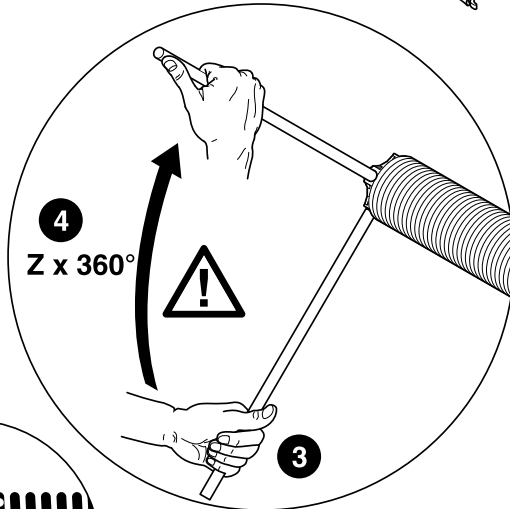
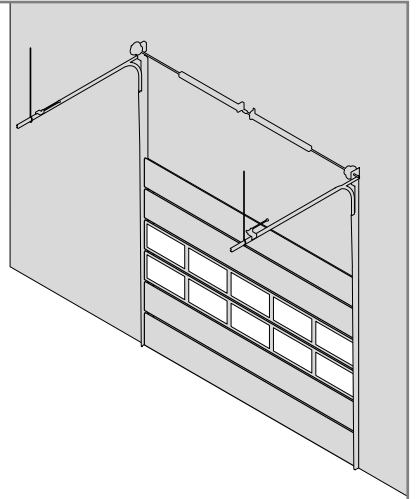




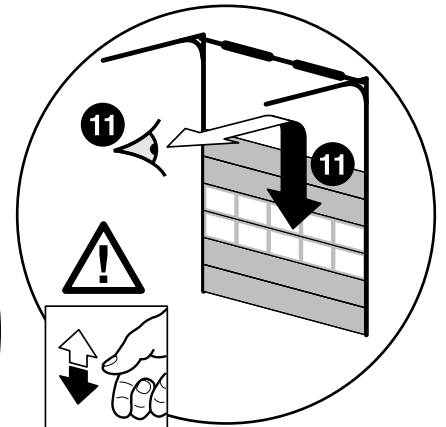
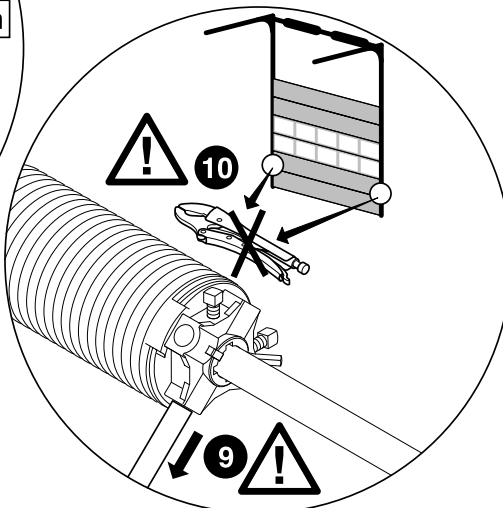
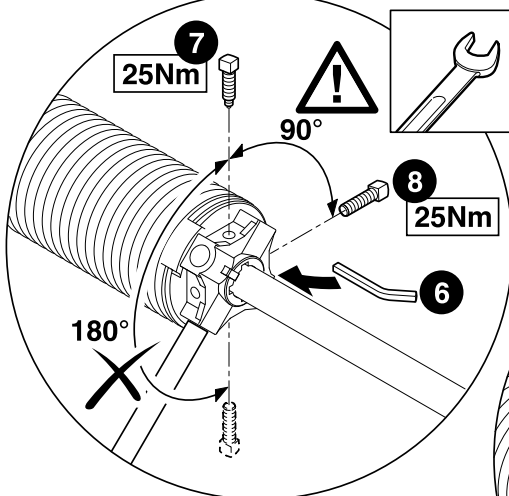


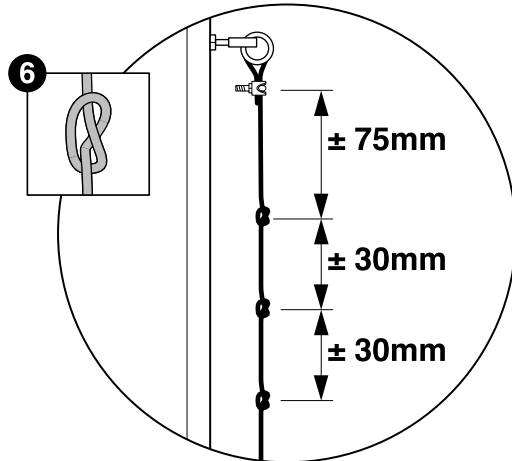
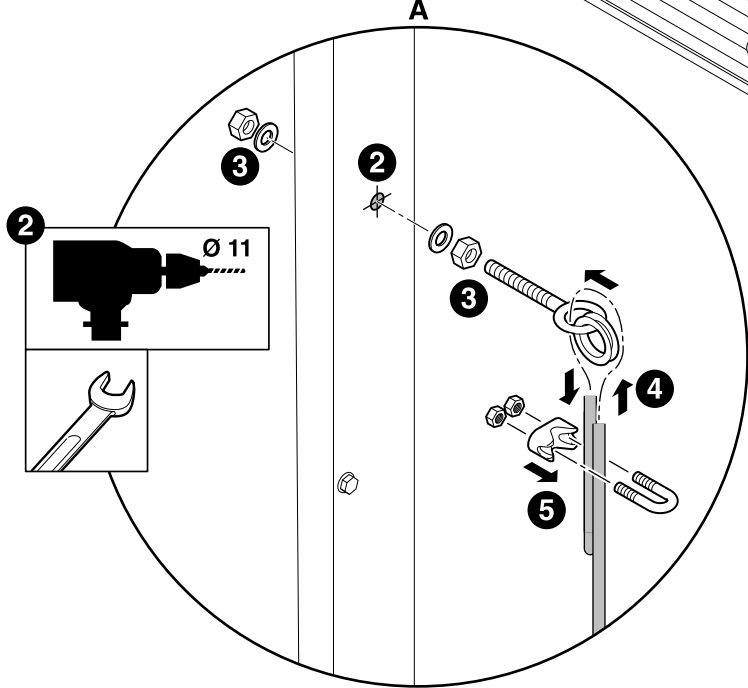
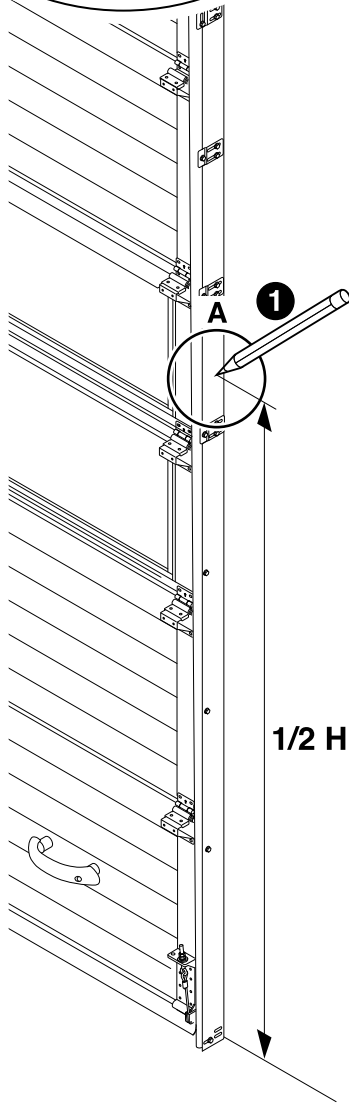
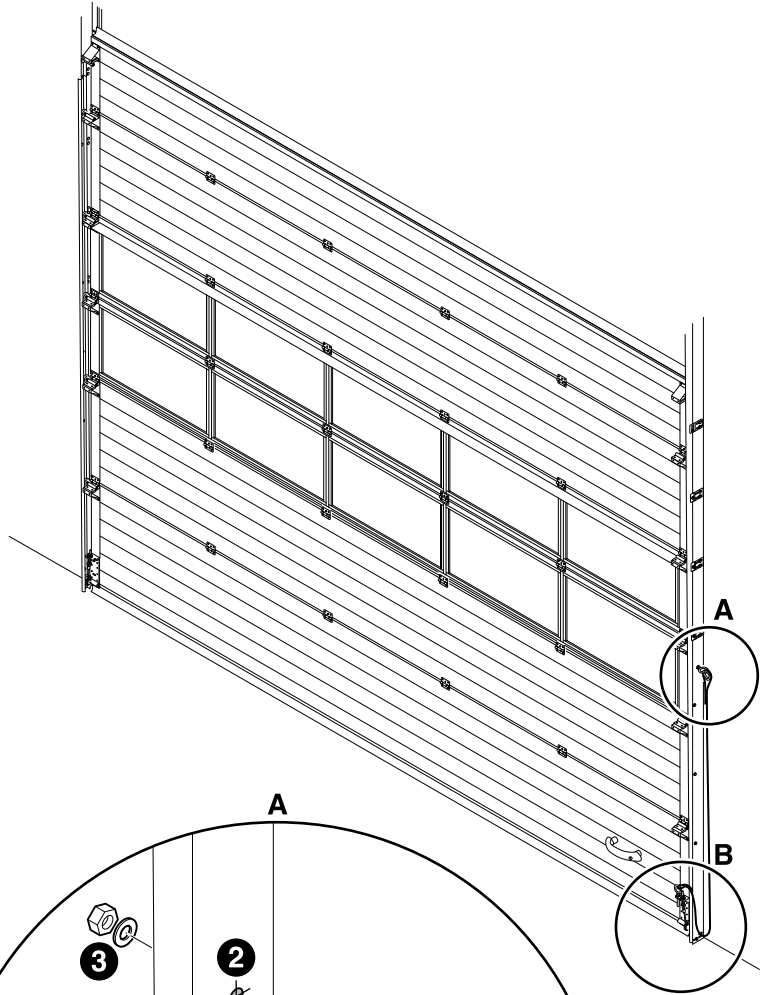
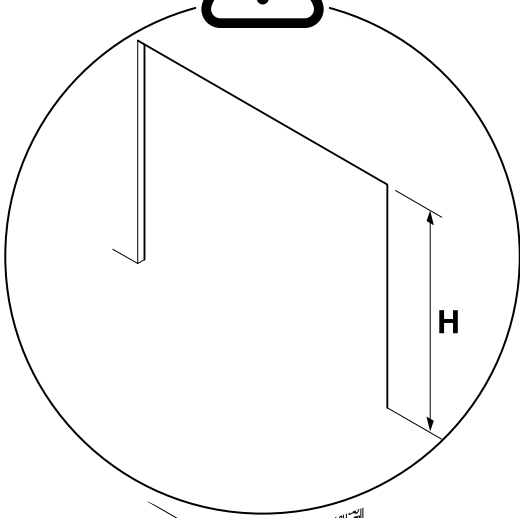
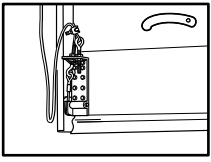


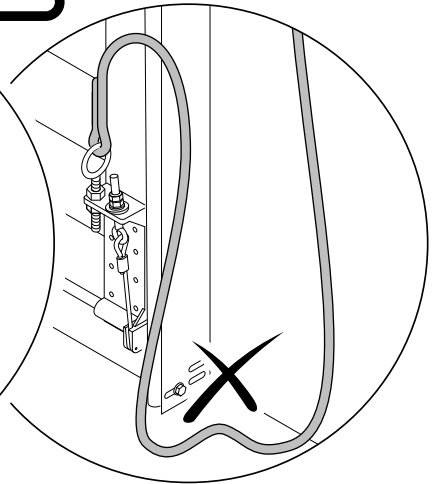
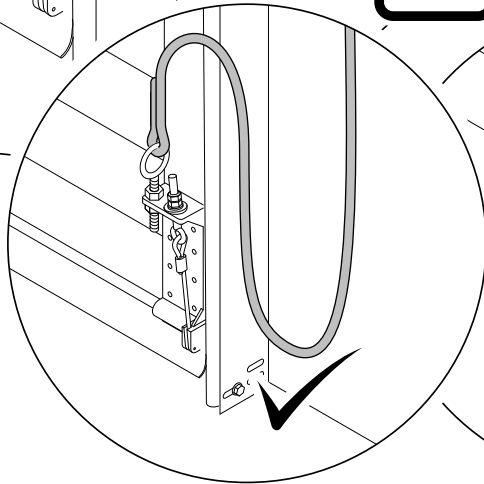
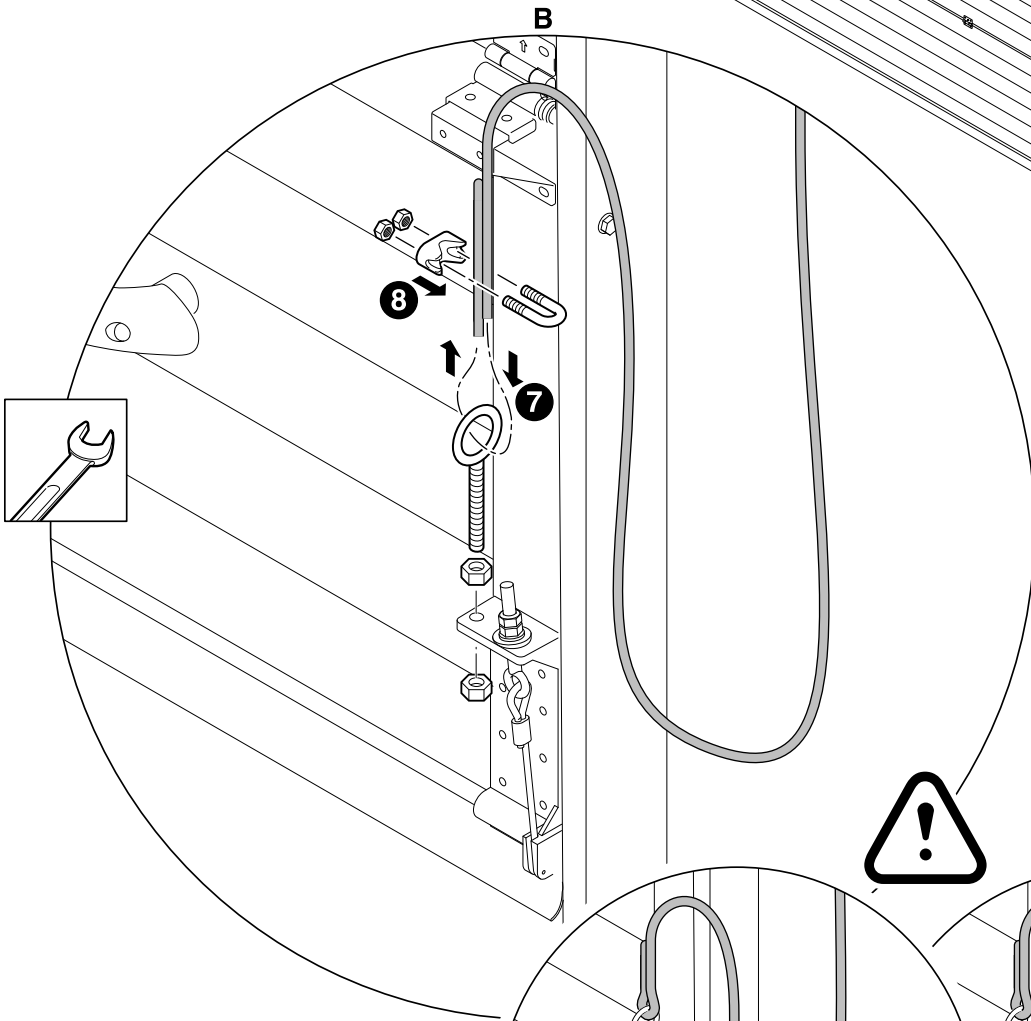
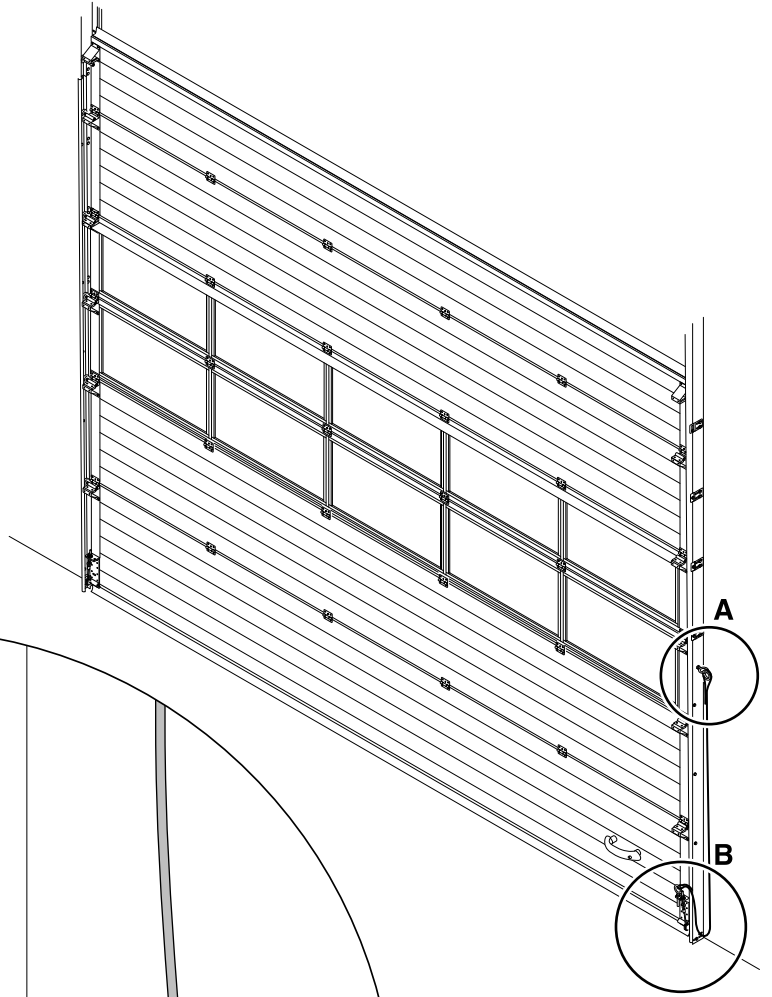
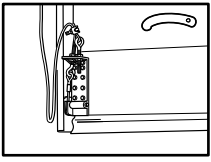
Z x 360°

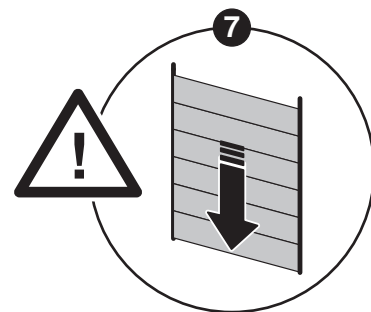
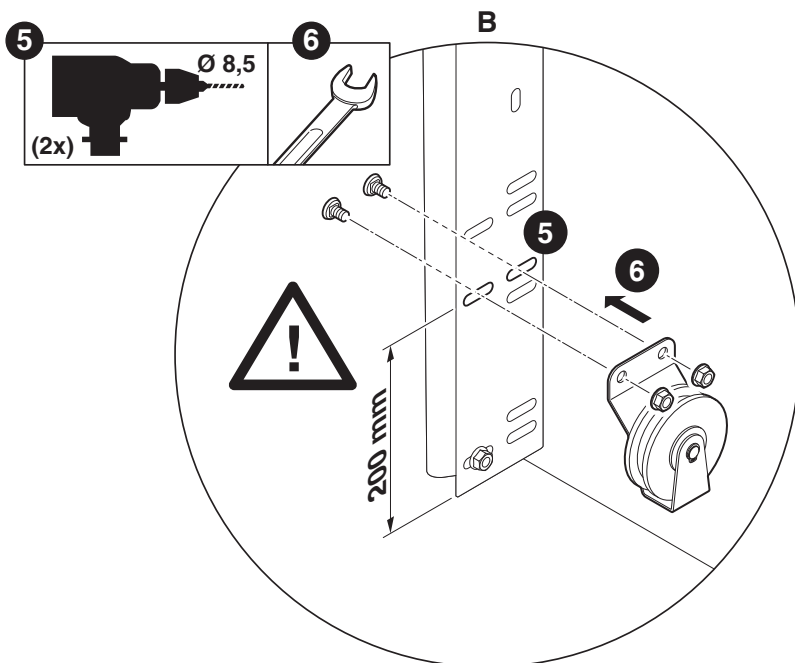
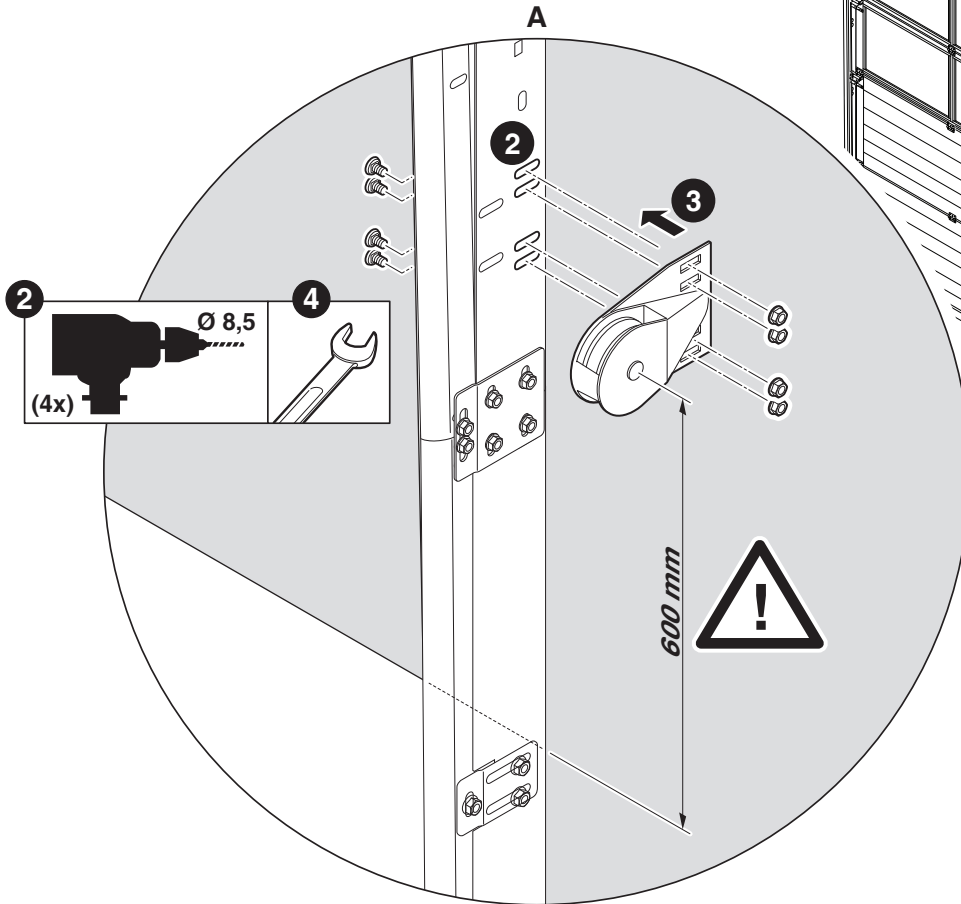
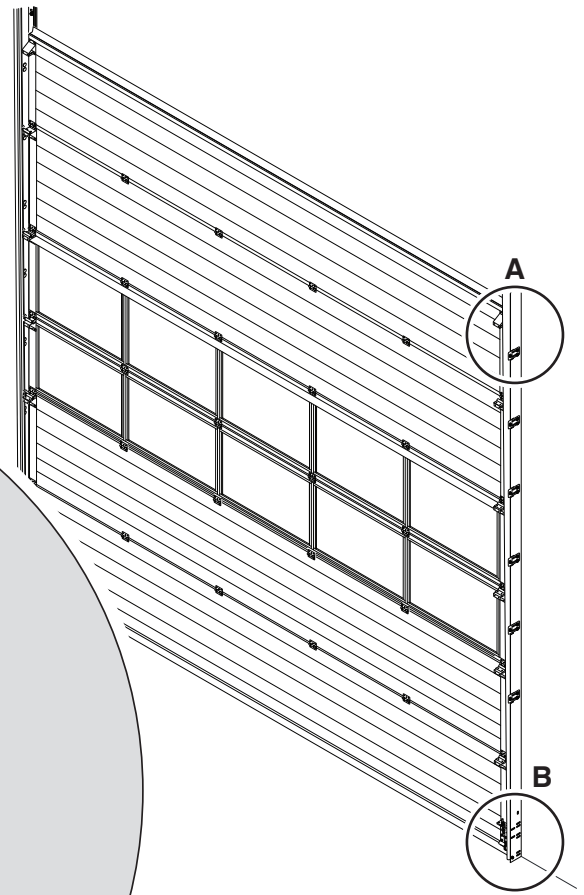
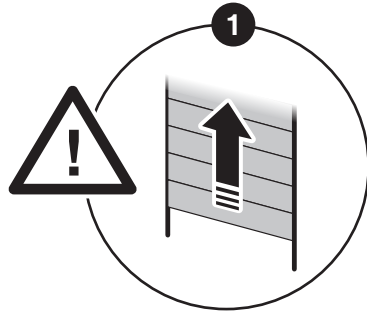
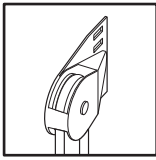


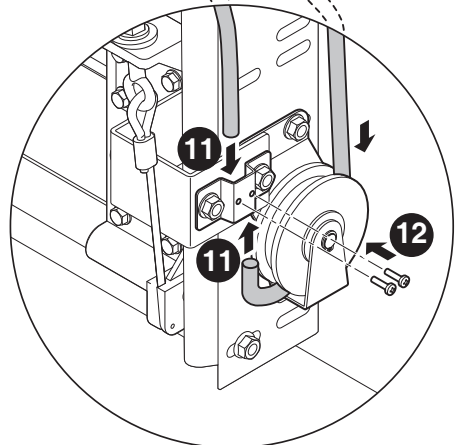
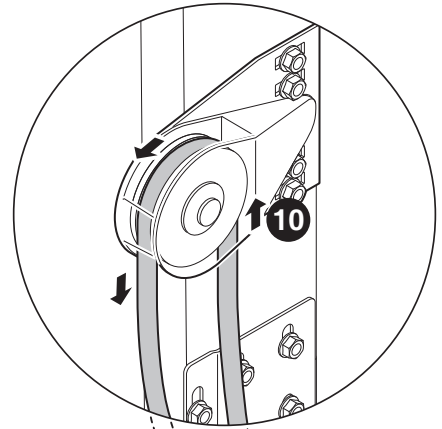
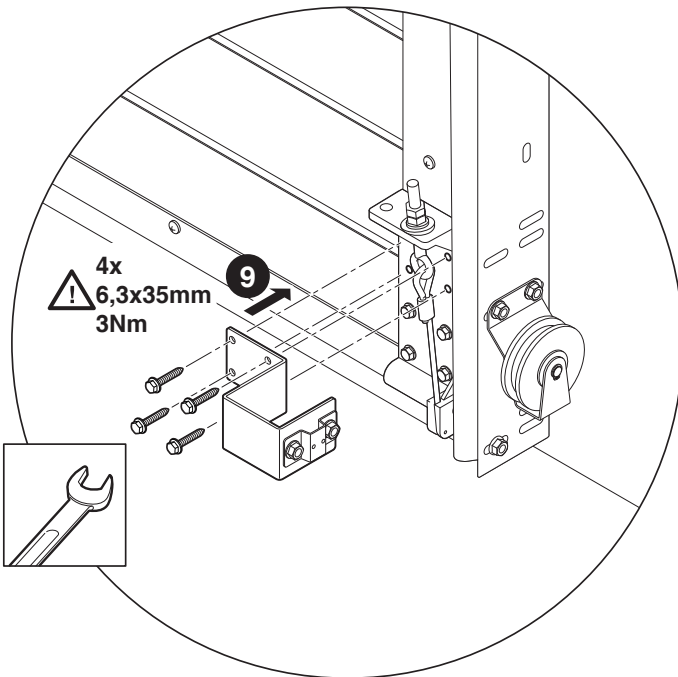
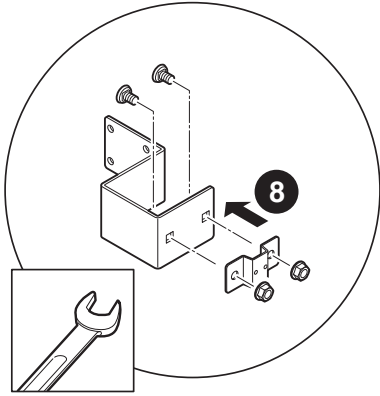
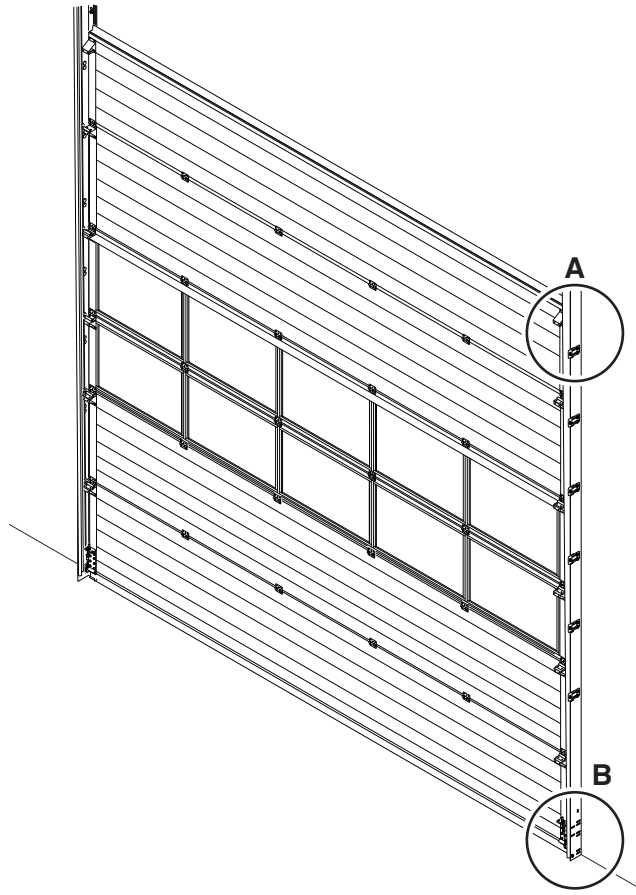
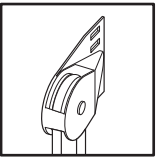
L+R

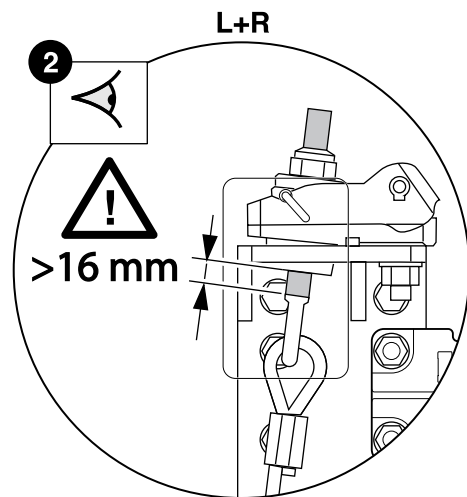
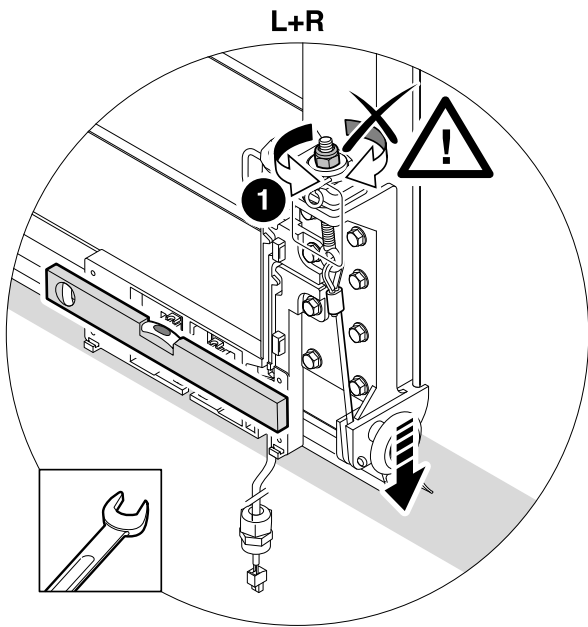
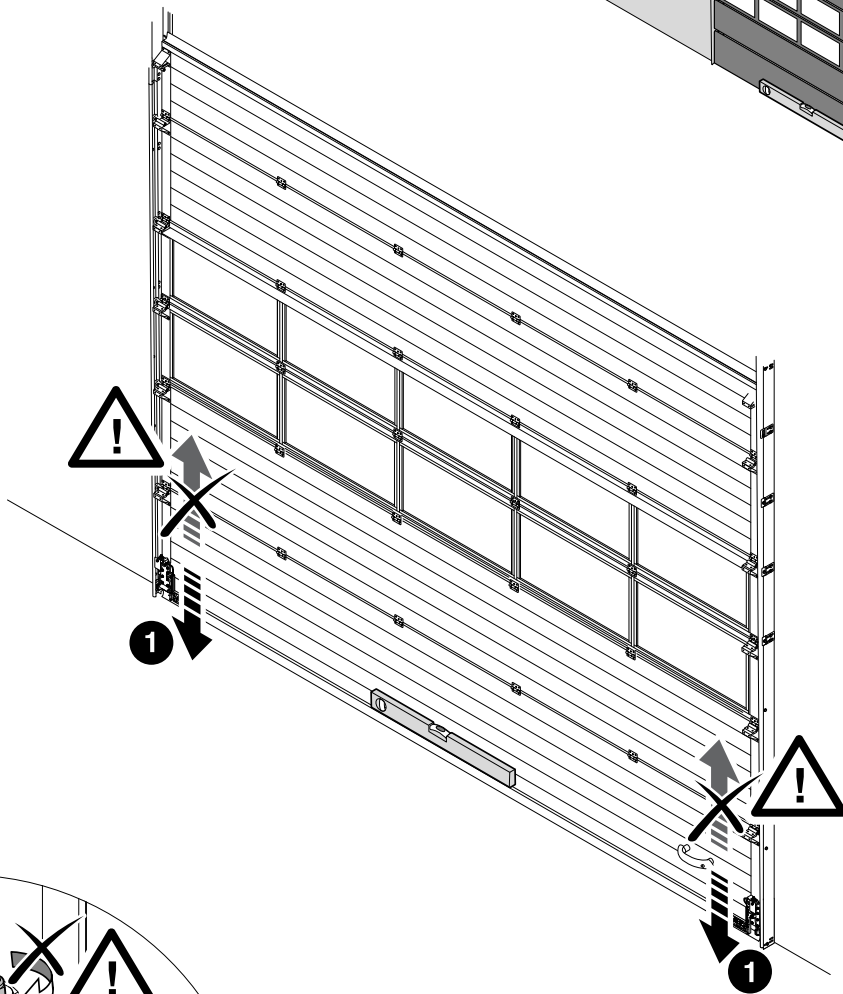
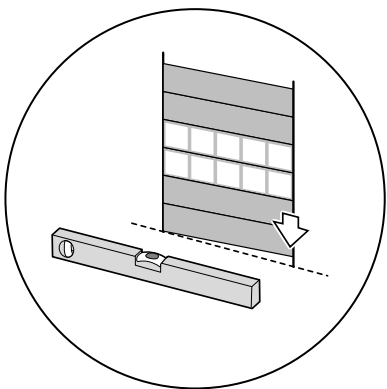
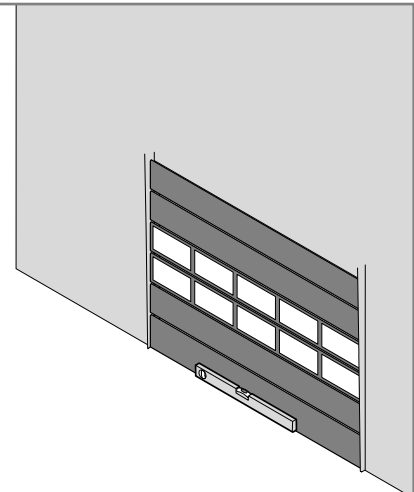
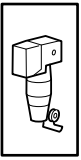




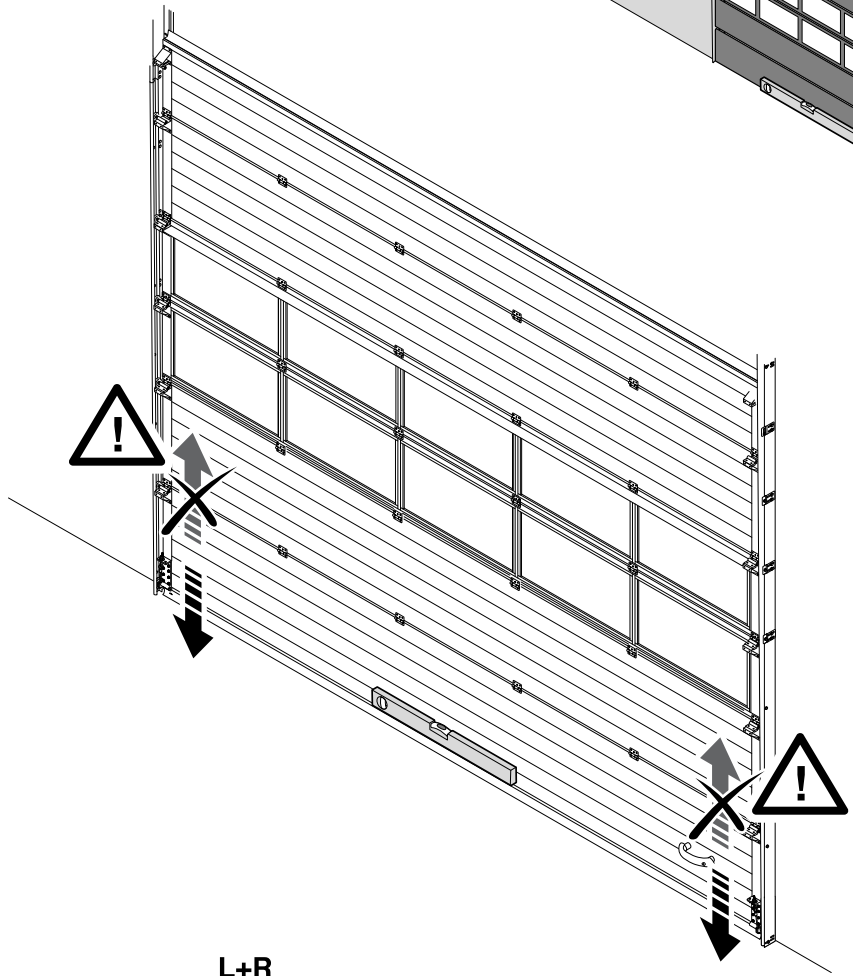
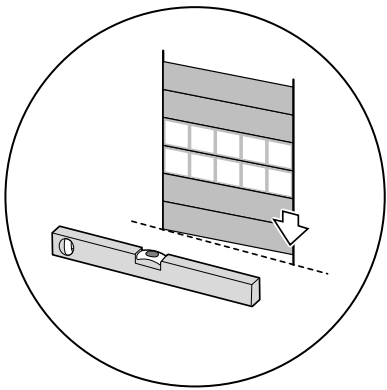
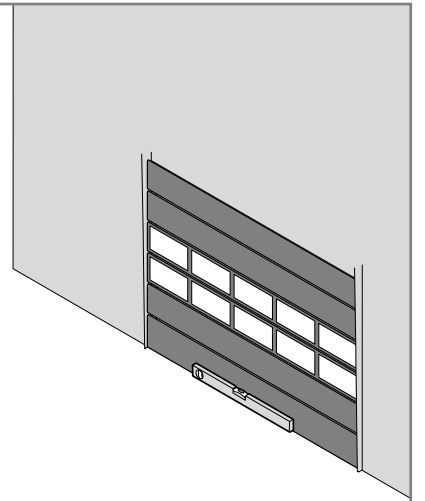
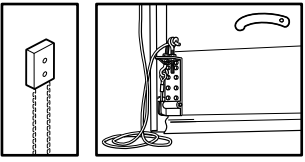




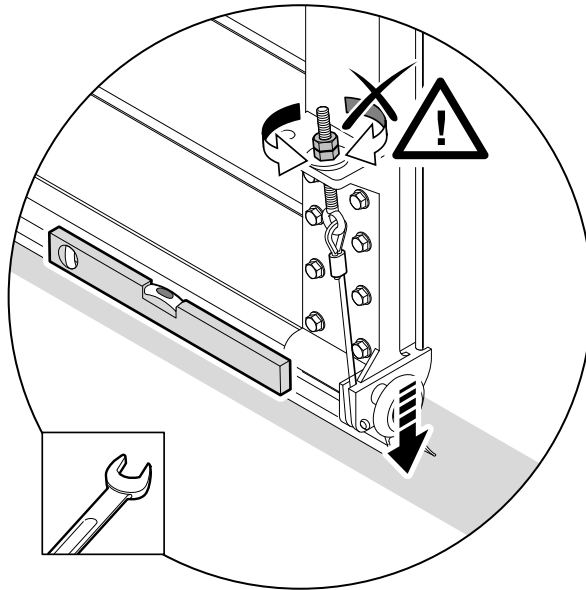


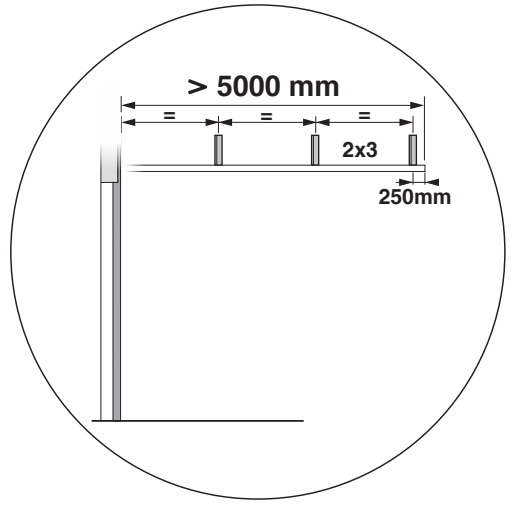
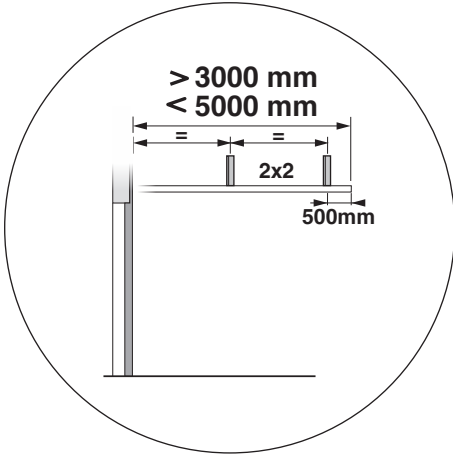
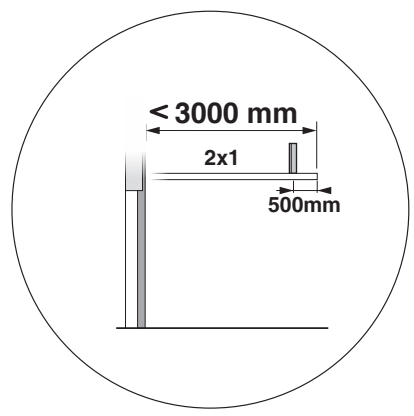
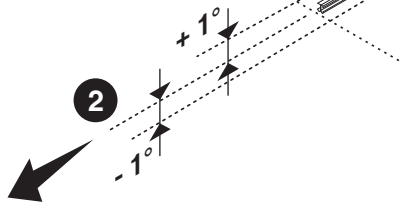
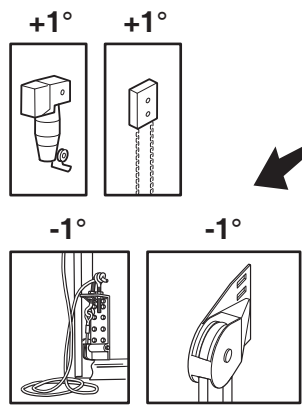
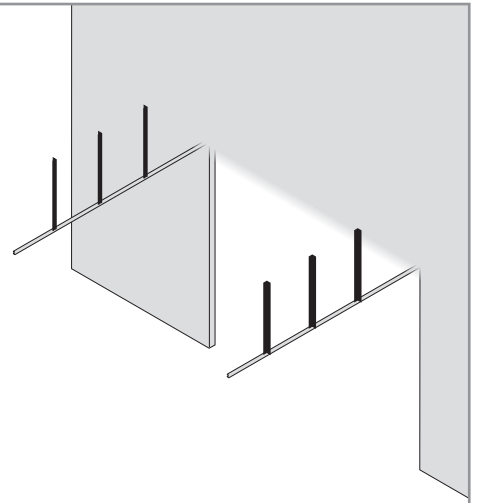
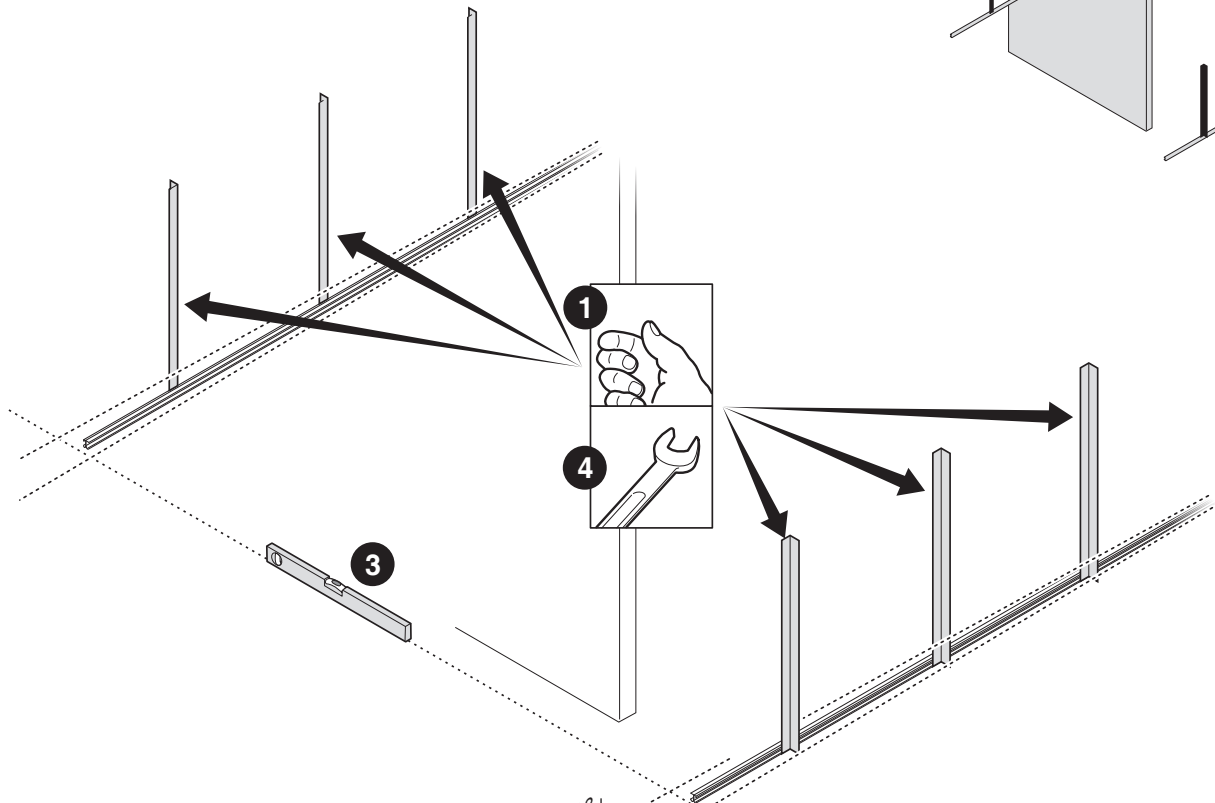
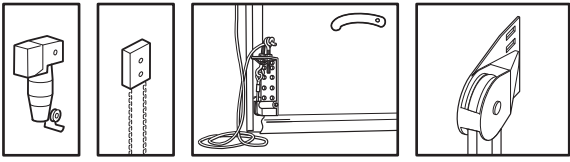


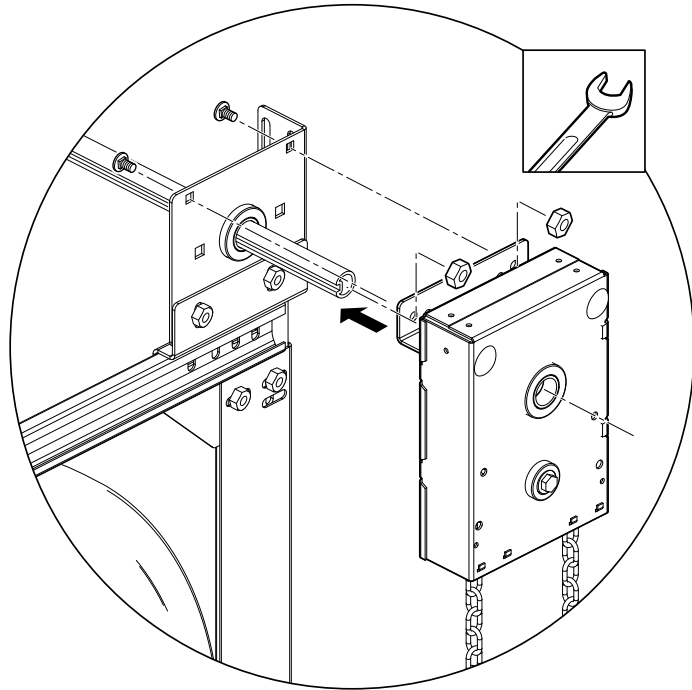
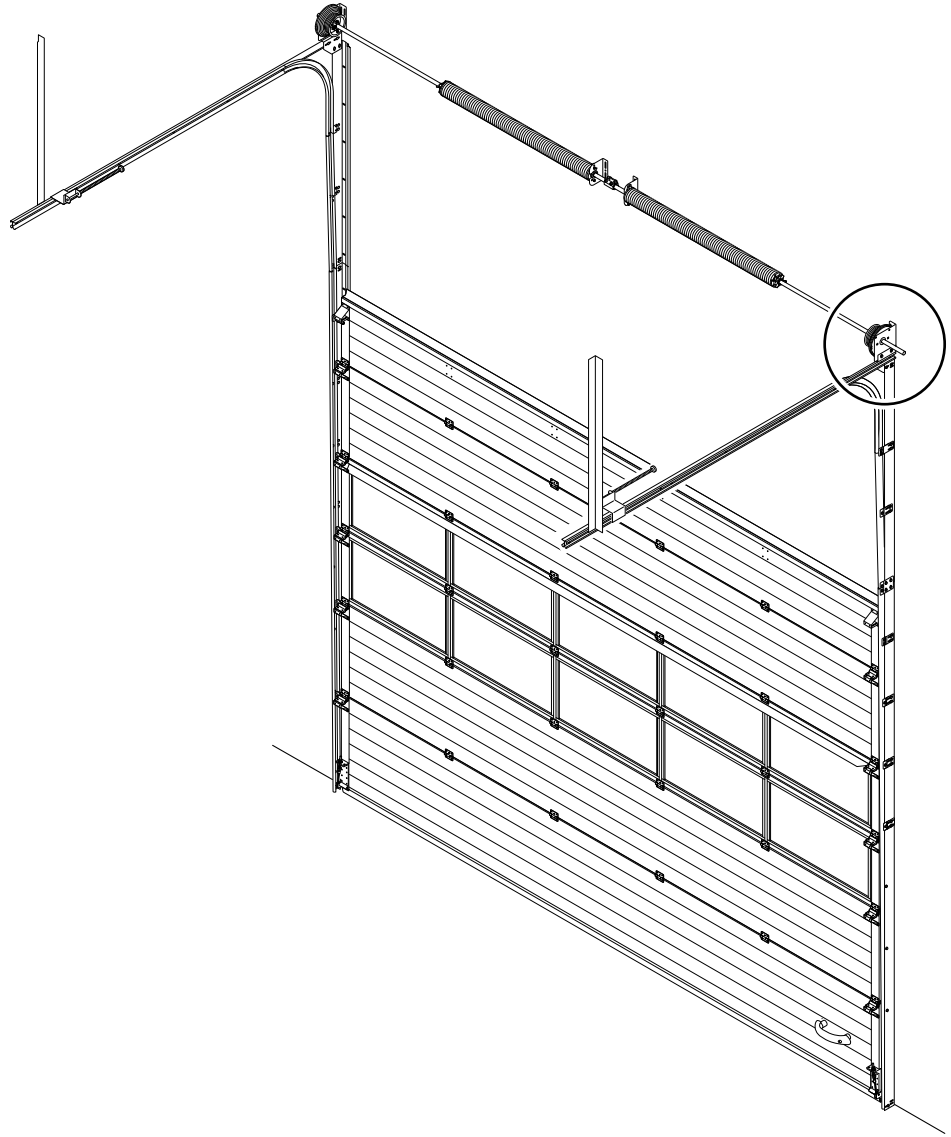
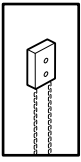


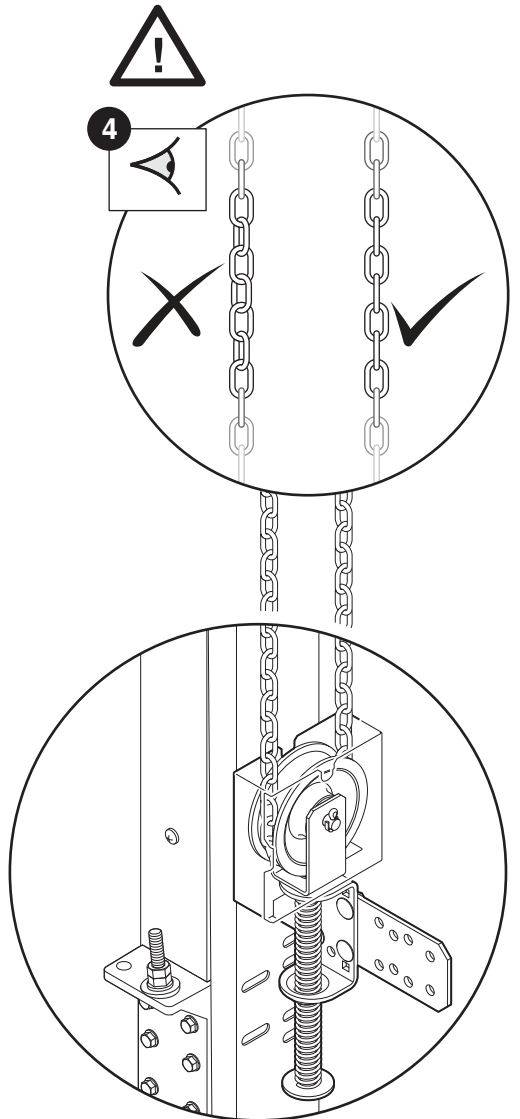
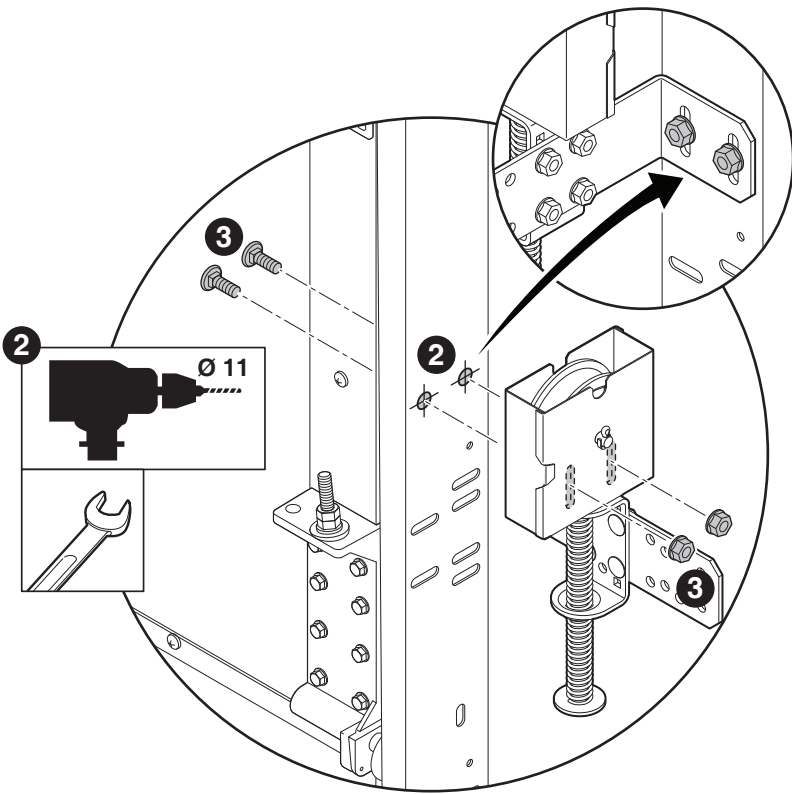
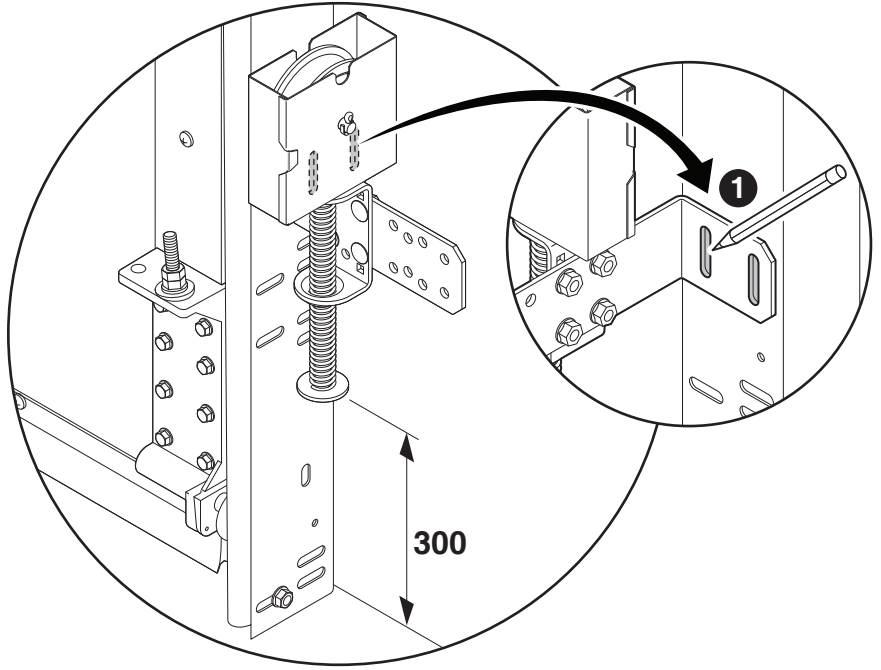
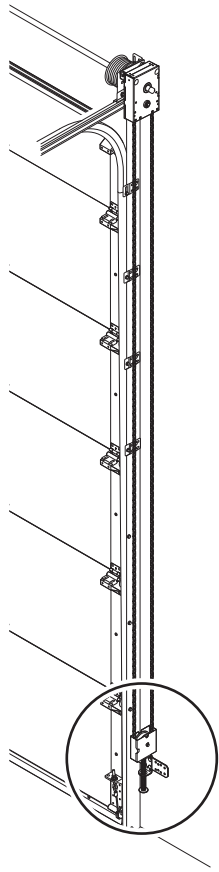
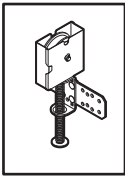


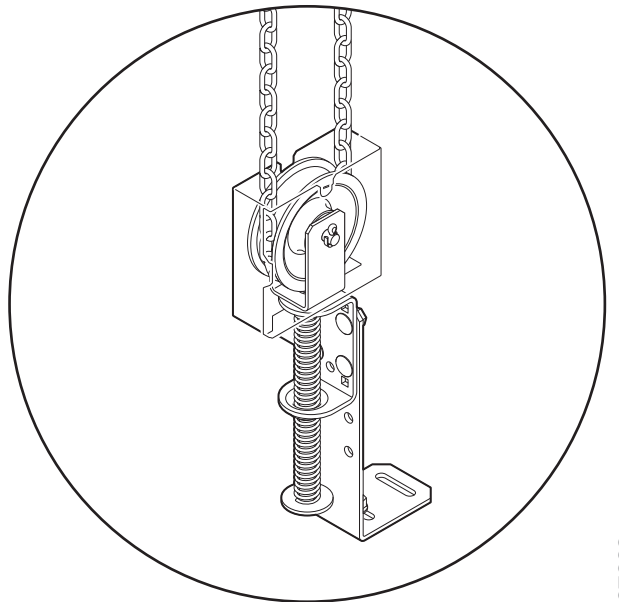
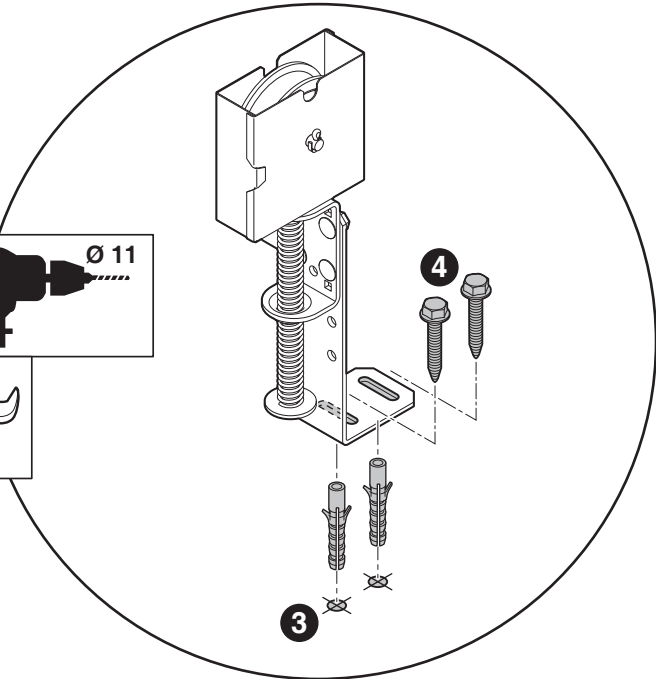
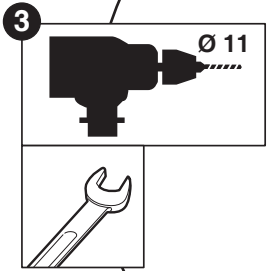
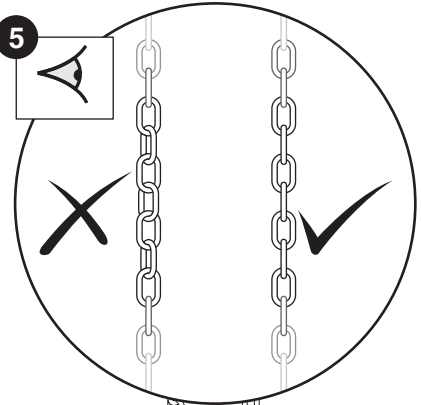
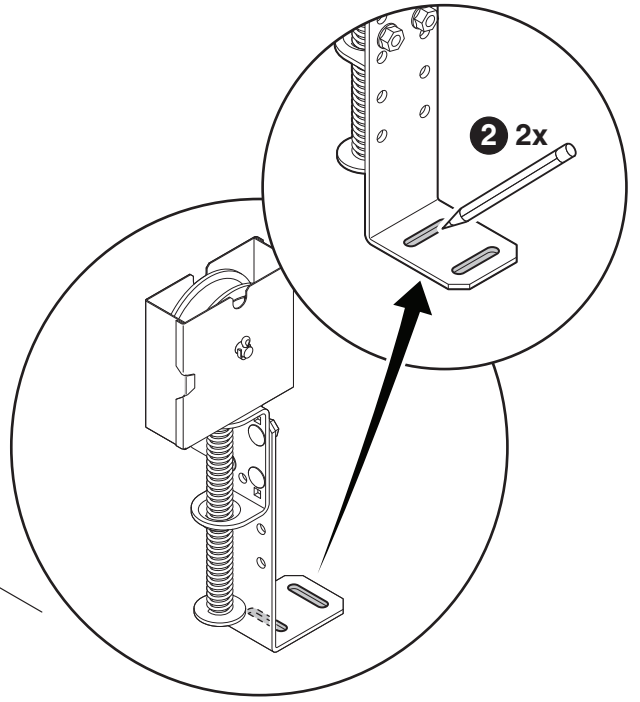
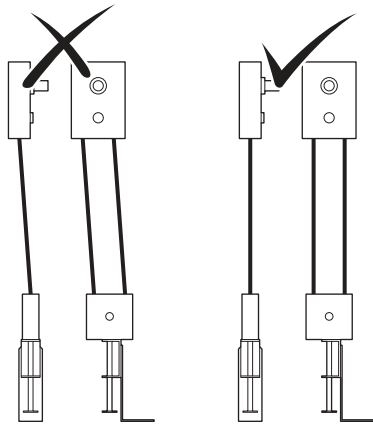
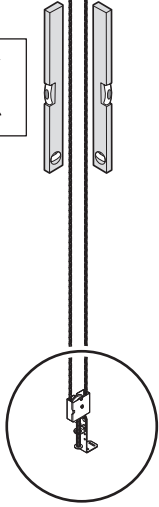
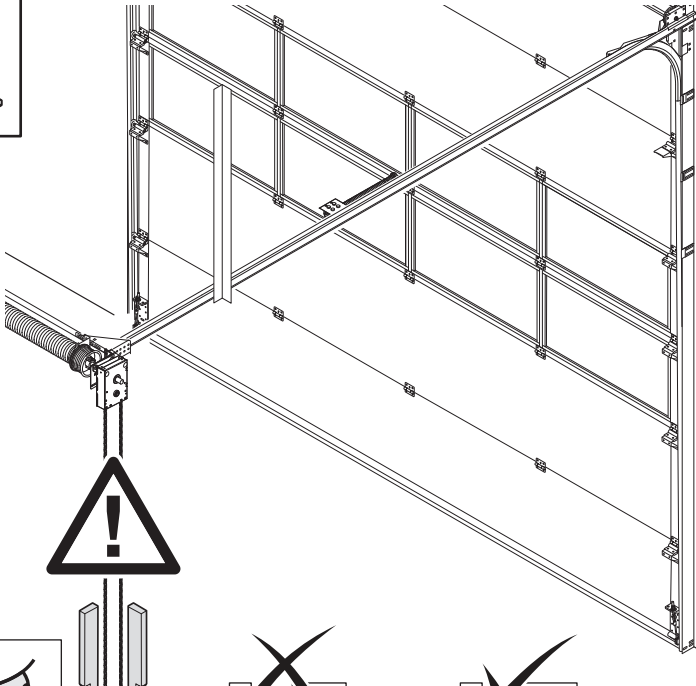
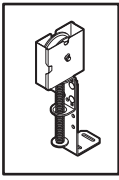
L+R

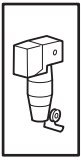




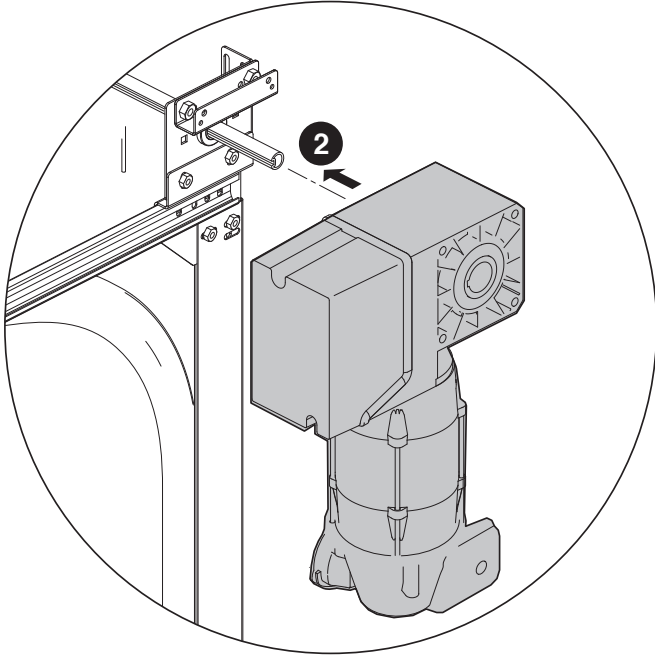
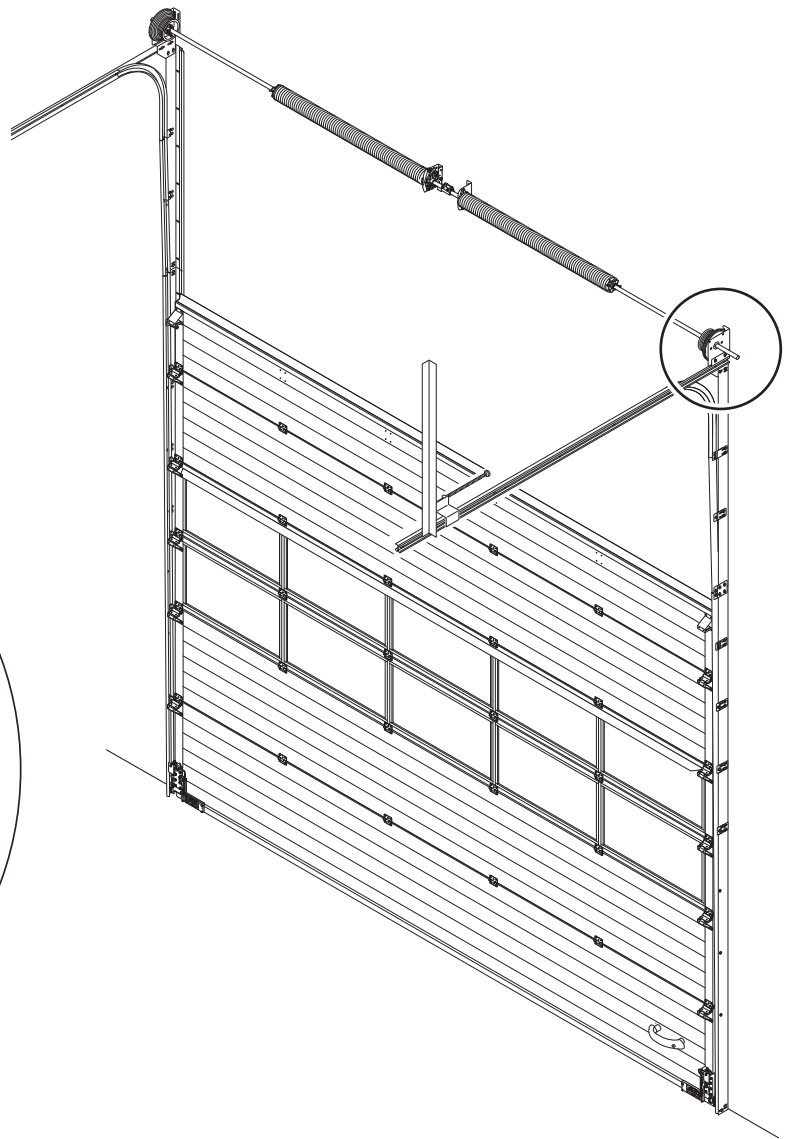
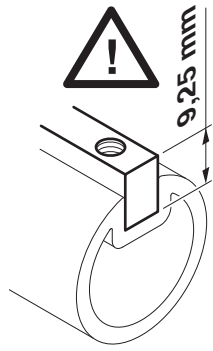
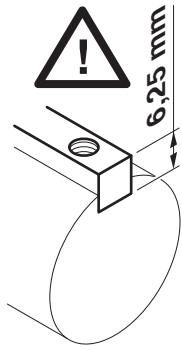




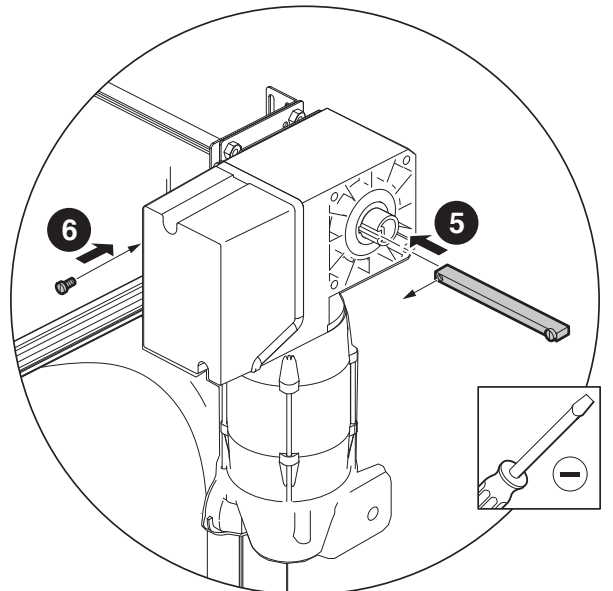
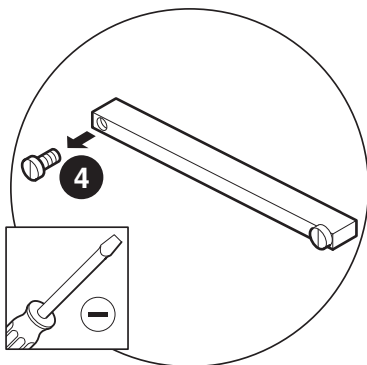
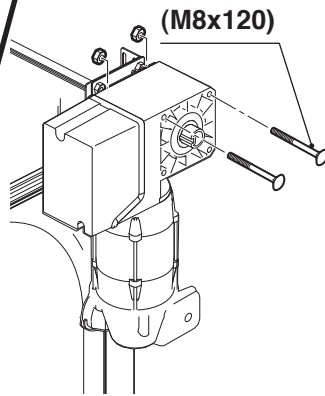
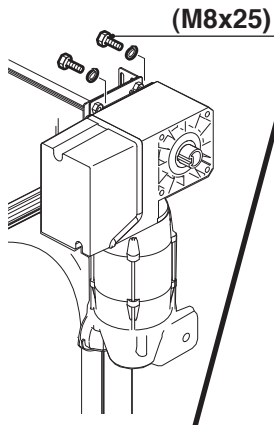


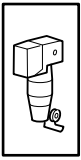


1

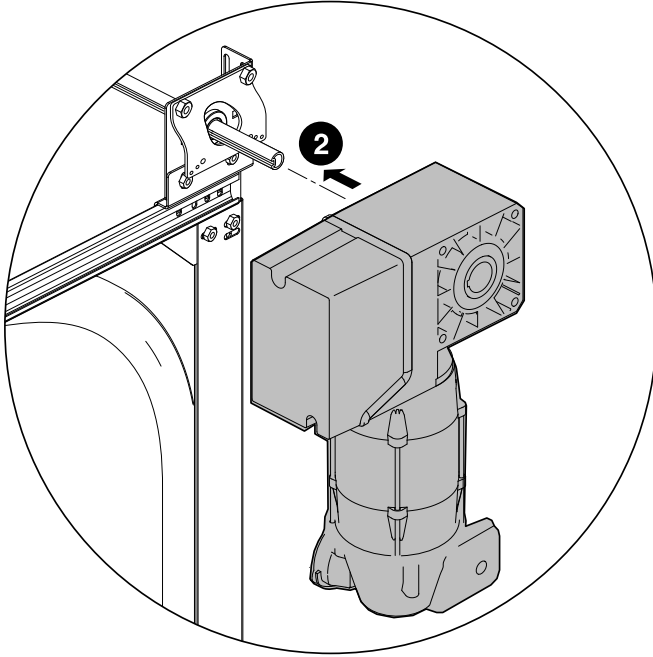
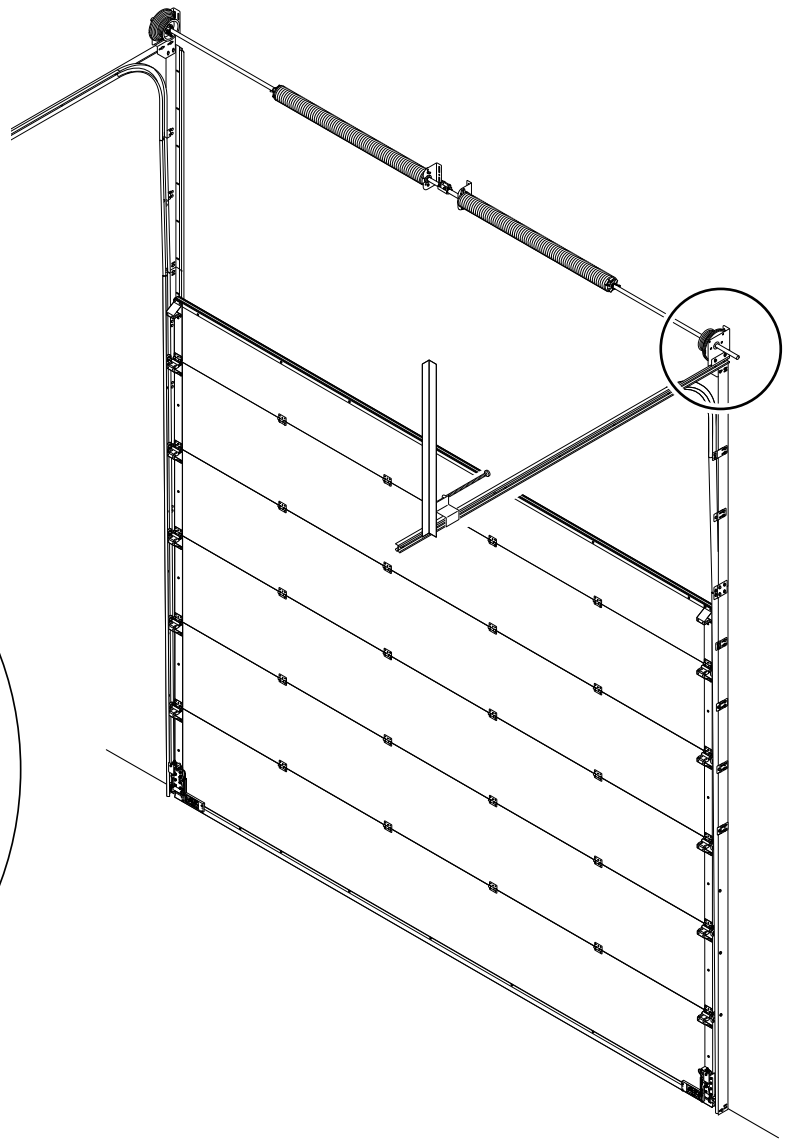
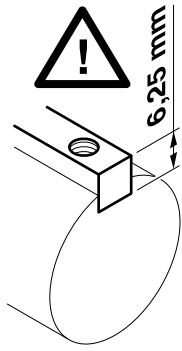


3

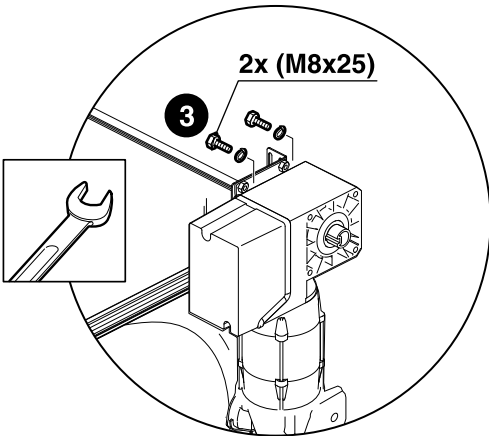




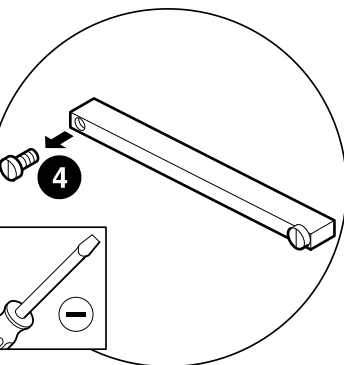
1



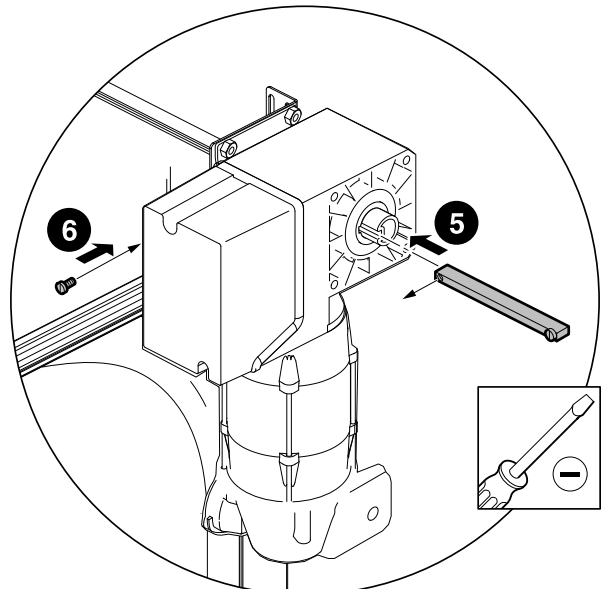
2



2x (M8x25)

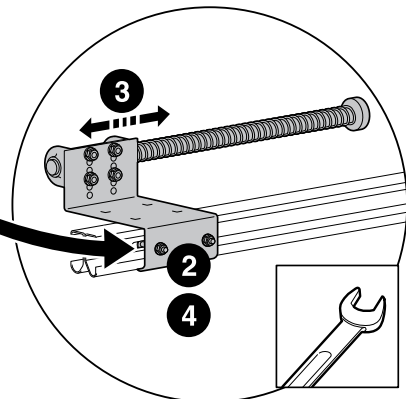
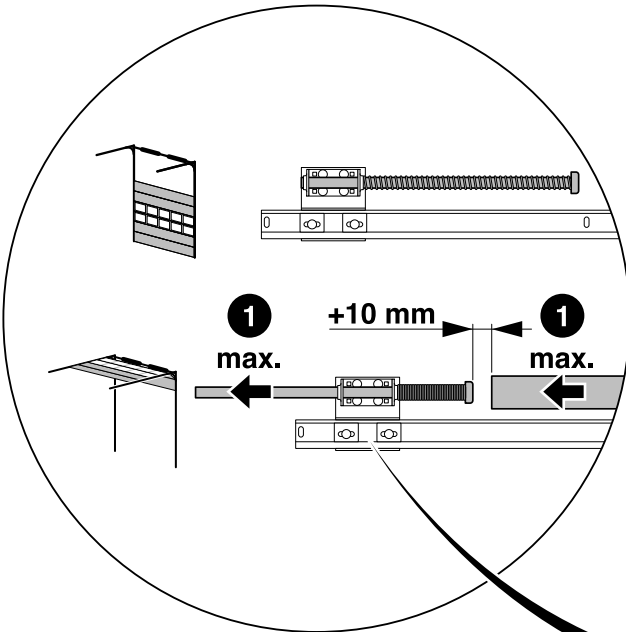
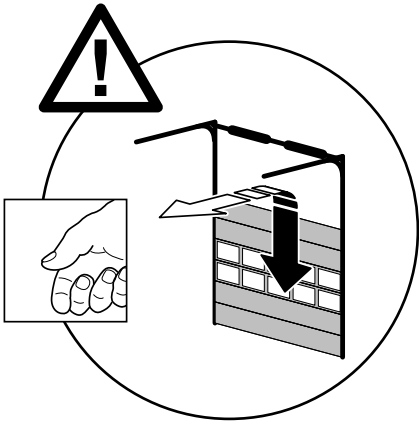
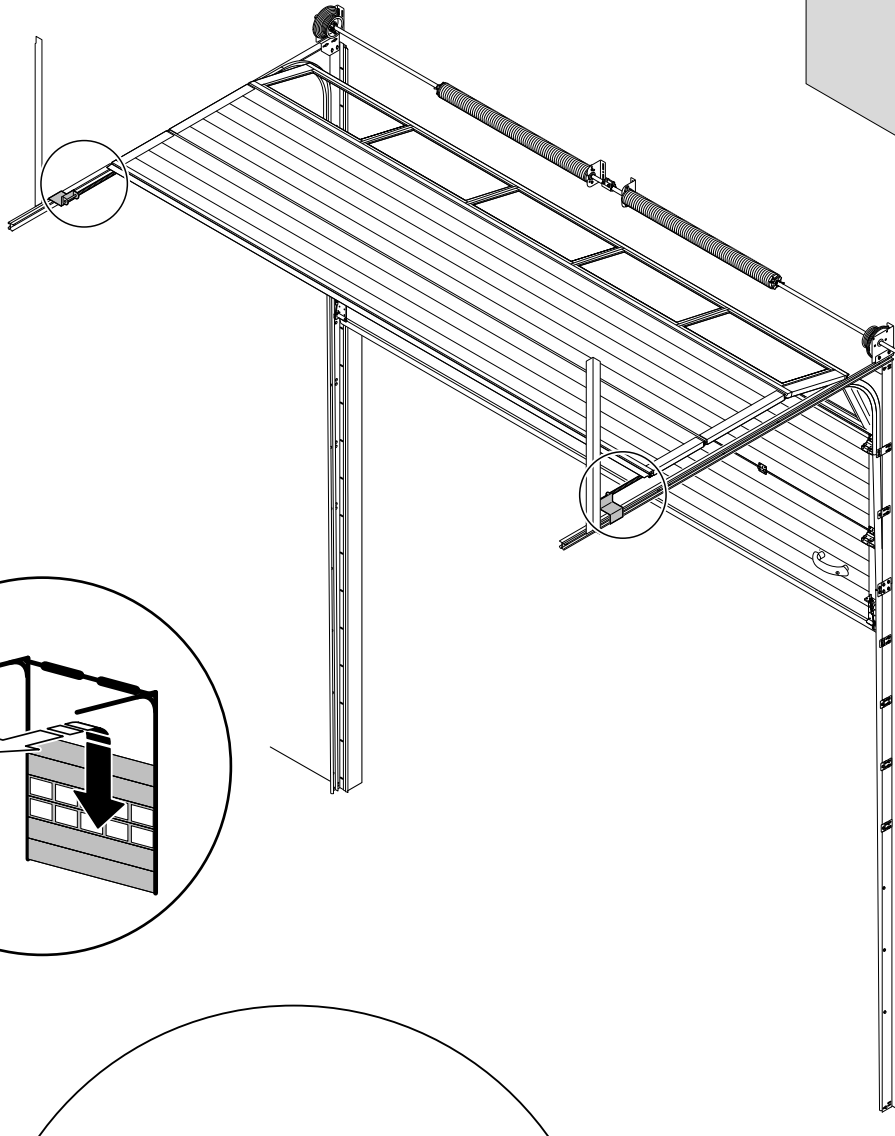
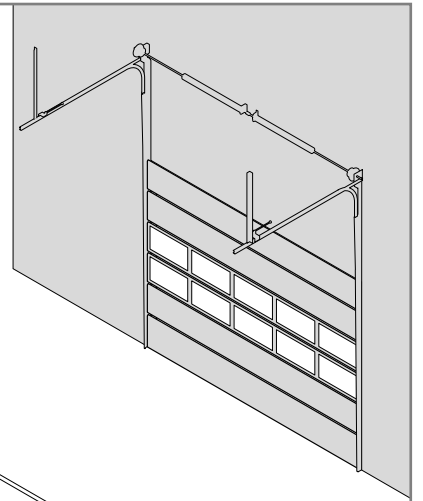
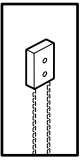


4

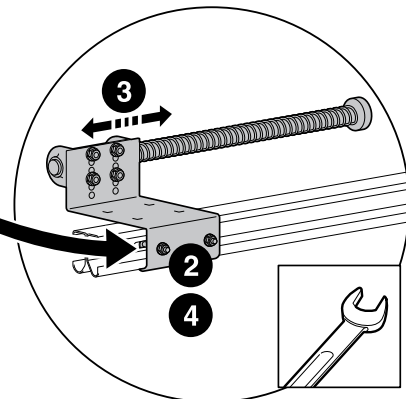
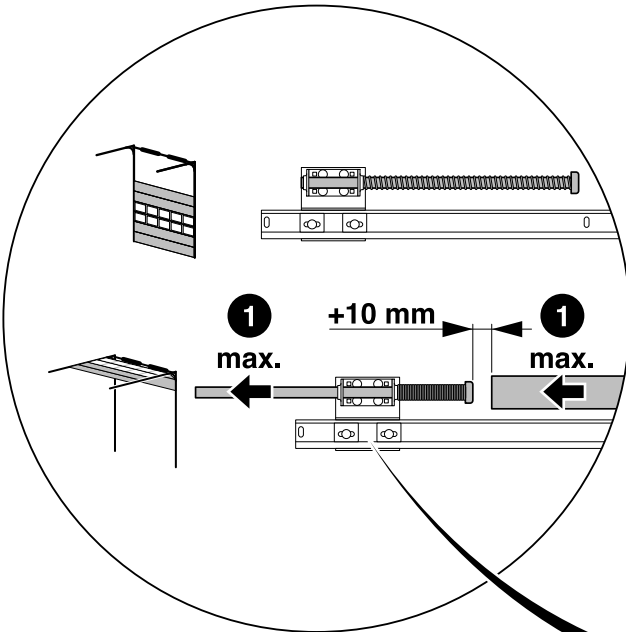
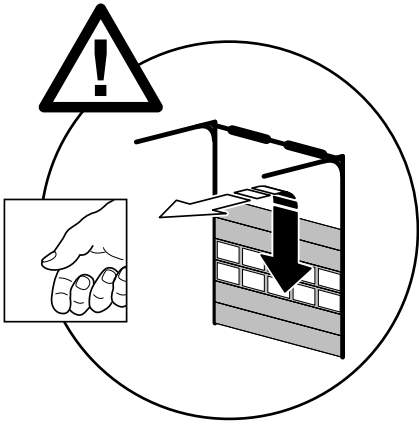
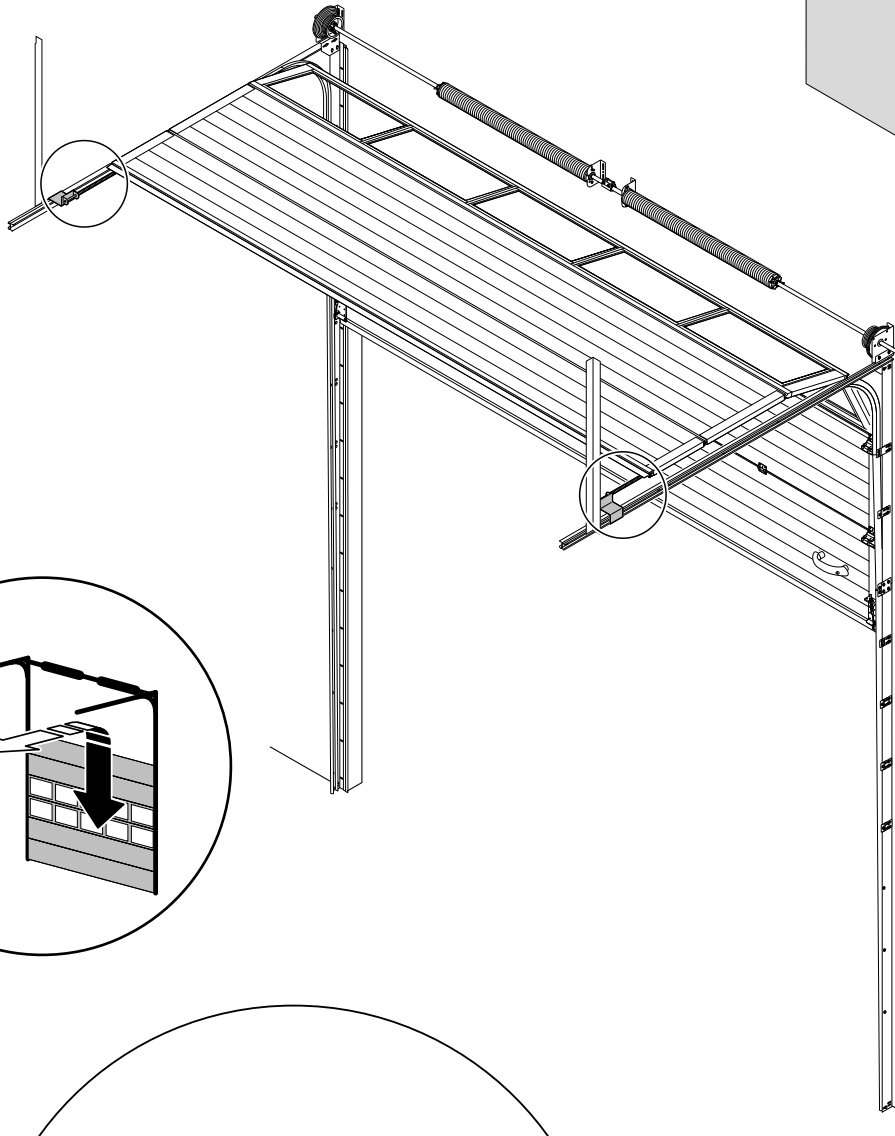
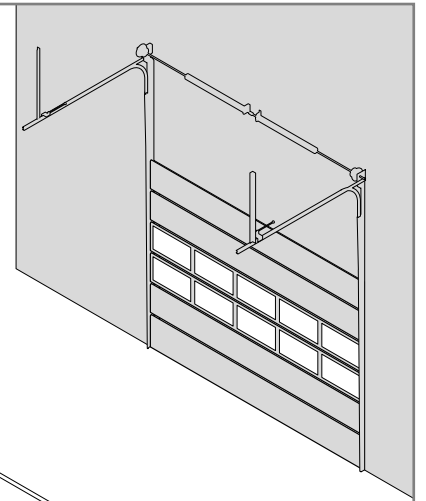
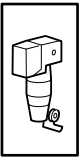


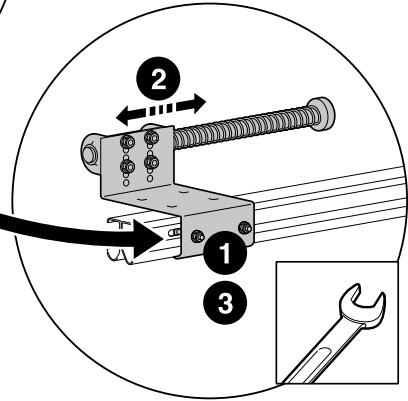
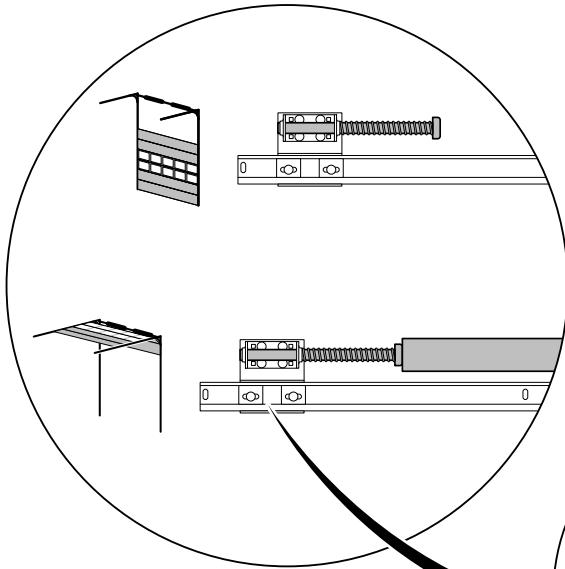
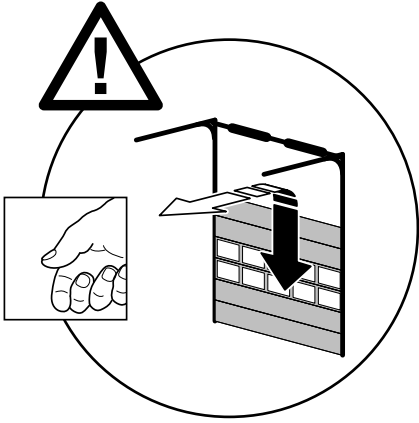
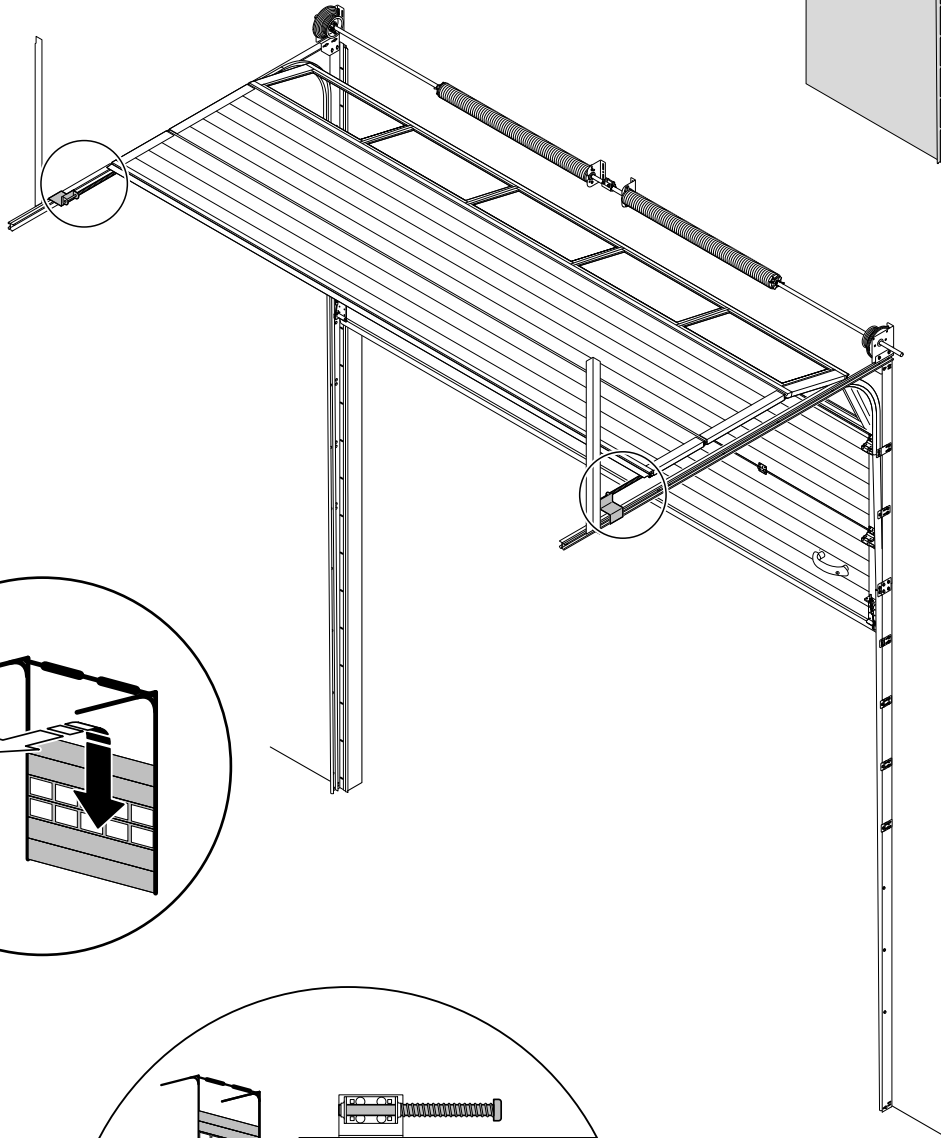
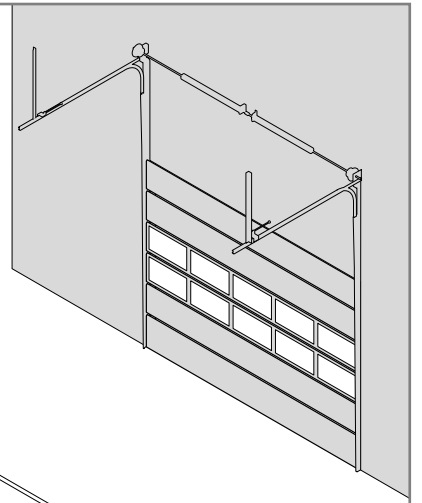
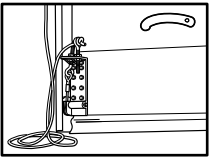
6

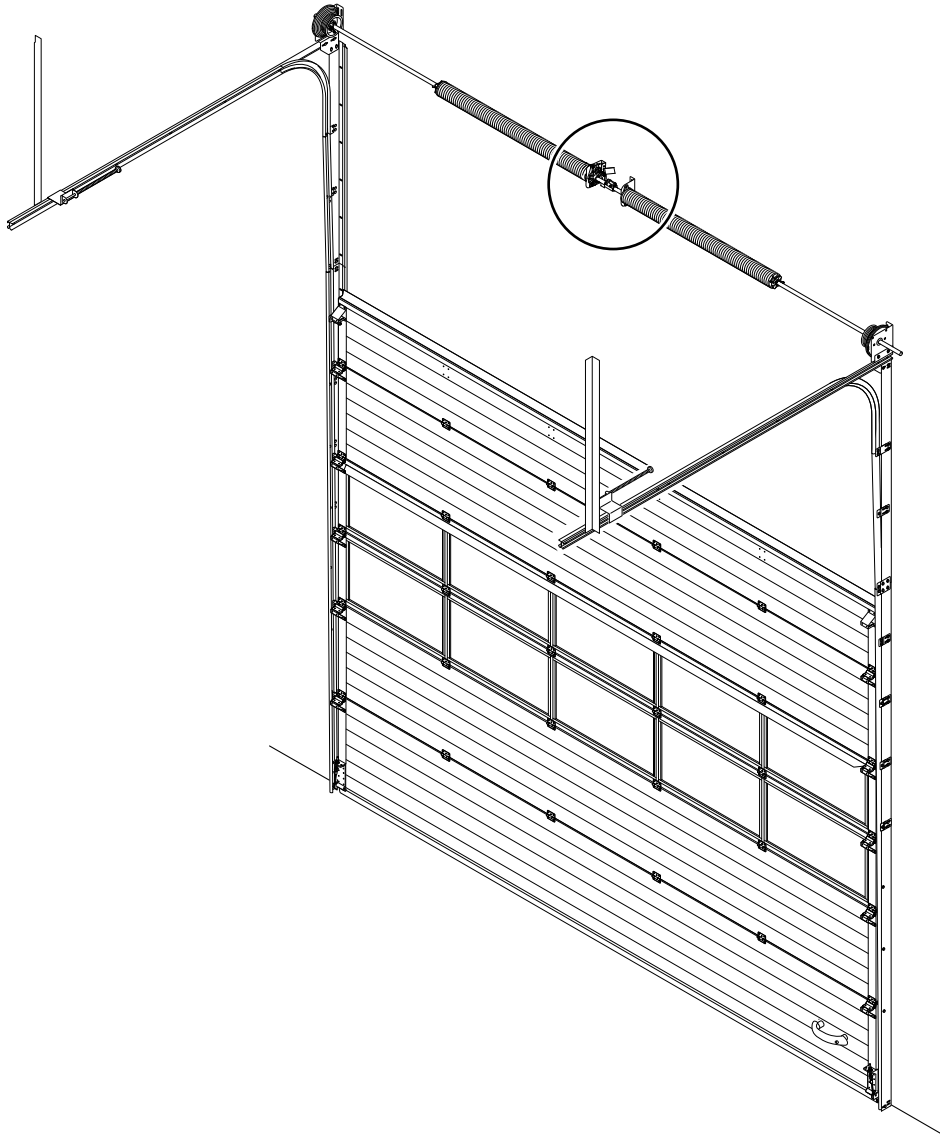
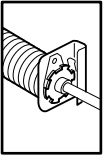
5



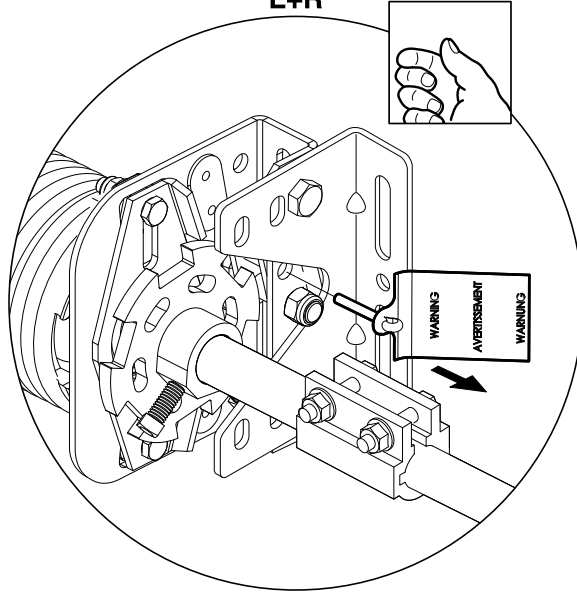


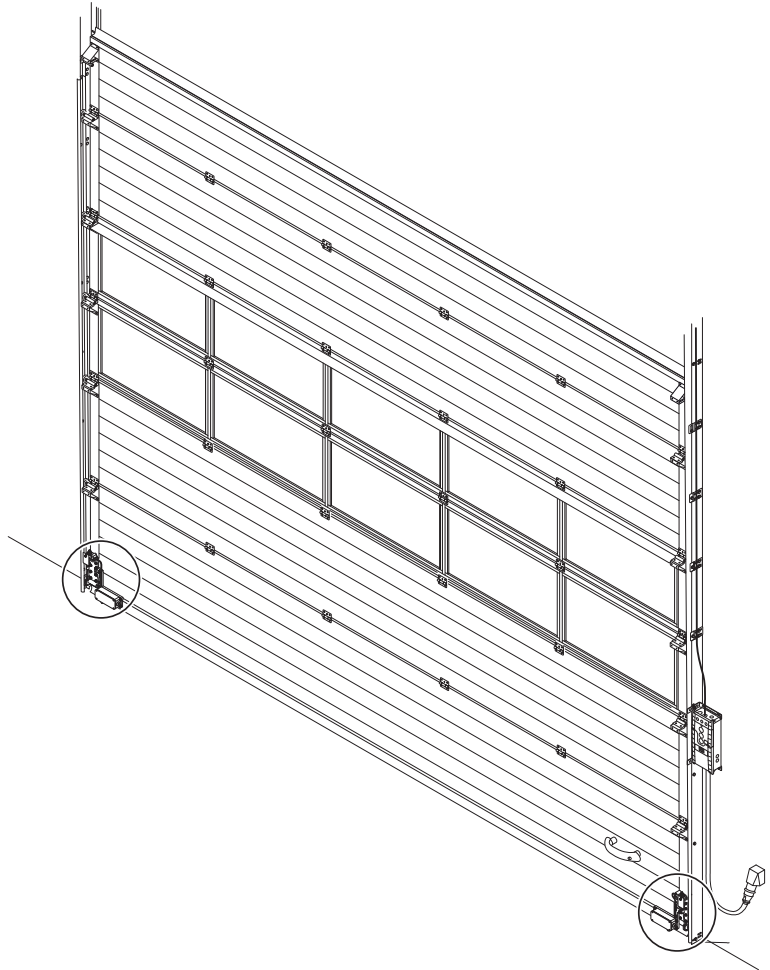
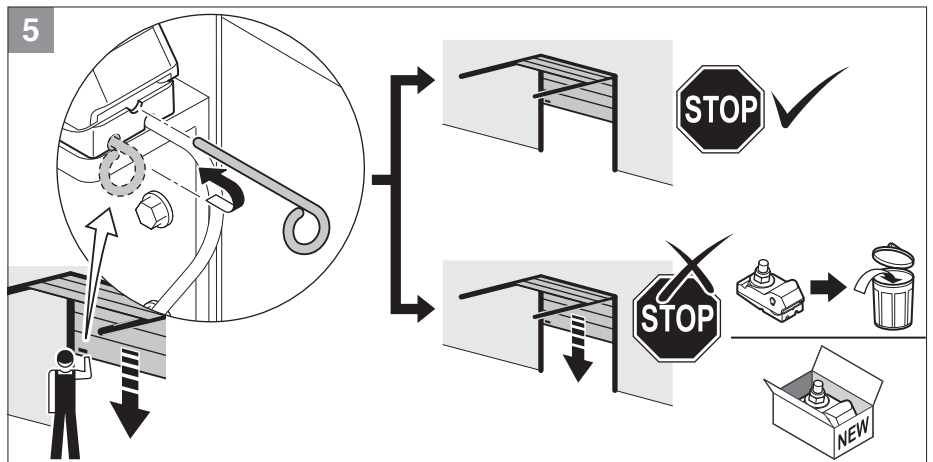
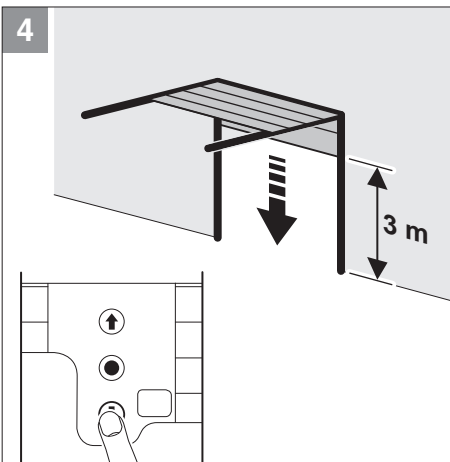
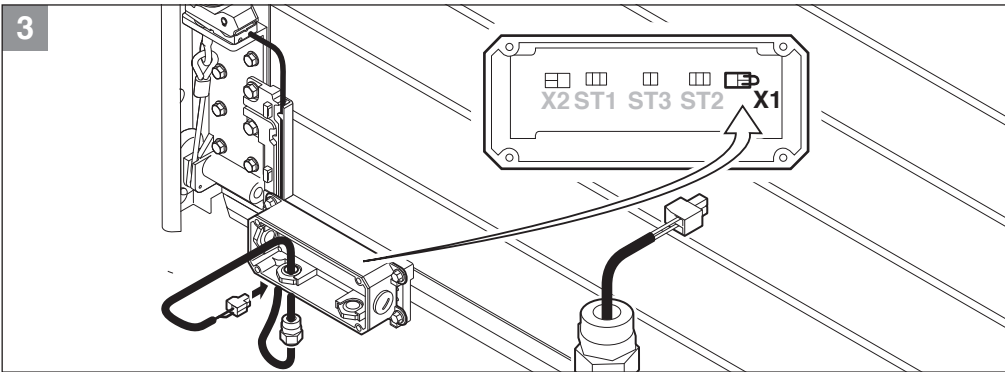
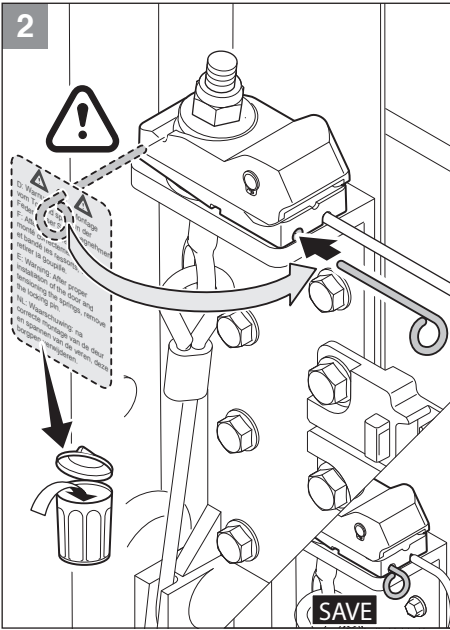
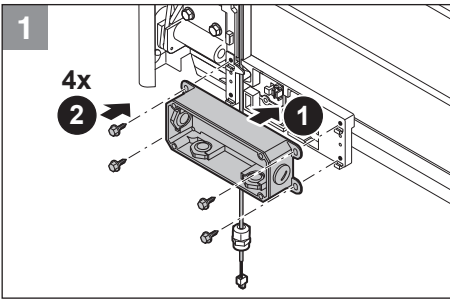






L+R











© Copyright Alpha deuren International b.v.

This manual was prepared and issued by Alpha deuren International B.V. Netherlands. It is supplied to approved agents of Alpha deuren International B.V.

All rights are reserved. The information in this document is the property of Alpha deuren International B.V., the Netherlands.

Disclosure of this information or any part of it to third parties is prohibited, except with prior and express written permission of Alpha deuren International B.V., the Netherlands.

Alpha deuren International b.v., Pittelderstraat 10, 6942 GJ Didam, The Netherlands, [www.alpha-deuren.nl](http://www.alpha-deuren.nl)